

# Jobbers Length Drills

## Wire Gauge Sizes – Surface Treated



NACHI



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Size	Flute Length	OAL	Part No.	Part No.
1	2-5/8	3-7/8	100-001	100-001N
2	2-5/8	3-7/8	100-002	100-002N
3	2-1/2	3-3/4	100-003	100-003N
4	2-1/2	3-3/4	100-004	100-004N
5	2-1/2	3-3/4	100-005	100-005N
6	2-1/2	3-3/4	100-006	100-006N
7	2-7/16	3-5/8	100-007	100-007N
8	2-7/16	3-5/8	100-008	100-008N
9	2-7/16	3-5/8	100-009	100-009N
10	2-7/16	3-5/8	100-010	100-010N
11	2-5/16	3-1/2	100-011	100-011N
12	2-5/16	3-1/2	100-012	100-012N
13	2-5/16	3-1/2	100-013	100-013N
14	2-3/16	3-3/8	100-014	100-014N
15	2-3/16	3-3/8	100-015	100-015N
16	2-3/16	3-3/8	100-016	100-016N
17	2-3/16	3-3/8	100-017	100-017N
18	2-1/8	3-1/4	100-018	100-018N
19	2-1/8	3-1/4	100-019	100-019N
20	2-1/8	3-1/4	100-020	100-020N
21	2-1/8	3-1/4	100-021	100-021N
22	2"	3-1/8	100-022	100-022N
23	2"	3-1/8	100-023	100-023N
24	2"	3-1/8	100-024	100-024N
25	1-7/8	3"	100-025	100-025N
26	1-7/8	3"	100-026	100-026N
27	1-7/8	3"	100-027	100-027N
28	1-3/4	2-7/8	100-028	100-028N
29	1-3/4	2-7/8	100-029	100-029N
30	1-5/8	2-3/4	100-030	100-030N
31	1-5/8	2-3/4	100-031	100-031N
32	1-5/8	2-3/4	100-032	100-032N
33	1-1/2	2-5/8	100-033	100-033N
34	1-1/2	2-5/8	100-034	100-034N
35	1-1/2	2-5/8	100-035	100-035N
36	1-7/16	2-1/2	100-036	100-036N
37	1-7/16	2-1/2	100-037	100-037N
38	1-7/16	2-1/2	100-038	100-038N
39	1-3/8	2-3/8	100-039	100-039N
40	1-3/8	2-3/8	100-040	100-040N

Size	Flute Length	OAL	Part No.	Part No.
41	1-3/8	2-3/8	100-041	100-041N
42	1-1/4	2-1/4	100-042	100-042N
43	1-1/4	2-1/4	100-043	100-043N
44	1-1/8	2-1/8	100-044	100-044N
45	1-1/8	2-1/8	100-045	100-045N
46	1-1/8	2-1/8	100-046	100-046N
47	1"	2"	100-047	100-047N
48	1"	2"	100-048	100-048N
49	1"	2"	100-049	100-049N
50	1"	2"	100-050	100-050N
51	1"	2"	100-051	100-051N
52	7/8	1-7/8	100-052	100-052N
53	7/8	1-7/8	100-053	100-053N
54	7/8	1-7/8	100-054	100-054N
55	7/8	1-7/8	100-055	100-055N
56	3/4	1-3/4	100-056	100-056N
57	3/4	1-3/4	100-057	100-057N
58	11/16	1-5/8	100-058	100-058N
59	11/16	1-5/8	100-059	100-059N
60	11/16	1-5/8	100-060	-