

High Speed Steel Drills

Taper Length – Fractional Sizes

USA



Size	Flute Length	Overall Length	Part No.
1/64	5/16	1-1/2	111-061
1/32	3/4	2"	111-062
3/64	1-1/8	2-1/4	111-063
1/16	1-3/4	3"	111-064
5/64	2"	3-3/4	111-065
3/32	2-1/4	4-1/4	111-066
7/64	2-1/2	4-5/8	111-067
1/8	2-3/4	5-1/8	111-068
9/64	3"	5-3/8	111-069
5/32	3"	5-3/8	111-070
11/64	3-3/8	5-3/4	111-071
3/16	3-3/8	5-3/4	111-072
13/64	3-5/8	6"	111-073
7/32	3-5/8	6"	111-074
15/64	3-3/4	6-1/8	111-075
1/4	3-3/4	6-1/8	111-076
17/64	3-7/8	6-1/4	111-077
9/32	3-7/8	6-1/4	111-078
19/64	4"	6-3/8	111-079
5/16	4"	6-3/8	111-080
21/64	4-1/8	6-1/2	111-081
11/32	4-1/8	6-1/2	111-082
23/64	4-1/4	6-3/4	111-083
3/8	4-1/4	6-3/4	111-084
25/64	4-3/8	7"	111-085
13/32	4-3/8	7"	111-086
27/64	4-5/8	7-1/4	111-087
7/16	4-5/8	7-1/4	111-088
29/64	4-3/4	7-1/2	111-089
15/32	4-3/4	7-1/2	111-090
31/64	4-3/4	7-3/4	111-091
1/2	4-3/4	7-3/4	111-092
33/64	4-3/4	8"	111-093
17/32	4-3/4	8"	111-094
35/64	4-7/8	8-1/4	111-095
9/16	4-7/8	8-1/4	111-096
37/64	4-7/8	8-3/4	111-097
19/32	4-7/8	8-3/4	111-098
39/64	4-7/8	8-3/4	111-099
5/8	4-7/8	8-3/4	111-100
41/64	5-1/8	9"	111-101
21/32	5-1/8	9"	111-102

Size	Flute Length	Overall Length	Part No.
43/64	5-3/8	9-1/4	111-103
11/16	5-3/8	9-1/4	111-104
45/64	5-5/8	9-1/2	111-105
23/32	5-5/8	9-1/2	111-106
47/64	5-7/8	9-3/4	111-107
3/4	5-7/8	9-3/4	111-108
49/64	6"	9-7/8	111-109
25/32	6"	9-7/8	111-110
51/64	6-1/8	10"	111-111
13/16	6-1/8	10"	111-112
53/64	6-1/8	10"	111-113
27/32	6-1/8	10"	111-114
55/64	6-1/8	10"	111-115
7/8	6-1/8	10"	111-116
57/64	6-1/8	10"	111-117
29/32	6-1/8	10"	111-118
59/64	6-1/8	10-3/4	111-119
15/16	6-1/8	10-3/4	111-120
61/64	6-3/8	11"	111-121
31/32	6-3/8	11"	111-122
63/64	6-3/8	11"	111-123
1"	6-3/8	11"	111-124

Shank diameter same as drill size