

Screw Machine Drills

Cobalt – Fractional Sizes – 135° Split Point



NACHI



| Size | Flute Length | OAL | Part No. | Part No. |
|-------|--------------|---------|----------|-----------|
| 1/16 | 5/8 | 1-5/8 | 115-061 | 115-061N |
| 5/64 | 11/16 | 1-11/16 | 115-062 | 115-062N |
| 3/32 | 3/4 | 1-3/4 | 115-063 | 115-063N |
| 7/64 | 13/16 | 1-13/16 | 115-064 | 115-064N |
| 1/8 | 7/8 | 1-7/8 | 115-065 | 115-065N |
| 9/64 | 15/16 | 1-15/16 | 115-066 | 115-066N |
| 5/32 | 1" | 2-1/16 | 115-067 | 115-067N |
| 11/64 | 1-1/16 | 2-1/8 | 115-068 | 115-068N |
| 3/16 | 1-1/8 | 2-3/16 | 115-069 | 115-069N |
| 13/64 | 1-3/16 | 2-1/4 | 115-070 | 115-070N |
| 7/32 | 1-1/4 | 2-3/8 | 115-071 | 115-071N |
| 15/64 | 1-5/16 | 2-7/16 | 115-072 | 115-072N |
| 1/4 | 1-3/8 | 2-1/2 | 115-073 | 115-073N |
| 17/64 | 1-7/16 | 2-5/8 | 115-074 | 115-074N |
| 9/32 | 1-1/2 | 2-11/16 | 115-075 | 115-075N |
| 19/64 | 1-9/16 | 2-3/4 | 115-076 | 115-076N |
| 5/16 | 1-5/8 | 2-13/16 | 115-077 | 115-077N |
| 21/64 | 1-11/16 | 2-15/16 | 115-078 | 115-078N |
| 11/32 | 1-11/16 | 3" | 115-079 | 115-079N |
| 23/64 | 1-3/4 | 3-1/16 | 115-080 | 115-080N |
| 3/8 | 1-13/16 | 3-1/8 | 115-081 | 115-081N |
| 25/64 | 1-7/8 | 3-1/4 | 115-082 | 115-082N |
| 13/32 | 1-15/16 | 3-5/16 | 115-083 | 115-083N |
| 27/64 | 2" | 3-3/8 | 115-084 | 115-084N |
| 7/16 | 2-1/16 | 3-7/16 | 115-085 | 115-085N |
| 29/64 | 2-1/8 | 3-9/16 | 115-086 | 115-086N |
| 15/32 | 2-1/8 | 3-5/8 | 115-087 | 115-087N |
| 31/64 | 2-3/16 | 3-11/16 | 115-088 | 115-088N |
| 1/2 | 2-1/4 | 3-3/4 | 115-089 | 115-089N |
| 33/64 | 2-3/8 | 3-7/8 | 115-090 | *115-090W |
| 17/32 | 2-3/8 | 3-7/8 | 115-091 | *115-091W |
| 35/64 | 2-1/2 | 4" | 115-092 | *115-092W |
| 9/16 | 2-1/2 | 4" | 115-093 | *115-093W |
| 37/64 | 2-5/8 | 4-1/8 | 115-094 | *115-094W |
| 19/32 | 2-5/8 | 4-1/8 | 115-095 | *115-095W |
| 39/64 | 2-3/4 | 4-1/4 | 115-096 | *115-096W |
| 5/8 | 2-3/4 | 4-1/4 | 115-097 | *115-097W |
| 41/64 | 2-7/8 | 4-1/2 | 115-098 | |
| 21/32 | 2-7/8 | 4-1/2 | 115-099 | |
| 43/64 | 2-7/8 | 4-5/8 | 115-100 | |
| 11/16 | 2-7/8 | 4-5/8 | 115-101 | |
| 45/64 | 3" | 4-3/4 | 115-102 | |
| 23/32 | 3" | 4-3/4 | 115-103 | |
| 47/64 | 3-1/8 | 5" | 115-104 | |
| 3/4 | 3-1/8 | 5" | 115-105 | |

* MFGD TO ISO dimensions

Screw Machine Drills

Cobalt – Letter Sizes – 135° Split Point



NACHI

| Size | Flute Length | OAL | Part No. | Part No. |
|------|--------------|---------|----------|----------|
| A | 1-5/16 | 2-7/16 | 115-106 | 115-106N |
| B | 1-3/8 | 2-1/2 | 115-107 | 115-107N |
| C | 1-3/8 | 2-1/2 | 115-108 | 115-108N |
| D | 1-3/8 | 2-1/2 | 115-109 | 115-109N |
| E | 1-3/8 | 2-1/2 | 115-110 | 115-110N |
| F | 1-7/16 | 2-5/8 | 115-111 | 115-111N |
| G | 1-7/16 | 2-5/8 | 115-112 | 115-112N |
| H | 1-1/2 | 2-11/16 | 115-113 | 115-113N |
| I | 1-1/2 | 2-11/16 | 115-114 | 115-114N |
| J | 1-1/2 | 2-11/16 | 115-115 | 115-115N |
| K | 1-1/2 | 2-11/16 | 115-116 | 115-116N |
| L | 1-9/16 | 2-3/4 | 115-117 | 115-117N |
| M | 1-9/16 | 2-3/4 | 115-118 | 115-118N |
| N | 1-5/8 | 2-13/16 | 115-119 | 115-119N |
| O | 1-11/16 | 2-15/16 | 115-120 | 115-120N |
| P | 1-11/16 | 2-15/16 | 115-121 | 115-121N |
| Q | 1-11/16 | 3" | 115-122 | 115-122N |
| R | 1-11/16 | 3" | 115-123 | 115-123N |
| S | 1-3/4 | 3-1/16 | 115-124 | 115-124N |
| T | 1-3/4 | 3-1/16 | 115-125 | 115-125N |
| U | 1-13/16 | 3-1/8 | 115-126 | 115-126N |
| V | 1-7/8 | 3-1/4 | 115-127 | 115-127N |
| W | 1-7/8 | 3-1/4 | 115-128 | 115-128N |
| X | 1-15/16 | 3-5/16 | 115-129 | 115-129N |
| Y | 1-15/16 | 3-5/16 | 115-130 | 115-130N |
| Z | 2" | 3-3/8 | 115-131 | 115-131N |

