

Jobbers Length Drills

High Speed Steel – Metric



Size	Flute Length	OAL	Part No.
1.00mm	15/32	1-11/32	104-001
1.05mm	5/32	1-11/32	104-002
1.10mm	9/16	1-7/16	104-003
1.15mm	9/16	1-7/16	104-004
1.20mm	5/8	1-1/2	104-005
1.25mm	5/8	1-1/2	104-006
1.30mm	5/8	1-1/2	104-007
1.35mm	23/32	1-9/16	104-008
1.40mm	23/32	1-9/16	104-009
1.45mm	23/32	1-9/16	104-010
1.50mm	23/32	1-9/16	104-011
1.55mm	25/32	1-11/16	104-012
1.60mm	25/32	1-11/16	104-013
1.65mm	25/32	1-11/16	104-014
1.70mm	25/32	1-11/16	104-015
1.75mm	7/8	1-13/16	104-016
1.80mm	7/8	1-13/16	104-017
1.85mm	7/8	1-13/16	104-018
1.90mm	7/8	1-13/16	104-019
1.95mm	15/16	1-15/16	104-020
2.00mm	15/16	1-15/16	104-021
2.05mm	15/16	1-15/16	104-022
2.10mm	15/16	1-15/16	104-023
2.15mm	1-1/16	2-3/32	104-024
2.20mm	1-1/16	2-3/32	104-025
2.25mm	1-1/16	2-3/32	104-026
2.30mm	1-1/16	2-3/32	104-027
2.35mm	1-1/16	2-3/32	104-028
2.40mm	1-3/16	2-1/4	104-029
2.45mm*	1-3/16	2-1/4	104-030
2.50mm	1-3/16	2-1/4	104-031
2.60mm	1-3/16	2-1/4	104-032
2.70mm	1-5/16	2-13/32	104-033
2.75mm	1-5/16	2-13/32	104-034
2.80mm	1-5/16	2-13/32	104-035
2.90mm	1-5/16	2-13/32	104-036
3.00mm	1-5/16	2-13/32	104-037
3.10mm	1-7/16	2-9/16	104-038
3.20mm	1-7/16	2-9/16	104-039
3.25mm	1-7/16	2-9/16	104-040

Size	Flute Length	OAL	Part No.
3.30mm	1-7/16	2-9/16	104-041
3.40mm	1-17/32	2-3/4	104-042
3.50mm	1-17/32	2-3/4	104-043
3.60mm	1-17/32	2-3/4	104-044
3.70mm	1-17/32	2-3/4	104-045
3.75mm*	1-17/32	2-3/4	104-046
3.80mm*	1-11/16	2-15/16	104-047
3.90mm*	1-11/16	2-15/16	104-048
4.00mm	1-11/16	2-15/16	104-049
4.10mm	1-11/16	2-15/16	104-050
4.20mm	1-11/16	2-15/16	104-051
4.25mm*	1-11/16	2-15/16	104-052
4.30mm	1-27/32	3-5/32	104-053
4.40mm	1-27/32	3-5/32	104-054
4.50mm	1-27/32	3-5/32	104-055
4.60mm	1-27/32	3-5/32	104-056
4.70mm*	1-27/32	3-5/32	104-057
4.75mm*	1-27/32	3-5/32	104-058
4.80mm	2-1/16	3-3/8	104-059
4.80mm	2-1/16	3-3/8	104-060
5.00mm	2-1/16	3-3/8	104-061
5.10mm	2-1/16	3-3/8	104-062
5.20mm	2-1/16	3-3/8	104-063
5.25mm*	2-1/16	3-3/8	104-064
5.30mm	2-1/16	3-3/8	104-065
5.40mm	2-1/4	3-21/32	104-066
5.50mm	2-1/4	3-21/32	104-067
5.60mm	2-1/4	3-21/32	104-068
5.70mm	2-1/4	3-21/32	104-069
5.75mm	2-1/4	3-21/32	104-070
5.80mm	2-1/4	3-21/32	104-071
5.90mm*	2-1/4	3-21/32	104-072
6.00mm	2-1/4	3-21/32	104-073
6.10mm	2-15/32	3-31/32	104-074
6.20mm	2-15/32	3-31/32	104-075
6.25mm*	2-15/32	3-31/32	104-076
6.30mm	2-15/32	3-31/32	104-077
6.40mm	2-15/32	3-31/32	104-078
6.50mm	2-15/32	3-31/32	104-079
6.60mm	2-15/32	3-31/32	104-080

* will be non-stock