

# Screw Machine Drills

## Cobalt – Wire Gauge Sizes – 135° Split Point



NACHI

Size	Flute Length	OAL	Part No.	Part No.
1	1-5/16	2-7/16	115-001	115-001N
2	1-5/16	2-7/16	115-002	115-002N
3	1-1/4	2-3/8	115-003	115-003N
4	1-1/4	2-3/8	115-004	115-004N
5	1-1/4	2-3/8	115-005	115-005N
6	1-1/4	2-3/8	115-006	115-006N
7	1-3/16	2-1/4	115-007	115-007N
8	1-3/16	2-1/4	115-008	115-008N
9	1-3/16	2-1/4	115-009	115-009N
10	1-3/16	2-1/4	115-010	115-010N
11	1-3/16	2-1/4	115-011	115-011N
12	1-3/16	2-1/4	115-012	115-012N
13	1-1/8	2-3/16	115-013	115-013N
14	1-1/8	2-3/16	115-014	115-014N
15	1-1/8	2-3/16	115-015	115-015N
16	1-1/8	2-3/16	115-016	115-016N
17	1-1/8	2-3/16	115-017	115-017N
18	1-1/16	2-1/8	115-018	115-018N
19	1-1/16	2-1/8	115-019	115-019N
20	1-1/16	2-1/8	115-020	115-020N
21	1-1/16	2-1/8	115-021	115-021N
22	1-1/16	2-1/8	115-022	115-022N
23	1"	2-1/16	115-023	115-023N
24	1"	2-1/16	115-024	115-024N
25	1"	2-1/16	115-025	115-025N
26	1"	2-1/16	115-026	115-026N
27	1"	2-1/16	115-027	115-027N
28	15/16	1-15/16	115-028	115-028N
29	15/16	1-15/16	115-029	115-029N
30	15/16	1-15/16	115-030	115-030N



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Size	Flute Length	OAL	Prec. Twist Part No.	Part No.
31	7/8	1-7/8	115-031	115-031N
32	7/8	1-7/8	115-032	115-032N
33	7/8	1-7/8	115-033	115-033N
34	7/8	1-7/8	115-034	115-034N
35	7/8	1-7/8	115-035	115-035N
36	13/16	1-13/16	115-036	115-036N
37	13/16	1-13/16	115-037	115-037N
38	13/16	1-13/16	115-038	115-038N
39	13/16	1-13/16	115-039	115-039N
40	13/16	1-13/16	115-040	115-040N
41	13/16	1-13/16	115-041	115-041N
42	3/4	1-3/4	115-042	115-042N
43	3/4	1-3/4	115-043	115-043N
44	3/4	1-3/4	115-044	115-044N
45	3/4	1-3/4	115-045	115-045N
46	3/4	1-3/4	115-046	115-046N
47	11/16	1-11/16	115-047	115-047N
48	11/16	1-11/16	115-048	115-048N
49	11/16	1-11/16	115-049	115-049N
50	11/16	1-11/16	115-050	115-050N
51	11/16	1-11/16	115-051	115-051N
52	11/16	1-11/16	115-052	115-052N
53*	5/8	1-5/8	115-053	115-053N
54*	5/8	1-5/8	115-054	115-054N
55*	5/8	1-5/8	115-055	115-055N
56*	1/2	1-3/8	115-056	115-056N
57*	1/2	1-3/8	115-057	115-057N
58*	1/2	1-3/8	115-058	115-058N
59*	1/2	1-3/8	115-059	115-059N
60*	1/2	1-3/8	115-060	115-060N

\*Not Split Point



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