

## HSS Screw Machine Drills Split Point – Fractional Sizes 135°



Size	Flute Length	OAL	VIKING Part No.	Price	NACHI Part No.
1/16	5/8	1-5/8	105-061		105-061N
5/64	11/16	1-11/16	105-062		105-062N
3/32	3/4	1-3/4	105-063		105-063N
7/64	13/16	1-13/16	105-064		105-064N
1/8	7/8	1-7/8	105-065		105-065N
9/64	15/16	1-15/16	105-066		105-066N
5/32	1"	2-1/16	105-067		105-067N
11/64	1-1/16	2-1/8	105-068		105-068N
3/16	1-1/8	2-3/16	105-069		105-069N
13/64	1-3/16	2-1/4	105-070		105-070N
7/32	1-1/4	2-3/8	105-071		105-071N
15/64	1-5/16	2-7/16	105-072		105-072N
1/4	1-3/8	2-1/2	105-073		105-073N
17/64	1-7/16	2-5/8	105-074		105-074N
9/32	1-1/2	2-11/16	105-075		105-075N
19/64	1-9/16	2-3/4	105-076		105-076N
5/16	1-5/8	2-13/16	105-077		105-077N
21/64	1-11/16	2-15/16	105-078		105-078N
11/32	1-11/16	3"	105-079		105-079N
23/64	1-3/4	3-1/16	105-080		105-080N
3/8	1-13/16	3-1/8	105-081		105-081N
25/64	1-7/8	3-1/4	105-082		105-082N
13/32	1-15/16	3-5/16	105-083		105-083N
27/64	2"	3-3/8	105-084		105-084N
7/16	2-1/16	3-7/16	105-085		105-085N
29/64	2-1/8	3-9/16	105-086		105-086N
15/32	2-1/8	3-5/8	105-087		105-087N
31/64	2-3/16	3-11/16	105-088		105-088N
1/2	2-1/4	3-3/4	105-089		105-089N

## Fractional Sizes 118°



Size	Flute Length	OAL	VIKING Part No.	NACHI Part No.
33/64	2-3/8	3-7/8	105-090	105-090N
17/32	2-3/8	3-7/8	105-091	105-091N
35/64	2-1/2	4"	105-092	105-092N
9/16	2-1/2	4"	105-093	105-093N
37/64	2-5/8	4-1/8	105-094	105-094N

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Size	Flute Length	OAL	VIKING Part No.	NACHI Part No.
19/32	2-5/8	4-1/8	105-095	105-095N
39/64	2-3/4	4-1/4	105-096	105-096N
5/8	2-3/4	4-1/4	105-097	105-097N
41/64	2-7/8	4-1/2	105-098	105-098N
21/32	2-7/8	4-1/2	105-099	105-099N
43/64	2-7/8	4-5/8	105-100	105-100N
11/16	2-7/8	4-5/8	105-101	105-101N
45/64	3"	4-3/4	105-102	105-102N
23/32	3"	4-3/4	105-103	105-103N
47/64	3-1/8	5"	105-104	105-104N
3/4	3-1/8	5"	105-105	105-105N
49/64	3-1/4	5-1/8	105-106	105-106N
25/32	3-1/4	5-1/8	105-107	105-107N
51/64	3-3/8	5-1/4	105-108	105-108N
13/16	3-3/8	5-1/4	105-109	105-109N
53/64	3-1/2	5-3/8	105-110	105-110N
27/32	3-1/2	5-3/8	105-111	105-111N
55/64	3-1/2	5-1/2	105-112	105-112N
7/8	3-1/2	5-1/2	105-113	105-113N
57/64	3-5/8	5-5/8	105-114	105-114N
29/32	3-5/8	5-5/8	105-115	105-115N
59/64	3-3/4	5-3/4	105-116	105-116N
15/16	3-3/4	5-3/4	105-117	105-117N
61/64	3-7/8	5-7/8	105-118	105-118N
31/32	3-7/8	5-7/8	105-119	105-119N
63/64	4"	6"	105-120	105-120N
1"	4"	6"	105-121	105-121N
*1-1/16	4"	6-1/4	105-122	105-122N
*1-1/8	4"	6-3/8	105-123	105-123N
*1-3/16	4-1/4	6-5/8	105-124	105-124N
*1-1/4	4-3/8	6-3/4	105-125	105-125N
*1-5/16	4-3/8	7"	105-126	105-126N
*1-3/8	4-1/2	7-1/8	105-127	105-127N
*1-7/16	4-3/4	7-3/8	105-128	105-128N
*1-1/2	4-7/8	7-1/2	105-129	105-129N
*1-9/16	4-7/8	7-3/4	105-130	105-130N
*1-5/8	4-7/8	7-3/4	105-131	105-131N
*1-11/16	5-1/8	8"	105-132	105-132N
*1-3/4	5-1/8	8"	105-133	105-133N
*1-13/16	5-3/8	8-1/4	105-134	105-134N
*1-7/8	5-3/8	8-1/4	105-135	105-135N
*1-15/16	5-5/8	8-1/2	105-136	105-136N
*2"	5-5/8	8-1/2	105-137	105-137N

\* 1 1/16 - 1 1/4 the shank diameter is 1

\* 1 5/16 - 1 1/2 the size is 1 1/4

\* 1 9/16 - 2" the shank size is 1 1/2