

**HIGH PERFORMANCE DRILLS
Jobbers Length SG-ESS / Fractional Sizes**

NACHI Drills

SG CNC Drills with End Mill Shank

Made from Premium Powder HSS with Composite Multi-Layer SG Coating –
Cut down the processes and save machining time dramatically!



**Tech Info
See Pg.
360**

Series 7571P Jobber Length

DIAMETER LIST NUMBER	OVERALL PRICE	FLUTE LENGTH	SHANK LENGTH (INCHES)	PART DIAMETER (INCHES)
3/32	2-3/8	1-1/8	1/8	100-700A
7/64	2-1/2	1-1/4	1/8	100-701
1/8	2-5/8	1-3/8	1/8	100-702
9/64	2-7/8	1-1/2	3/16	100-703
5/32	3-1/8	1-3/4	3/16	100-704
11/64	3-1/4	1-7/8	3/16	100-705
3/16	3-3/8	2	3/16	100-706
13/64	3-7/8	2-1/16	1/4	100-707
7/32	3-7/8	2-1/16	1/4	100-708
15/64	4-1/4	2-3/8	1/4	100-709
1/4	4-1/4	2-3/8	1/4	100-710
17/64	4-5/8	2-3/4	3/8	100-711
9/32	4-5/8	2-3/4	3/8	100-712
19/64	4-3/4	2-7/8	3/8	100-713
5/16	4-3/4	2-7/8	3/8	100-714
21/64	4-3/4	2-7/8	3/8	100-715
11/32	5-1/8	3-1/4	3/8	100-716
23/64	5-1/8	3-1/4	3/8	100-717
3/8	5-1/8	3-1/4	3/8	100-718
25/64	5-1/2	3-3/8	1/2	100-719
13/32	5-1/2	3-3/8	1/2	100-720
27/64	5-7/8	3-3/4	1/2	100-721
7/16	5-7/8	3-3/4	1/2	100-722
29/64	5-7/8	3-3/4	1/2	100-723
15/32	6-1/4	4	1/2	100-724
31/64	6-1/4	4	1/2	100-725
1/2	6-1/4	4	1/2	100-726

Features

- Utilizes a high accuracy shape of lip relief (3 rake, 2 rake + x-thinning)
- Made from premium powder metal with Composite Multi-Layer SG Coating (TiCN)
- End mill style shanks for highly precise and accurate drilling

Work Materials

Structural Steels, Carbon Steels, Alloy Steels, Stainless Steels, Cast Irons, Aluminum Alloys

Streamline the process and save machining time dramatically

- Extremely precise positioning
- Reduced drilling cycle by high speed and feed
- Stable drilled hole diameter
- Machining time: 1/5
- Stable positioning withing 15µm