

## Carbide Tipped Jobber Drills

for Drilling Cast Iron and Non-Ferrous Metals



Size	Length of Cut	Overall Length	Part No.
1/8	1-5/8	2-3/4	460-005
9/64	1-3/4	2-7/8	460-010
5/32	2-1/8	3-1/4	460-015
11/64	2-1/8	3-1/4	460-020
3/16	2-15/16	3-1/2	460-025
13/64	2-1/2	3-3/4	460-030
7/32	2-5/8	3-7/8	460-035
15/64	2-3/4	4"	460-040
1/4	2-7/8	4-1/8	460-045
17/64	2-7/8	4-1/8	460-050
9/32	2-15/16	4-1/4	460-055
19/64	3-1/16	4-3/8	460-060
5/16	3-1/16	4-1/2	460-065
21/64	3-7/16	4-3/4	460-070
11/32	3-1/2	4-7/8	460-075
23/64	3-5/8	5"	460-080
3/8	3-5/8	5"	460-085
25/64	3-7/8	5-1/4	460-090
13/32	3-7/8	5-1/4	460-095
27/64	3-15/16	5-3/8	460-100
7/16	4-1/16	5-1/2	460-105
29/64	4-3/16	5-5/8	460-110
15/32	4-5/16	5-3/4	460-115
31/64	4-3/8	5-7/8	460-120
1/2	4-1/2	6"	460-125

## Carbide Tipped Taper Length Drills

for Drilling Cast Iron and Non-Ferrous Metals



Size	Length of Cut	Overall Length	Part No.
1/8	2-3/4	5-1/8	461-005
9/64	3"	5-3/8	461-010
5/32	3"	5-3/8	461-015
11/64	3-3/8	5-3/4	461-020
3/16	3-3/8	5-3/4	461-025
13/64	3-5/8	6"	461-030
7/32	3-5/8	6"	461-035
15/64	3-3/4	6-1/8	461-040
1/4	3-3/4	6-1/8	461-045
17/64	3-7/8	6-1/4	461-050

## Carbide Tipped Taper Length Drills

for Drilling Cast Iron and Non-Ferrous Metals



Length Size	Overall of Cut	Length	Part No.
9/32	3-7/8	6-1/4	461-055
19/64	4"	6-3/8	461-060
5/16	4"	6-3/8	461-065
21/64	4-1/8	6-1/2	461-070
11/32	4-1/8	6-1/2	461-075
23/64	4-1/4	6-3/4	461-080
3/8	4-1/4	6-3/4	461-085
25/64	4-3/8	7"	461-090
13/32	4-3/8	7"	461-095
27/64	4-5/8	7-1/4	461-100
7/16	4-5/8	7-1/4	461-105
29/64	4-3/4	7-1/2	461-110
15/32	4-3/4	7-1/2	461-115
31/64	4-3/4	7-3/4	461-120
1/2	4-3/4	7-3/4	461-125
33/64	4-3/4	8"	461-130
17/32	4-3/4	8"	461-135
35/64	4-7/8	8-1/4	461-140
9/16	4-7/8	8-1/4	461-145
37/64	4-7/8	8-3/4	461-150
19/32	4-7/8	8-3/4	461-155
39/64	4-7/8	8-3/4	461-160
5/8	4-7/8	8-3/4	461-165
41/64	5-1/8	9"	461-170
21/32	5-1/8	9"	461-175
43/64	5-3/8	9-1/4	461-180
11/16	5-3/8	9-1/4	461-185
45/64	5-5/8	9-1/2	461-190
23/32	5-5/8	9-1/2	461-195
47/64	5-7/8	9-3/4	461-200
3/4	5-7/8	9-3/4	461-205
49/64	6"	9-7/8	461-210
25/32	6"	9-7/8	461-215
51/64	6-1/8	10"	461-220
13/16	6-1/8	10"	461-225
53/64	6-1/8	10"	461-230
27/32	6-1/8	10"	461-235
55/64	6-1/8	10"	461-240
7/8	6-1/8	10"	461-245
57/64	6-1/8	10"	461-250
29/32	6-1/8	10"	461-255
59/64	6-1/8	10-3/4	461-260
15/16	6-1/8	10-3/4	461-265
61/64	6-3/8	11"	461-270
31/32	6-3/8	11"	461-275
63/64	6-3/8	11"	461-280
1"	6-3/8	11"	461-285