





HSS Screw Machine Drills

Split Point – Letter Sizes

135°



Size	Flute Length	OAL		
			Part No.	Part No.
A	1-5/16	2-7/16	105-138	105-138N
B	1-3/8	2-1/2	105-139	105-139N
C	1-3/8	2-1/2	105-140	105-140N
D	1-3/8	2-1/2	105-141	105-141N
E	1-3/8	2-1/2	105-142	105-142N
F	1-7/16	2-5/8	105-143	105-143N
G	1-7/16	2-5/8	105-144	105-144N
H	1-1/2	2-11/16	105-145	105-145N
I	1-1/2	2-11/16	105-146	105-146N
J	1-1/2	2-11/16	105-147	105-147N
K	1-1/2	2-11/16	105-148	105-148N
L	1-9/16	2-3/4	105-149	105-149N
M	1-9/16	2-3/4	105-150	105-150N
N	1-5/8	2-13/16	105-151	105-151N
O	1-11/16	2-15/16	105-152	105-152N

Size	Flute Length	OAL		
			Part No.	Part No.
P	1-11/16	2-15/16	105-153	105-153N
Q	1-11/16	3"	105-154	105-154N
R	1-11/16	3"	105-155	105-155N
S	1-3/4	3-1/16	105-156	105-156N
T	1-3/4	3-1/16	105-157	105-157N
U	1-13/16	3-1/8	105-158	105-158N
V	1-7/8	3-1/4	105-159	105-159N
W	1-7/8	3-1/4	105-160	105-160N
X	1-15/16	3-5/16	105-161	105-161N
Y	1-15/16	3-5/16	105-162	105-162N
Z	2"	3-3/8	105-163	105-163N



HSS Screw Machine Drills



Split Point – Wire Gauge Sizes

*Not Split Point

135°



Size	Flute Length	OAL		
			Part No.	Part No.
1	1-5/16	2-7/16	105-001	105-001N
2	1-5/16	2-7/16	105-002	105-002N
3	1-1/4	2-3/8	105-003	105-003N
4	1-1/4	2-3/8	105-004	105-004N
5	1-1/4	2-3/8	105-005	105-005N
6	1-1/4	2-3/8	105-006	105-006N
7	1-3/16	2-1/4	105-007	105-007N
8	1-3/16	2-1/4	105-008	105-008N
9	1-3/16	2-1/4	105-009	105-009N
10	1-3/16	2-1/4	105-010	105-010N
11	1-3/16	2-1/4	105-011	105-011N
12	1-3/16	2-1/4	105-012	105-012N
13	1-1/8	2-3/16	105-013	105-013N
14	1-1/8	2-3/16	105-014	105-014N
15	1-1/8	2-3/16	105-015	105-015N
16	1-1/8	2-3/16	105-016	105-016N
17	1-1/8	2-3/16	105-017	105-017N
18	1-1/16	2-1/8	105-018	105-018N
19	1-1/16	2-1/8	105-019	105-019N
20	1-1/16	2-1/8	105-020	105-020N
21	1-1/16	2-1/8	105-021	105-021N
22	1-1/16	2-1/8	105-022	105-022N
23	1"	2-1/16	105-023	105-023N
24	1"	2-1/16	105-024	105-024N
25	1"	2-1/16	105-025	105-025N
26	1"	2-1/16	105-026	105-026N
27	1"	2-1/16	105-027	105-027N
28	15/16	1-15/16	105-028	105-028N
29	15/16	1-15/16	105-029	105-029N
30	15/16	1-15/16	105-030	105-030N

Size	Flute Length	OAL		
			Part No.	Part No.
31	7/8	1-7/8	105-031	105-031N
32	7/8	1-7/8	105-032	105-032N
33	7/8	1-7/8	105-033	105-033N
34	7/8	1-7/8	105-034	105-034N
35	7/8	1-7/8	105-035	105-035N
36	13/16	1-13/16	105-036	105-036N
37	13/16	1-13/16	105-037	105-037N
38	13/16	1-13/16	105-038	105-038N
39	13/16	1-13/16	105-039	105-039N
40	13/16	1-13/16	105-040	105-040N
41	13/16	1-13/16	105-041	105-041N
42	3/4	1-3/4	105-042	105-042N
43	3/4	1-3/4	105-043	105-043N
44	3/4	1-3/4	105-044	105-044N
45	3/4	1-3/4	105-045	105-045N
46	3/4	1-3/4	105-046	105-046N
47	11/16	1-11/16	105-047	105-047N
48	11/16	1-11/16	105-048	105-048N
49	11/16	1-11/16	105-049	105-049N
50	11/16	1-11/16	105-050	105-050N
51	11/16	1-11/16	105-051	105-051N
52	11/16	1-11/16	105-052	105-052N
53*	5/8	1-5/8	105-053	-
54*	5/8	1-5/8	105-054	-
55*	5/8	1-5/8	105-055	-
56*	1/2	1-3/8	105-056	-
57*	1/2	1-3/8	105-057	-
58*	1/2	1-3/8	105-058	-
59*	1/2	1-3/8	105-059	-
60*	1/2	1-3/8	105-060	-