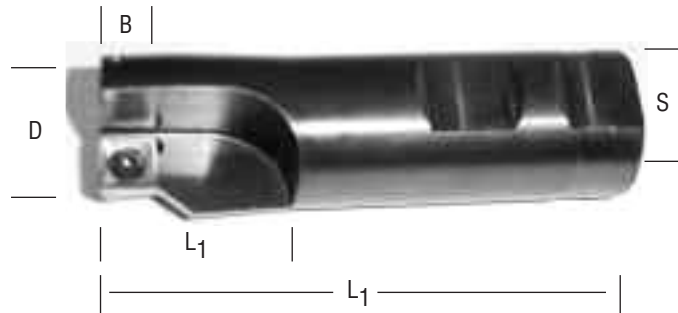


# Drill Mills

## 1 Effective Center Cutting End Mills

Coolant thru available upon request.



**ADVANTAGES**  
Drill & mill with one tool  
free cutting high positive geometry

**IMPORTANT**  
Use chipbreaker inserts  
when drilling or C-Boring  
Use positive top inserts  
when ramping or pocket milling

### 1 FLUTE EFFECTIVE

K-Tool #	D	Inserts	L	L <sub>1</sub>	B	S	Positive Top Inserts	Chipbreaker Inserts	Screw	Part No.
DM-500	.500	1	2.62	.625	.235	.500	SDEB-2151P	SDEB-2151CB	300T	805-415
DM-625	.625	1	3.00	1.00	.280	.750	SDEB-2522P	SDEB-2522CB	300T	805-416
DM-750	.750	1	3.00	1.00	.340	.750	SPEB-322P	SPEB-322CB	414T	805-417
DM-875	.875	2	3.00	1.00	.280	.750	SPEB-2522P	SPEB-2522CB	314T	805-418
DM-937	.937	2	3.25	1.25	.280	.750	SPEB-2522P	SPEB-2522CB	314T	805-419
DM-1000	1.000	2	3.25	1.25	.340	.750	SPEB-322P	SPEB-322CB	414T	805-420
DM-1125	1.125	2	3.50	1.25	.340	1.00	SPEB-322P	SPEB-322CB	438T	805-421
DM-1250	1.250	2	3.62	1.37	.340	1.00	SPEB-322P	SPEB-322CB	438T	805-422

Positive Insert	Grade	Part No.
SDEB2151P	A1M	805-580
SDEB2522P	A3M	805-581
SPEB2522P	x20	805-620
SPEB322P	x20	805-586

Chipbreaker Insert	Grade	Part No.
SDEB2151CB	x20	805-621
SDEB2522CB	A3M	805-622
SPEB322CB	x20	SS-KT1
SPEB2522CB	x20	805-624

Grade A1M TIN COATED  
Grade A3M TICN COATED  
Grade X20 TIALN COATED

Screw	Part No.
300T	805-630
314T	805-591
414T	805-592
438T	805-631

