

Taper Shank Drills

Fractional Sizes

High Speed Steel



USA

Size	Flute Length	Overall Length	Morse Taper	Part No.
1/8	1-7/8	5-1/8	1	116-001
9/64	2-1/8	5-3/8	1	116-002
5/32	2-1/8	5-3/8	1	116-003
11/64	2-1/2	5-3/4	1	116-004
3/16	2-1/2	5-3/4	1	116-005
13/64	2-3/4	6"	1	116-006
7/32	2-3/4	6"	1	116-007
15/64	2-7/8	6-1/8	1	116-008
1/4	2-7/8	6-1/8	1	116-009
17/64	3"	6-1/4	1	116-010
9/32	3"	6-1/4	1	116-011
19/64	3-1/8	6-3/8	1	116-012
5/16	3-1/8	6-3/8	1	116-013
21/64	3-1/4	6-1/2	1	116-014
11/32	3-1/4	6-1/2	1	116-015
23/64	3-1/2	6-3/4	1	116-016
3/8	3-1/2	6-3/4	1	116-017
25/64	3-5/8	7"	1	116-018
13/32	3-5/8	7"	1	116-019
27/64	3-7/8	7-1/4	1	116-020
7/16	3-7/8	7-1/4	1	116-021
29/64	4-1/8	7-1/2	1	116-022
15/32	4-1/8	7-1/2	2	116-023
31/64	4-3/8	8-1/4	2	116-024
1/2	4-3/8	8-1/4	2	116-025
33/64	4-5/8	8-1/2	2	116-026
17/32	4-5/8	8-1/2	2	116-027
35/64	4-7/8	8-3/4	2	116-028
9/16	4-7/8	8-3/4	2	116-029
37/64	4-7/8	8-3/4	2	116-030
19/32	4-7/8	8-3/4	2	116-031
39/64	4-7/8	8-3/4	2	116-032
5/8	4-7/8	8-3/4	2	116-033
41/64	5-1/8	9"	2	116-034
21/32	5-1/8	9"	2	116-035
43/64	5-3/8	9-1/4	2	116-036
11/16	5-3/8	9-1/4	2	116-037
45/64	5-5/8	9-1/2	2	116-038
23/32	5-5/8	9-1/2	2	116-039
47/64	5-7/8	9-3/4	2	116-040
3/4	5-7/8	9-3/4	2	116-041
49/64	6"	9-7/8	2	116-042

Size	Flute Length	Overall Length	Morse Taper	Part No.
25/32	6"	9-7/8	2	116-043
51/64	6-1/8	10-3/4	3	116-044
13/16	6-1/8	10-3/4	3	116-045
53/64	6-1/8	10-3/4	3	116-046
27/32	6-1/8	10-3/4	3	116-047
55/64	6-1/8	10-3/4	3	116-048
7/8	6-1/8	10-3/4	3	116-049
57/64	6-1/8	10-3/4	3	116-050
29/32	6-1/8	10-3/4	3	116-051
59/64	6-1/8	10-3/4	3	116-052
15/16	6-1/8	10-3/4	3	116-053
61/64	6-3/8	11"	3	116-054
31/32	6-3/8	11"	3	116-055
63/64	6-3/8	11"	3	116-056
1"	6-3/8	11"	3	116-057
1-1/64	6-1/2	11-1/8	3	116-058
1-3/32	6-1/2	11-1/8	3	116-059
1-3/64	6-5/8	11-1/4	3	116-060
1-1/16	6-1/2	11-1/8	3	116-061
1-5/64	6-7/8	12-1/2	4	116-062
1-3/32	6-7/8	12-1/2	4	116-063
1-7/64	7-1/8	12-3/4	4	116-064
1-1/8	7-1/8	12-3/4	4	116-065
1-9/64	7-1/4	12/7/8	4	116-066
1-5/32	7-1/4	12/7/8	4	116-067
1-11/64	7-3/8	13"	4	116-068
1-3/16	7-3/8	13"	4	116-069
1-13/64	7-1/2	13-1/8	4	116-070
1-7/32	7-1/2	13-1/8	4	116-071
1-15/64	7-7/8	13-1/2	4	116-072
1-1/4	7-7/8	13-1/2	4	116-073
1-17/64	8-1/2	14-1/8	4	116-074
1-9/32	8-1/2	14-1/8	4	116-075
1-19/64	8-5/8	14-1/4	4	116-076
1-5/16	8-5/8	14-1/4	4	116-077
1-21/64	8-3/4	14-3/8	4	116-078
1-11/32	8-3/4	14-3/8	4	116-079
1-23/64	8-7/8	14-1/2	4	116-080
1-3/8	8-7/8	14-1/2	4	116-081
1-25/64	9	14-5/8	4	116-082
1-13/32	9	14-5/8	4	116-083
1-27/64	9-1/8	14-3/4	4	116-084