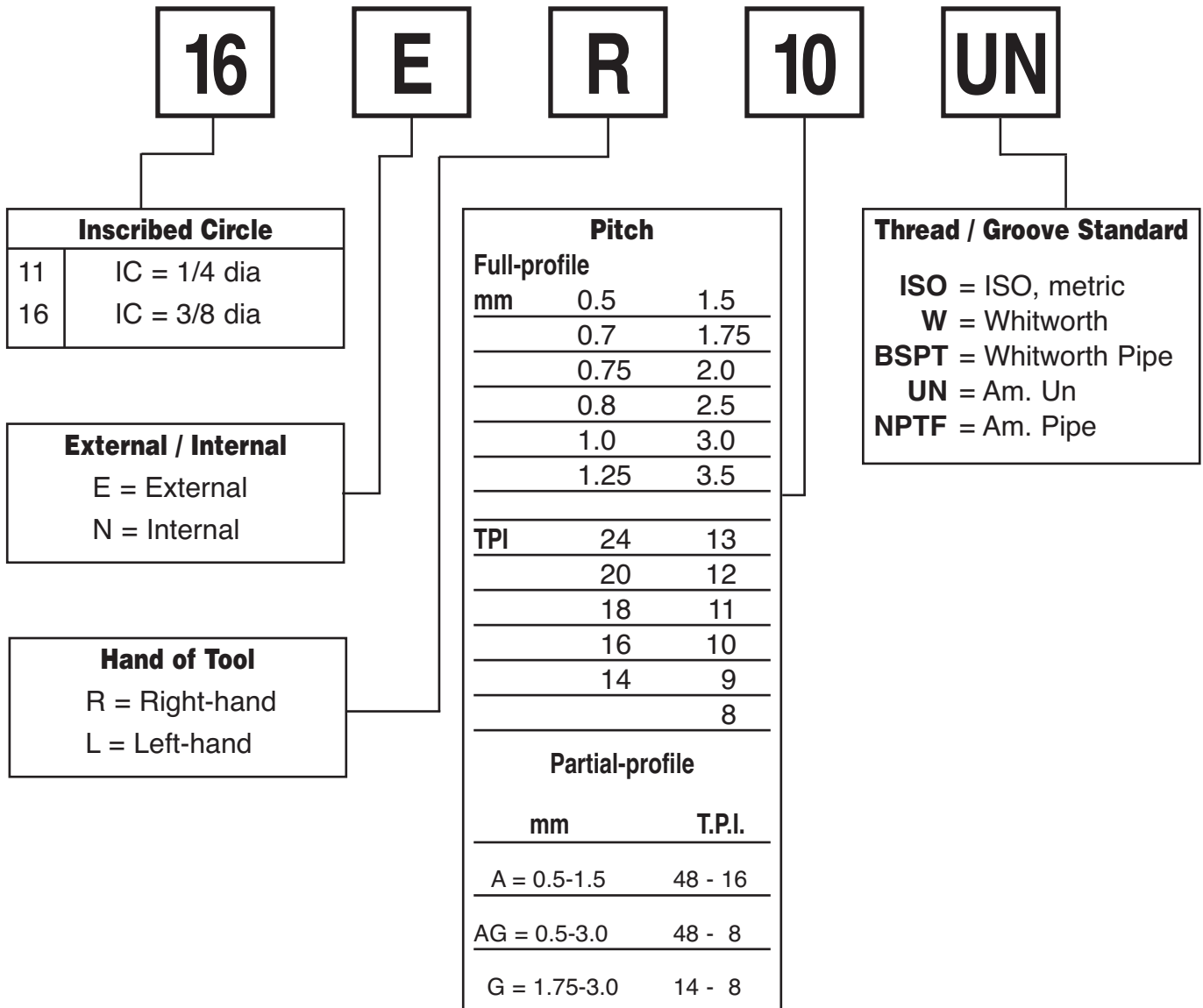


# Laydown Threading Inserts

Secured by Screw or Top Clamp



Recommended Threading Passes										
Pitch	.05	1	1.25	1.5	2	3	4	5	6	8
T.P.I.	48	24	20	16	12	8	6	5	4	3
No. of Passes	4-6	4-8	5-9	6-10	7-12	9-14	11-18	12-20	12-20	15-24