

# Drill Blanks

## High Speed Steel – Fractional Sizes – Letter Sizes – Wire Gauge Sizes



**TOLERANCE:** Up to 1/4"  
+ 0/-.0005  
1/4" or larger  
+ 0/-.0007

FRACTIONAL SIZES		
Size	Overall Length	Part No.
1/64	3/4	125-061
1/32	1-3/8	125-062
3/64	1-3/4	125-063
1/16	1-7/8	125-064
5/64	2"	125-065
3/32	2-1/4	125-066
7/64	2-5/8	125-067
1/8	2-3/4	125-068
9/64	2-7/8	125-069
5/32	3-1/8	125-070
11/64	3-1/4	125-071
3/16	3-1/2	125-072
13/64	3-5/8	125-073
7/32	3-3/4	125-074
15/64	3-7/8	125-075
1/4	4"	125-076
17/64	4-1/8	125-077
9/32	4-1/4	125-078
19/64	4-3/8	125-079
5/16	4-1/2	125-080
21/64	4-5/8	125-081
11/32	4-3/4	125-082
23/64	4-7/8	125-083
3/8	5"	125-084
25/64	5-1/8	125-085
13/32	5-1/4	125-086
27/64	5-3/8	125-087
7/16	5-1/2	125-088
29/64	5-5/8	125-089
15/32	5-3/4	125-090
31/64	5-7/8	125-091
1/2	6"	125-092
17/32	6"	125-093
9/16	6"	125-094
19/32	6"	125-095
5/8	6"	125-096
21/32	6"	125-097
11/16	6"	125-098
23/32	6"	125-099
3/4	6"	125-100
13/16	6"	125-101
7/8	6"	125-102
15/16	6"	125-103
1"	6"	125-104

LETTER SIZES		
Size	Overall Length	Part No.
A	3-7/8	125-105
B	4"	125-106
C	4"	125-107
D	4"	125-108
E	4"	125-109
F	4-1/8	125-110
G	4-1/8	125-111
H	4-1/8	125-112
I	4-1/8	125-113
J	4-1/8	125-114
K	4-1/4	125-115
L	4-1/4	125-116
M	4-3/8	125-117
N	4-3/8	125-118
O	4-1/2	125-119
P	4-5/5	125-120
Q	4-3/4	125-121
R	4-3/4	125-122
S	4-7/8	125-123
T	4-7/8	125-124
U	5"	125-125
V	5"	125-126
W	5-1/8	125-127
X	5-1/8	125-128
Y	5-1/4	125-129
Z	5-1/4	125-130

WIRE GAUGE SIZES		
Size	Overall Length	Part No.
1	3-7/8	125-001
2	3-7/8	125-002
3	3-3/4	125-003
4	3-3/4	125-004
5	3-3/4	125-005
6	3-3/4	125-005
7	3-5/8	125-007
8	3-5/8	125-008
9	3-5/8	125-009
10	3-5/8	125-010
11	3-1/2	125-011
12	3-1/2	125-012
13	3-1/2	125-013
14	3-3/8	125-014
15	3-3/8	125-015

WIRE GAUGE SIZES <i>continued</i>		
Size	Overall Length	Part No.
16	3-3/8	125-016
17	3-3/8	125-017
18	3-1/4	125-018
19	3-1/4	125-019
20	3-1/4	125-020
21	3-1/4	125-021
22	3-1/8	125-022
23	3-1/8	125-023
24	3-1/8	125-024
25	3"	125-025
26	3"	125-026
27	3"	125-027
28	2-7/8	125-028
29	2-7/8	125-029
30	2-3/4	125-030
31	2-3/4	125-031
32	2-3/4	125-032
33	2-5/8	125-033
34	2-5/8	125-034
35	2-5/8	125-035
36	2-1/2	125-036
37	2-1/2	125-037
38	2-1/2	125-038
39	2-3/8	125-039
40	2-3/8	125-040
41	2-3/8	125-041
42	2-1/4	125-042
43	2-1/4	125-043
44	2-1/8	125-044
45	2-1/8	125-045
46	2-1/8	125-046
47	2"	125-047
48	2"	125-048
49	2"	125-049
50	2"	125-050
51	2"	125-051
52	1-7/8	125-052
53	1-7/8	125-053
54	1-7/8	125-054
55	1-7/8	125-055
56	1-3/4	125-056
57	1-3/4	125-057
58	1-5/8	125-058
59	1-5/8	125-059
60	1-5/8z	125-060