

High Speed Steel Drills

Extended Length



8" OAL

Size	Shank	Flute Length	Overall Length	Part No.
1/8	1/8	6	8	109-001
5/32	5/32	6	8	109-002
3/16	3/16	6	8	109-003
7/32	7/32	6	8	109-004
1/4	1/4	6	8	109-005
9/32	9/32	6	8	109-006
5/16	5/16	6	8	109-007
11/32	11/32	6	8	109-008
3/8	3/8	6	8	109-009
13/32	13/32	6	8	109-010
7/16	7/16	6	8	109-011
15/32	15/32	6	8	109-012
1/2	1/2	6	8	109-013

12" OAL

Size	Shank	Flute Length	Overall Length	Part No.
1/8	1/8	9	12	109-014
9/64	9/64	9	12	109-015
5/32	5/32	9	12	109-016
11/64	11/64	9	12	109-017
3/16	3/16	9	12	109-018
13/64	13/64	9	12	109-019
7/32	7/32	9	12	109-020
15/64	15/64	9	12	109-021
1/4	1/4	9	12	109-022
17/64	17/64	9	12	109-023
9/32	9/32	9	12	109-024
19/64	19/64	9	12	109-025
5/16	5/16	9	12	109-026
21/64	21/64	9	12	109-027
11/32	11/32	9	12	109-028
23/64	23/64	9	12	109-029
3/8	3/8	9	12	109-030
25/64	25/64	9	12	109-031
13/32	13/32	9	12	109-032
27/64	27/64	9	12	109-033
7/16	7/16	9	12	109-034
29/64	29/64	9	12	109-035
15/32	15/32	9	12	109-036
31/64	31/64	9	12	109-037
1/2	1/2	9	12	109-038
33/64	33/64	9	12	109-039
17/32	17/32	9	12	109-040
35/64	35/64	9	12	109-041
9/16	9/16	9	12	109-042

12" OAL

Size	Shank	No. of Flutes	Overall Length	Part No.
37/64	37/64	9	12	109-043
19/32	19/32	9	12	109-044
39/64	39/64	9	12	109-045
5/8	5/8	9	12	109-046
21/32	21/32	9	12	109-047
11/16	11/16	9	12	109-048
23/32	23/32	9	12	109-049
3/4	3/4	9	12	109-050

18" OAL

Size	Shank	Flute Length	Overall Length	Part No.
1/4	1/4	13	18	109-051
17/64	17/64	13	18	109-152N
9/32	9/32	13	18	109-053
19/64	19/64	13	18	109-054
5/16	5/16	13	18	109-055
21/64	21/64	13	18	109-056
11/32	11/32	13	18	109-057
23/64	23/64	13	18	109-058
3/8	3/8	13	18	109-059
25/64	25/64	13	18	109-060
13/32	13/32	13	18	109-061
27/64	27/64	13	18	109-062
7/16	7/16	13	18	109-063
29/64	29/64	13	18	109-064
15/32	15/32	13	18	109-065
31/64	31/64	13	18	109-066
1/2	1/2	13	18	109-067
33/64	33/64	13	18	109-068
17/32	17/32	13	18	109-069
35/64	35/64	13	18	109-070
9/16	9/16	13	18	109-071
37/64	37/64	13	18	109-072
19/32	19/32	13	18	109-073
39/64	39/64	13	18	109-074
5/8	5/8	13	18	109-075
21/32	21/32	13	18	109-076
11/16	11/16	13	18	109-077
23/32	23/32	13	18	109-078
3/4	3/4	13	18	109-079
25/32	25/32	13	18	109-080
13/16	13/16	13	18	109-081
7/8	7/8	13	18	109-082
15/16	15/16	13	18	109-083
1"	1"	13	18	109-084

