

Taper Shank Drills *continued*

Fractional Sizes High Speed Steel



Size	Flute Length	Overall Length	Morse Taper	USA Part No.
1-7/16	9-1/8	14-3/4	4	116-085
1-29/64	9-1/4	14-7/8	4	116-086
1-15/32	9-1/4	14-7/8	4	116-087
1-31/64	9-3/8	15"	4	116-088
1-1/2	9-3/8	15"	4	116-089
1-17/32	9-3/8	16-3/8	5	116-090
1-9/16	9-5/8	16-5/8	5	116-091
1-19/32	9-7/8	16-7/8	5	116-092
1-5/8	10"	17"	5	116-093
1-21/32	10-1/8	17-1/8	5	116-094
1-11/16	10-1/8	17-1/8	5	116-095
1-23/32	10-1/8	17-1/8	5	116-096
1-3/4	10-1/8	17-1/8	5	116-097
1-25/32	10-1/8	17-1/8	5	116-098
1-13/16	10-1/8	17-1/8	5	116-099
1-27/32	10-1/8	17-1/8	5	116-100
1-7/8	10-3/8	17-3/8	5	116-101
1-29/32	10-3/8	17-3/8	5	116-102
1-15/16	10-3/8	17-3/8	5	116-103
1-31/32	10-3/8	17-3/8	5	116-104
2"	10-3/8	17-3/8	5	116-105

Size	Flute Length	Overall Length	Morse Taper	Part No.
2-1/32	10-3/8	17-3/8	5	116-106
2-1/16	10-1/4	17-3/8	5	116-107
2-3/32	10-3/8	17-3/8	5	116-108
2-1/8	10-3/8	17-3/8	5	116-109
2-5/32	10-3/8	17-3/8	5	116-110
2-3/16	10-1/4	17-3/8	5	116-111
2-7/32	10-1/8	17-3/8	5	116-112
2-1/4	10-1/8	17-3/8	5	116-113
2-15/16	10-1/8	17-3/8	5	116-114
2-3/8	10-1/8	17-3/8	5	116-115
2-7/16	11-1/4	18-3/4	5	116-116
2-1/2	11-1/4	18-3/4	5	116-117
2-9/16	11-7/8	19-1/2	5	116-118
2-5/8	11-7/8	19-1/2	5	116-119
2-11/16	12-3/4	20-3/8	5	116-120
2-3/4	12-3/4	20-3/8	5	116-121
2-13/16	13-3/8	21-1/8	5	116-122
2-7/8	13-3/8	21-1/8	5	116-123
2-15/16	14"	21-3/4	5	116-124
3"	14"	21-3/4	5	116-125
3-1/8	14-5/8	24-1/2	6	116-126
3-1/4	15-1/2	25-1/2	6	116-127

Taper Shank Drills

High Speed Steel – Reduced Shank



Size	Flute Length	Overall Length	Morse Taper	Part No.
31/64	4-3/8	7-3/4	1	117-001
1/2	4-3/8	7-3/4	1	117-002
33/64	4-5/8	8"	1	117-003
17/32	4-5/8	8"	1	117-004
35/64	4-7/8	8-1/4	1	117-005
9/16	4-7/8	8-1/4	1	117-006
51/64	6-1/8	10"	2	117-007
13/16	6-1/8	10"	2	117-008
53/64	6-1/8	10"	2	117-009
27/32	6-1/8	10"	2	117-010
55/64	6-1/8	10"	2	117-011
7/8	6-1/8	10"	2	117-012
57/64	6-1/8	10"	2	117-013
29/32	6-1/8	10"	2	117-014
1-5/64	6-7/8	11-1/2	3	117-015
1-3/32	6-7/8	11-1/2	3	117-016
1-7/64	7-1/8	11-3/4	3	117-017
1-1/8	7-1/8	11-3/4	3	117-018
1-9/64	7-1/4	11-7/8	3	117-019
1-5/32	7-1/4	11-7/8	3	117-020
1-11/64	7-3/8	12"	3	117-021
1-3/16	7-3/8	12"	3	117-022
1-13/64	7-1/2	12-1/8	3	117-023
1-7/32	7-1/2	12-1/8	3	117-024
1-15/64	7-7/8	12-1/2	3	117-025
1-1/4	7-7/8	12-1/2	3	117-026
1-33/64	9-3/8	15	4	117-027

Size	Flute Length	Overall Length	Morse Taper	Part No.
1-17/32	9-3/8	15	4	117-028
1-35/64	9-5/8	15-1/4	4	117-029
1-9/16	9-5/8	15-1/4	4	117-030
1-37/64	9-7/8	15-1/2	4	117-031
1-19/32	9-7/8	15-1/2	4	117-032
1-39/64	10	15-5/8	4	117-033
1-5/8	10	15-5/8	4	117-034
1-41/64	10-1/8	15-3/4	4	117-035
1-21/32	10-1/8	15-3/4	4	117-036
1-43/64	10-1/8	15-3/4	4	117-037
1-11/16	10-1/8	15-3/4	4	117-038
1-45/64	10-1/8	15-3/4	4	117-039
1-23/32	10-1/8	15-3/4	4	117-040
1-47/64	10-3/8	16-1/4	4	117-041
1-3/4	10-3/8	16-1/4	4	117-042
1-25/32	10-3/8	16-1/4	4	117-043
1-13/16	10-3/8	16-1/4	4	117-044
1-27/32	10-3/8	16-1/4	4	117-045
1-7/8	10-1/2	16-1/2	4	117-046
1-29/32	10-1/2	16-1/2	4	117-047
1-15/16	10-5/8	16-5/8	4	117-048
1-31/32	10-5/8	16-5/8	4	117-049
2"	10-5/8	16-5/8	4	117-050
3-1/8	14-1/4	22"	5	117-051
3-1/4	15-1/4	23"	5	117-052
3-1/2	16-1/4	24"	5	117-053