

## HSS Jobbers Length Drills Fractional Sizes – Surface Treated



NACHI

Size	Flute Length	OAL	Part No.	Part No.
1/64	3/16	3/4	100-081	100-081N
1/32	1/2	1-3/8	100-082	100-082N
3/64	3/4	1-3/4	100-083	100-083N
1/16	7/8	1-7/8	100-084	100-084N
5/64	1"	2"	100-085	100-085N
3/32	1-1/4	2-1/4	100-086	100-086N
7/64	1-1/2	2-5/8	100-087	100-087N
1/8	1-5/8	2-3/4	100-088	100-088N
9/64	1-3/4	2-7/8	100-089	100-089N
5/32	2"	3-1/8	100-090	100-090N
11/64	2-1/8	3-1/4	100-091	100-091N
3/16	2-5/16	3-1/2	100-092	100-092N
13/64	2-7/16	3-5/8	100-093	100-093N
7/32	2-1/2	3-3/4	100-094	100-094N
15/64	2-5/8	3-7/8	100-095	100-095N
1/4	2-3/4	4"	100-096	100-096N
17/64	2-7/8	4-1/8	100-097	100-097N
9/32	2-15/16	4-1/4	100-098	100-098N
19/64	3-1/16	4-3/8	100-099	100-099N
5/16	3-3/16	4-1/2	100-100	100-100N
21/64	3-5/16	4-5/8	100-101	100-101N
11/32	3-7/16	4-3/4	100-102	100-102N
23/64	3-1/2	4-7/8	100-103	100-103N
3/8	3-5/8	5"	100-104	100-104N
25/64	3-3/4	5-1/8	100-105	100-105N
13/32	3-7/8	5-1/4	100-106	100-106N
27/64	3-15/16	5-3/8	100-107	100-107N
7/16	4-1/16	5-1/2	100-108	100-108N
29/64	4-13/16	5-5/8	100-109	100-109N
15/32	4-5/16	5-3/4	100-110	100-110N
31/64	4-3/8	5-7/8	100-111	100-111N
1/2	4-1/2	6"	100-112	100-112N
33/64	4-13/16	6-5/8	100-113	100-113N
17/32	4-13/16	6-5/8	100-114	100-114N
35/64	4-13/16	6-5/8	100-115	100-115N
9/16	4-13/16	6-5/8	100-116	100-116N
37/64	4-13/16	6-5/8	100-117	100-117N
19/32	5-3/16	7-1/8	100-118	100-118N
39/64	5-3/16	7-1/8	100-119	100-119N
5/8	5-3/16	7-1/8	100-120	100-120N



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Size	Flute Length	OAL	Part No.	Part No.
41/64	5-3/16	7-1/8	100-121	100-121N
21/32	5-3/16	7-1/8	100-122	100-122N
43/64	5-5/8	7-5/8	100-123	100-123N
11/16	5-5/8	7-5/8	100-124	100-124N

## HSS Jobbers Length Drills Letter Size – Surface Treated



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Size	Flute Length	OAL	Part No.	Nachi Part No.
A	2-5/8	3-7/8	100-125	100-125N
B	2-3/4	4"	100-126	100-126N
C	2-3/4	4"	100-127	100-127N
D	2-3/4	4"	100-128	100-128N
E	2-3/4	4"	100-129	100-129N
F	2-7/8	4-1/8	100-130	100-130N
G	2-7/8	4-1/8	100-131	100-131N
H	2-7/8	4-1/8	100-132	100-132N
I	2-7/8	4-1/8	100-133	100-133N
J	2-7/8	4-1/8	100-134	100-134N
K	2-5/16	4-1/4	100-135	100-135N
L	2-5/16	4-1/4	100-136	100-136N
M	3-1/16	4-3/8	100-137	100-137N
N	3-1/16	4-3/8	100-138	100-138N
O	3-3/16	4-1/2	100-139	100-139N
P	3-5/16	4-5/8	100-140	100-140N
Q	3-7/16	4-3/4	100-141	100-141N
R	3-7/16	4-3/4	100-142	100-142N
S	3-1/2	4-7/8	100-143	100-143N
T	3-1/2	4-7/8	100-144	100-144N
U	3-5/8	5"	100-145	100-145N
V	3-5/8	5"	100-146	100-146N
W	3-3/4	5-1/8	100-147	100-147N
X	3-3/4	5-1/8	100-148	100-148N
Y	3-7/8	5-1/4	100-149	100-149N
Z	3-7/8	5-1/4	100-150	100-150N

