

**HIGH PERFORMANCE DRILLS
Stub Length SG-ESS / Metric Sizes**

NACHI Drills

Series 7572P Stub Length

**Tech Info
See Pg.
360**



**SG CNC Drills
with End Mill Shank**
Made from Premium Powder
HSS with Composite Multi-Layer
SG Coating - Cut down the
processes and save machining
time dramatically.

DIAMETER (MM)	OVERALL LENGTH (MM)	FLUTE LENGTH (MM)	SHANK DIA. (MM)	PART NUMBER
2.0	44	12	3	100-600
2.1				100-601
2.2				100-602
2.3	45	13	3	100-603
2.4				100-604
2.5				100-605
2.6	46	14	3	100-606
2.7				100-607
2.8				100-608
2.9	48	16	3	100-609
3.0				100-610
3.1				100-611
3.2	50	18	4	100-612
3.3				100-613
3.4				100-614
3.5	52	20	4	100-615
3.6				100-616
3.7				100-617
3.8	54	22	4	100-619
3.9				100-620
4.0				100-621
4.1	66	22	6	100-622
4.2				100-623
4.3				100-624
4.4	68	24	6	100-625
4.5				100-626
4.6				100-627
4.7	70	26	6	100-628
4.8				100-629
4.9				100-630
5.0	72	28	6	100-631
5.1				100-632
5.2				100-633
5.3	75	31	8	100-634
5.4				100-635
5.5				100-636
5.6	72	28	6	100-637
5.7				100-638
5.8				100-639
5.9	70	26	6	100-640
6.0				100-641
6.1				100-642
6.2	75	31	8	100-643
6.3				100-644
6.4				100-645
6.5	72	28	6	100-646
6.6				100-647
6.7				100-648

DIAMETER (MM)	OVERALL LENGTH (MM)	FLUTE LENGTH (MM)	SHANK DIA. (MM)	PART NUMBER
6.8	78	34	8	100-649
6.9				100-650
7.0				100-651
7.1				100-652
7.2				100-653
7.3				100-654
7.4				100-655
7.5	81	37	8	100-656
7.6				100-657
7.7				100-658
7.8				100-659
7.9				100-660
8.0	100-661			
8.1	87	37	10	100-662
8.2				100-663
8.3				100-664
8.4				100-665
8.5				100-666
8.6	90	40	8	100-667
8.7				100-668
8.8				100-669
8.9				100-670
9.0				100-671
9.1				100-672
9.2				100-673
9.3				100-674
9.4				100-675
9.5				100-676
9.6	93	43	10	100-677
9.7				100-678
9.8				100-679
9.9				100-680
10.0				100-681
10.1	100	43	12	100-682
10.2				100-683
10.3				100-684
10.4				100-685
10.5				100-686
10.6				100-687
10.7	104	47	12	100-688
10.8				100-689
10.9				100-690
11.0				100-691
11.1				100-692
11.2				100-693
11.3				100-694
11.4				100-695
11.5				100-696
11.6				100-697
11.7				100-698
11.8				100-698A
11.9	108	51	12	100-699
12.0				100-700
13.5				100-701A
13.5	132	72	16	