

High Speed Steel Drills

Taper Length – Wire Gauge Sizes



Size	Flute Length	Overall Length	Part No.
1	3-3/4	6-1/8	111-001
2	3-3/4	6-1/8	111-002
3	3-5/8	6"	111-003
4	3-5/8	6"	111-004
5	3-5/8	6"	111-005
6	3-5/8	6"	111-006
7	3-5/8	6"	111-007
8	3-5/8	6"	111-008
9	3-5/8	6"	111-009
10	3-5/8	6"	111-010
11	3-5/8	6"	111-011
12	3-5/8	6"	111-012
13	3-3/8	5-3/4	111-013
14	3-3/8	5-3/4	111-014
15	3-3/8	5-3/4	111-015
16	3-3/8	5-3/4	111-016
17	3-3/8	5-3/4	111-017
18	3-3/8	5-3/4	111-018
19	3-3/8	5-3/4	111-019
20	3-3/8	5-3/4	111-020
21	3-3/8	5-3/4	111-021
22	3-3/8	5-3/4	111-022
23	3"	5-3/8	111-023
24	3"	5-3/8	111-024
25	3"	5-3/8	111-025
26	3"	5-3/8	111-026
27	3"	5-3/8	111-027
28	3"	5-3/8	111-028
29	3"	5-3/8	111-029
30	3"	5-3/8	111-030
31	2-3/4	5-1/8	111-031
32	2-3/4	5-1/8	111-032
33	2-3/4	5-1/8	111-033
34	2-3/4	5-1/8	111-034
35	2-3/4	5-1/8	111-035
36	2-1/2	4-5/8	111-036
37	2-1/2	4-5/8	111-037
38	2-1/2	4-5/8	111-038
39	2-1/2	4-5/8	111-039
40	2-1/2	4-5/8	111-040
41	2-1/2	4-5/8	111-041
42	2-1/4	4-1/4	111-042

Size	Flute Length	Overall Length	Part No.
43	2-1/4	4-1/4	111-043
44	2-1/4	4-1/4	111-044
45	2-1/4	4-1/4	111-045
46	2-1/4	4-1/4	111-046
47	2-1/4	4-1/4	111-047
48	2"	3-3/4	111-048
49	2"	3-3/4	111-049
50	2"	3-3/4	111-050
51	2"	3-3/4	111-051
52	2"	3-3/4	111-052
53	1-3/4	3"	111-053
54	1-3/4	3"	111-054
55	1-3/4	3"	111-055
56	1-1/8	2-1/4	111-056
57	1-1/8	2-1/4	111-057
58	1-1/8	2-1/4	111-058
59	1-1/8	2-1/4	111-059
60	1-1/8	2-1/4	111-060

High Speed Steel Drills

Taper Length – Letter Sizes

Size	Flute Length	Overall Length	Part No.
A	3-3/4	6-1/8	111-125
B	3-3/4	6-1/8	111-126
C	3-3/4	6-1/8	111-127
D	3-3/4	6-1/8	111-128
E	3-3/4	6-1/8	111-129
F	3-7/8	6-1/4	111-130
G	3-7/8	6-1/4	111-131
H	3-7/8	6-1/4	111-132
I	3-7/8	6-1/4	111-133
J	3-7/8	6-1/4	111-134
K	3-7/8	6-1/4	111-135
L	4"	6-3/8	111-136
M	4"	6-3/8	111-137
N	4"	6-3/8	111-138
O	4-1/8	6-1/2	111-139
P	4-1/8	6-1/2	111-140
Q	4-1/8	6-1/2	111-141
R	4-1/8	6-1/2	111-142
S	4-1/4	6-3/4	111-143
T	4-1/4	6-3/4	111-144
U	4-1/4	6-3/4	111-145
V	4-3/8	7"	111-146
W	4-3/8	7"	111-147
X	4-3/8	7"	111-148
Y	4-3/8	7"	111-149
Z	4-5/8	7-1/4	111-150