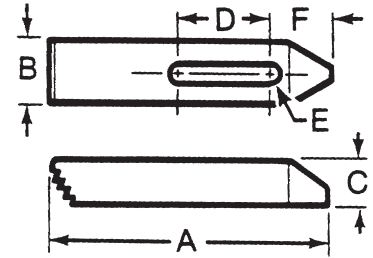


Clamping & Set-Up Components

Serrated End Clamp

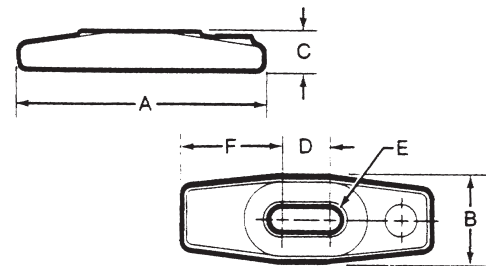


Part No.	A	B	C	D	Stud Size	
					E	F
824-30501	2-1/2	1	1/2	13/16	5/16 or 3/8	27/32
824-30502	4	1	5/8	1-7/16	5/16 or 3/8	1-1/32
824-30503	6	1-1/8	3/4	2-3/16	5/16 or 3/8	1-5/32
824-30504	2-1/2	1-1/8	1/2	11/16	1/2	29/32
824-30505	4	1-1/4	3/4	1-5/16	1/2	1-5/32
824-30506	6	1-1/4	7/8	2-1/16	1/2	1-9/32
824-30507	2-1/2	1-1/4	5/8	9/16	5/8	31/32
824-30508	4	1-1/2	3/4	1-3/16	5/8	1-9/32
824-30509	6	1-1/2	7/8	1-15/16	5/8	1-13/32
824-30510	4	1-1/2	3/4	1-1/16	3/4	1-11/32
824-30511	6	1-1/2	1"	1-15/16	3/4	1-15/32
824-30512	8	1-3/4	1-1/8	2-3/16	3/4	1-29/32

MATERIAL: 1018 Steel

- Case Hardened
- Black Oxide Finish
- Used when a workpiece fixture incorporates Step Blocks into the design.
- Serrated teeth match all TE-CO Step Blocks

Forged Plain Clamps



Part No.	A	B	C	D	Stud Size	
					E	F
824-33901	4	1-5/8	3/4	11/16	5/8 or 1/2	1-21/32
824-33902	6	1-3/4	7/8	1-3/8	5/8 or 1/2	2-5/16
824-33903	8	2-1/8	1-1/8	2	3/4	2-31/32
824-33904	10	2-1/2	1-3/8	2-3/4	7/8	3-5/8

MATERIAL: Forged high tensile carbon steel

- Black Oxide Finish