

## SECTION 1: Product and Company Identification

**1.1 Product identifier** Material Safety Data Sheet valid from May 13 2019

Trade name: PrimaCreator Value

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Resin for 3D printing applications

### 1.3 Details of the supplier of the safety data sheet

Company name: Prima Printer Nordic AB  
Street/POB-No.: Kantyxegatan 25 F  
Postal Code, city: SE 213 76 Malmö, SWEDEN  
WWW: www.primacreator.com  
E-mail: info@primacreator.com  
Telephone: + 46 40 684 97 90

## SECTION 2: Hazards identification

### GHS Hazard Classification of the Substance or Mixture:



**Signal Word:** Warning

**Signal Word:** Danger

### Hazard Statement(s):

H317 May cause an allergic skin reaction  
H320 Causes eye irritation  
H303 May be harmful if swallowed (uncured material only)  
H335 May cause respiratory irritation (uncured material only)

### Precautionary Statement(s):

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing dust or fume. (uncured material only)  
P264 Wash thoroughly after handling.  
P273 Avoid release to the environment.  
P280 Wear protective gloves, protective clothing, eye protection and face protection.  
P337+P313 If eye irritation persists: Get medical attention.  
P302+P352 If skin contact: Wash with plenty of water and soap.  
P333+P313 If skin irritation occurs: Get medical attention.  
P501 Dispose of contents and container in accordance with local and national regulations.

**Description of any other hazards classified:** N/A

### Section 3. Composition/Information on Ingredients

Chemical Name, Common Name and Synonyms:	CAS number	% by Weight
Epoxy resin	61788-97-4	40-50%
Monomer	13048-33-4	20-40%
Color pigment		2-5%
Photoinitiators*	947-19-3	3-5%

\* A molecule that creates reactive species (free radicals, cations or anions) when exposed to radiation (UV or visible).

### Section 4. First-Aid Measures

<b>Inhalation:</b>	In case of exposure to high concentration of vapor or mist, remove person to fresh air. Seek medical attention if any irritation develops.
<b>Skin contact:</b>	Wash skin with soap and water. Remove any contaminated clothing and shoes and clean before reuse. Seek medical attention if irritation develops.
<b>Eye contact:</b>	Hold eye open and rise continuously with a gentle stream of clean water for at least 15 minutes. Seek medical attention if any irritation develops.
<b>Swallowing:</b>	First aid is unlikely to be required but if necessary, rinse mouth repeatedly with water, ensuring that the water is not swallowed. Seek medical attention.
<b>Information for Doctors:</b>	Treat symptoms conventionally after thorough decontamination.

### Section 5. Fire-Fighting Measures

<b>Extinguishing media:</b>	This product is not hypergolic, use carbon dioxide or dry chemical for small fires; aqueous foam or water spray for large fires.
<b>Advice for firefighting:</b>	Wear full protective equipment(bunker gear) and self-contained breathing apparatus. (SCBA).
<b>Unusual Fire &amp; Explosion:</b>	Emits irritation vapors but liquid is not flammable once it is on fire.

### Section 6. Accidental Release Measures

<b>Personal precautions:</b>	Safety glasses with side shields, gloves and laboratory coat recommended.
<b>Environmental precautions:</b>	Avoid releases to the environment. Report releases as required by local and national authorities.
<b>Method of cleaning up:</b>	Exposure to sunlight or artificial light will cause the resin to polymerize. Spread the paste to maximize the surface area. Once the material is hard, pick up and place into a container for disposal.

## Section 7. Handling and Storage

**Precautions for safe handling:** Avoid contact with the eyes, skin and clothing. Avoid breathing dust or fumes. Wear protective clothing and equipment as described in Section 8. Use with adequate ventilation. Wash thoroughly with soap and water after handling. Keep containers closed when not in use. Do not reuse containers. Empty containers retain product residues and can be hazardous. Follow all SDS precautions when handling empty containers.

**Conditions for safe storage:** Store in a tightly closed container in a cool (29-90°F/-1.7-32.2°C), well ventilated location away from incompatible materials. Do not store near high temperatures, light or ignition sources. Do not store in an oxygen-free environment. Avoid freezing the material. Specific end use(s). For professional use only.

## Section 8. Exposure Controls / Personal Protection

**Control parameters:** Use in an enclosed process area is recommended.

**Personal protective equipment:** Depending on the conditions of use, protective gloves, apron, boots, head and face protection should be worn. Eye protection such as chemical splash goggles and/or face shield must be worn when the possibility exists for eye contact due to splashing or spraying liquid, airborne particles, or vapor.

**General protective and hygienic measure:** Wash hands after handling material and before eating. See section 7 for full protective measures.

**Breathing Equipment:** None should be needed from normal use. If this material is handled at elevated temperature or under mist forming conditions, approved respiratory protection equipment should be used. Selection and use of respiratory equipment must be in accordance with applicable regulations and good industrial hygiene practice.

**Protection of hands:** Gloves are recommended. Depending on the condition so fuse, lab coat and/or arm shields may be used.

**Material of gloves, Penetration time of glove material:** N/D

**Eye protection:** Use of safety goggles with side shields is recommended.

## Section 9. Physical and Chemical Properties

<p><b>Information on basic physical and chemical properties.</b></p> <p><b>Appearance</b>  <b>Form:</b> Colored Liquid  <b>Color:</b> Colored, or having an intentionally added pigmented color.  <b>Odor:</b> Ester-like odor.  <b>Odor Threshold:</b> N/D  <b>pH value at 20oC (68oF):</b> N/D</p> <p><b>Change in condition</b>  <b>Melting point/Melting range:</b> N/D  <b>Boiling point/Boiling range:</b> N/D  <b>Flash point:</b> &gt; 380°  <b>Flammability (solid, gaseous):</b> N/D  <b>Ignition Temperature:</b> &gt; 450°  <b>Decomposition temperature:</b> N/D Auto  <b>Igniting:</b> N/D  <b>Danger of explosion:</b> N/D  <b>Explosion limits:</b> N/D  <b>Lower:</b> N/D  <b>Upper:</b> N/D</p>	<p><b>Vapor Pressure at 20oC(68oF):</b> N/D  <b>Density at 20oC (68oF):</b> N/D  <b>Relative density:</b> N/D  <b>Vapor Density:</b> N/D  <b>Evaporation rate:</b> N/D  <b>Miscibility with Water:</b> Nearly insoluble in water.  <b>Viscosity:</b> 150-400 cps at 25C/77F  <b>Solvent content:</b> N/D  <b>Organic solvents:</b> N/D  <b>Water:</b> N/D  <b>Solids content:</b> N/D</p> <p><b>Other information:</b>  <b>Specific Gravity:</b> 1.10-1.125 at 25C/77F</p>
---	--

## Section 10. Stability and Reactivity

<b>Reactivity:</b>	None known.
<b>Chemical Stability:</b>	Stable if handled and stored as directed.
<b>Thermal decomposition/Conditions to avoid:</b>	Avoid heat, light and sources of contamination.
<b>Possibility of hazardous reactions/Conditions to avoid:</b>	Heat, light, sources of contamination or inhibitor depletion may cause spontaneous polymerization generating heat and pressure. Closed containers may rupture or explode during run away polymerization.
<b>Incompatible materials:</b>	Reducing and oxidizing agents, peroxides and amines.
<b>Hazardous decomposition products:</b>	Thermal decomposition may release acrid smoke or fumes, carbon and nitrogen oxides.

## Section 11. Toxicological Information

<b>Acute toxicity:</b>	Possible irritant. See section 2.
<b>Primary irritant effect:</b>	See Section 2 for possible skin and eye irritation and sensitization.
<b>LD/LC50 values that are relevant for classification:</b>	N/D
<b>Additional toxicological information:</b>	N/D
IARC (International Agency for Research on Cancer)	None of the components are listed.
NTP (National Toxicology Program)	None of the components are listed.

## Section 12. Ecological Information

<b>Aquatic Toxicity:</b>	None of the components are listed.
<b>Persistence and degrade ability:</b>	No data is currently available.
<b>Behavior in environmental systems:</b>	No data is currently available.
<b>Bio accumulative potential:</b>	No data is currently available.
<b>Mobility in Soil:</b>	No data is currently available.
<b>Additional ecological information:</b>	No additional data is available.
<b>General Notes:</b>	Release into the environment should be avoided. Refer to section 13 for disposal information.
<b>Results of PBT and vPvB assessment:</b>	N/D
<b>Other adverse effects:</b>	None known.

## Section 13. Disposal Considerations

### Waste Treatment Methods

<b>Recommendation:</b>	Cure material before disposal. Dispose in accordance with all federal, state and local regulations. Consult state and local hazardous waste regulations to ensure complete and accurate classification of waste. US EPA guidelines for the classification of hazardous waste are found in 40 CFR part 261.3.
------------------------	--

### Uncleaned packaging

<b>Recommendation:</b>	Rinse with alcohol. Contain and dispose of rinse material according to all federal, state and local regulations.
------------------------	--

<b>Recommended cleansing agent:</b>	Alcohol
-------------------------------------	---------

## Section 14. Transport Information

<b>Department of transportation classification:</b>	Not hazardous by D.O.T. regulations
<b>D.O.T. proper shipping name:</b>	Not regulated
<b>Other requirements:</b>	N/A
<b>Australian Haz Chem Code:</b>	N/A

## Section 15. Regulatory Information

The following provides a summary of the legal requirements.

Ingredient	EPA* TSCA	CA Prop 65	EINECS	EUROPEAN ECONOMIC COMMUNITY (EEC)		CANADA REGS		
				European Community Standards	Listed as dangerous chemicals per ESIS	EEC Symbol	DSL	NDSL
<b>A. Methacrylated oligomers</b>	Yes	No	Yes	None	No	Xi; Irritant, R36/37/38, R43 S3,S7/9, S20, S26, S29, S37/39	Yes	Yes
<b>B. Methacrylated monomer</b>	Yes	No	Yes	None	No	Xi; Irritant, R36/37/38, R43 S3,S7/9, S20, S26, S29, S37/39	Yes	Yes
<b>C. Photoinitiator(s)</b>	Yes	No	Yes	None	No	H303, H402	Yes	No

All the components present in this product at concentrations equal to or greater than 0.1% are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

**Substance Preparation Classification:**  Irritant

### FULL TEXT OF ANY R-PHRASES AND S-PHRASES:

**Risk Phrases:**

R36/37/38 -- Irritating to eyes, respiratory system and skin

R43 -- May cause sensitization by skin contact

**Safety Phrases:**

S3 -- Keep in a cool place S7/9 -- Keep container

S20 -- When using do not eat or drink

S26 -- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S29 -- Do not empty into drains

S36 -- Wear suitable protective clothing

S37/39 -- Wear suitable gloves and eye/face protection

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

Pursuant to Title III of the Superfund Amendments and Re-authorization Act of 1986, (SARA) and 40 CFR 372

Part 372, this product does not contain chemicals subject to the reporting requirements under Section 313.

California Proposition 65: This product does not contain chemicals which are known to the state of California to cause cancer.

## Section 16. Other information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.



# MATERIAL SAFETY DATA SHEET: PRIMAVALUE RESIN

WWW.PRIMACREATOR.COM

OSHA HAZARD COMMUNICATION STANDARD 29 CFR 1910.1200. PREPARED TO GHS REV.04

---



# MATERIAL SAFETY DATA SHEET: PRIMAVALUE RESIN

WWW.PRIMACREATOR.COM

OSHA HAZARD COMMUNICATION STANDARD 29 CFR 1910.1200. PREPARED TO GHS REV.04

---