

SECTION 1: Identification of the substance/preparation and of the company

1.1 Product identifier

Trade name: PC

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Polycarbonate compound for the use of 3Dprinting

1.3 Details of the supplier of the safety data sheet

Company name: Prima Printer Nordic AB
Street/POB-No.: Kantyxegatan 25 F
Postal Code, city: SE 213 76 Malmö, SWEDEN
WWW: www.primacreator.com
E-mail: info@primacreator.com
Telephone: + 46 40 684 97 90

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Directive 67/548/EEC or 1999/45/EC: Not classified as hazardous (polymeric state)
Classification according to Regulation (EC) N° 1272/2008 (CLP): Not classified as hazardous (polymeric state)

2.2 Label elements

Not a hazardous substance or mixture.

2.3 Other hazards

vPvB/PBT assessment: not available
Swallowing may cause gastrointestinal irritation and pain.

SECTION 3: Composition / information on ingredients

3.1 Composition of the substance

REACH information:

CAS	Name	content
24936-68-3	Polycarbonate	>99 %
	Additives	≤ 1 %

Impurities Contributing to Hazard: None

3.2 Additional information:

Reach Info:

	Pre-registration No.	Registration No.
4,4'-isopropylidenediphenol		01-2119457856-23-0028
Methanol	05-2117149506-41-0000	
Ethylene carbonate		01-2119540523-46-0006
Phenol		01-2119471329-32

3.3 For full text of R- and H-phrases: see section 16

SECTION 4: First aid measures

4.1 Description of first aid measures

General Notes:

If you feel unwell, seek medical advice (show the label where possible). Never give anything by mouth to an unconscious person. Remove affected persons from the danger area, at the same time ensuring your own safety. Remove all contaminated clothing immediately.

If inhaled:

In case of gases evolving from melted resin, move subject to fresh air. Treat symptomatically

In case of skin contact:

In case of pellets or powder, wash with water. In case of smelt, wash affected skin area and clothing with plenty of (soap and) water. Seek medical advice.

In case of eye contact:

If easy to do, remove contact lens, if worn. In case of pellets or powder, flush with plenty of water for at least 15 minutes. Seek medical advice if any dust particles still remain. In case of gases evolving from melted resin of high temperature, flush with plenty of water for at least 15 minutes. Seek medical advice if necessary

If swallowed:

Rinse mouth with water. Induce vomiting and call a physician. If a person vomits when lying on his back, place him in the recovery position.

4.2 Most important symptoms and effects, both acute and delayed

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: Fire fighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Water, foam, dry chemical powder, Carbon dioxide fire extinguishers

5.2 Special hazards arising from the substance or mixture

Hazardous Combustion Products:

During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Phenolic compounds.

Unusual Fire and Explosion Hazards:

Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. Dense smoke is emitted when burned without sufficient oxygen

5.3 Advice for fire fighters

Fire fighting instructions:

Keep people away. Isolate fire area and de unnecessary entry. Cool surroundings with water to localize fire zone. Soak thoroughly with water to cool and prevent re-ignition. Pellets or powder remained on ground may cause slipping

Protective equipment:

Protective fire fighting clothing (including fire fighting helmet, coat, pants, boots, and gloves), positive-pressure self contained breathing apparatus (SCBA).

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Keep out of irrigation ditches, sewers, and water supplies. Spills should be collected to prevent contamination of waterways. Isolate area. Wear protective equipment. Ensure adequate ventilation. Keep away from ignition sources. Keep unprotected persons away.

6.2 Environmental precautions

Gather pellets and powder thoroughly to avoid birds or fishes taking from draining water.

Do not allow product to reach sewage system or water bodies. Inform respective authorities in case product reaches water, sewage system or soil.

6.3 Methods and materials for containment and cleaning up

Contain spilled material if possible. Sweep up. Collect in suitable and properly labeled containers.

6.4 Reference to other sections

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Handling Procedures:

No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Avoid breathing process fumes. Use with adequate ventilation. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions:

Keep the material at a cool dry place. Protect from direct sunlight, rain and violent temperature fluctuation.

Fire is inhibited around storage area.

7.3 Specific end use(s)

No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Exposure Limits:

Although some of the additives used in this product may have exposure guidelines, these additives are encapsulated in the product and no exposure would be expected under normal handling conditions.

8.2 Exposure controls

Engineering controls:

Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Personal protection:

- Respiratory protection: Wear masks for cleaning moulding machines
- Hand protection: Heat-insulating gloves when handling molten form
- Eye protection: Wear safety glasses for general purpose. Wear chemical goggles for cleaning moulding machines
- Skin and body protection: Gloves necessary for handling melted resin
- Hygiene measures: Wash hands after handling

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	Transparent Filament
Odour	Odourless
Colour	Transparent
Odour threshold	Not determined
pH	Not applicable
Melting point / freezing point	Softening about 135 °C
Initial boiling point and boiling range	Not applicable
Flash point	Not applicable
Evaporation rate	Not applicable
Flammability (solid, gas)	Not available
Upper/lower flammability or explosive limits	Not applicable
Vapour pressure	Not applicable
Vapour density	Not applicable
Relative density (H ₂ O=1)	About 1.20 g/cm ³
Bulk density	Not available
Solubility(ies)	Insoluble in water
Partition coefficient (n-octanol/water)	Not available
Auto-ignition temperature	> 550 °C
Decomposition temperature	Not applicable
Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	Not oxidizing

9.2 Other information

No test data available

SECTION 10: Stability and reactivity

10.1 Reactivity: Non-reactive under normal handling and storage conditions

10.2 Chemical stability: Stable under normal handling and storage conditions

10.3 Possibility of hazardous reactions: No hazardous reactions observed

10.4 Conditions to avoid

While printing, keep away from sparks and open flame. Avoid temperatures above 425 °C. Exposure to elevated temperatures can cause product to decompose

10.5 Incompatible materials: Not applicable

10.6 Hazardous decomposition products

Decomposition products depend upon temperature, air supply and the presence of other materials. Processing may release fumes and other decomposition products. At temperatures exceeding melt temperatures, polymer fragments can be released. Fumes can be irritating. Decomposition products can include and are not limited to: Carbon monoxide. Carbon dioxide. Aromatic compounds. Hydrocarbons. Phenolics. Polymer fragments.

10.7 Hazardous polymerization: Not likely occurs

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Toxicological effects:

- Acute toxicity (oral): Lack of data.
- Acute toxicity (dermal): Lack of data.
- Acute toxicity (inhalative): Lack of data.
- Skin corrosion/irritation: Lack of data. May cause irritations.
- Eye damage/irritation: Lack of data. May cause irritations.
- Sensitisation to the respiratory tract: Lack of data. Not to be expected
- Skin sensitisation: Lack of data. Not to be expected
- Germ cell mutagenicity/Genotoxicity: Lack of data. Not to be expected
- Carcinogenicity: Lack of data. Not to be expected
- Reproductive toxicity: Lack of data. Not to be expected
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Lack of data.
- Dusts: Irritating to eyes, respiratory system and skin.
- Specific target organ toxicity (repeated exposure): Lack of data.

Symptoms

- Dust: Can cause skin, eye and respiratory tract irritation.
- The melted product can cause severe burns.
- Irritating to eyes, respiratory system and skin.
- In case of ingestion: Swallowing may cause gastrointestinal irritation and pain of guts.

SECTION 12: Ecological information

12.1 Toxicity

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

12.2 Persistence and degradability

This water-insoluble polymeric solid is expected to be inert in the environment. Surface photo degradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

12.3 Bio accumulative potential

To avoid bioaccumulation plastics should not be disposed in the sea or in other water environments.

12.4 Mobility in soil

In the terrestrial environment, material is expected to remain in the soil. In the aquatic environment, material will sink and remain in the sediment.

12.5 Results of PBT and vPvB assessment

This mixture has not been assessed for persistence, bioaccumulation and toxicity (PBT).

12.6 Other adverse effects

General information: Do not allow to enter into ground-water, surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Containers must be recycled in compliance with national legislation and environmental regulations.

The product is suitable for mechanical recycling. After appropriate treatment it can be remelted and reprocessed into new moulded articles. Mechanical recycling is only possible if the material has been selectively retrieved and carefully segregated according to type.

SECTION 14: Transport information

ADNR / ADN

- 14.1 UN number:** Not applicable
- 14.2 UN proper shipping name:** Proper Shipping Name: NOT REGULATED
- 14.3 Transport hazard class(es):** Not applicable
- 14.4 Packing Group:** Not applicable
- 14.5 Environmental hazards:** Not considered environmentally hazardous based on available data
- 14.6 Special precautions for user:** No data available

IMDG

- 14.1 UN number:** Not applicable
- 14.2 UN proper shipping name:** Proper Shipping Name: NOT REGULATED
- 14.3 Transport hazard class(es):** Not applicable
- 14.4 Packing Group:** Not applicable
- 14.5 Environmental hazard:** Not considered environmentally hazardous based on available data
- 14.6 Special precautions for user:** EMS Number: Not applicable
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

ICAO / IATA

- 14.1 UN number:** Not applicable
- 14.2 UN proper shipping name:** Proper Shipping Name: NOT REGULATED
- 14.3 Transport hazard class(es):** Not applicable
- 14.4 Packing Group:** Not applicable
- 14.5 Environmental hazards:** Not considered environmentally hazardous based on available data
- 14.6 Special precautions for user:** No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Authorization and / or restrictions on use: None

Other national regulations: -

15.2 Chemical Safety Assessment

For this substance a chemical safety assessment is not yet required.

SECTION 16: Other information

16.1 Indication of changes

Version 1: First issue according to Regulations (EC) 1907/2006 (REACH) and 1272/2008 CLP)

16.2 Abbreviations and acronyms

AGS	Ausschuss für Gefahrstoffe	LoW	List of Waste
AF	Assessment Factor	MARPOL	MARine POLLution
BCF	BioConcentration Factor	MIE	Minimum Ignition Energy
CAS	Chemical Abstract Service	N°EC	European Commission number
CMR	Carcinogenic, Mutagenic and Reprotoxic	NFPA	National Fire Protection Association
CSR	Chemical Safety Report	NIOSH	National Institute of Occupational Safety and Health
DFG	German Research Foundation	NOEC	No Observed Effect Concentration
DNEL	Derived No Effect Level	NOELR	No Observed Effect Loading Rate
EC	European Commission	OECD	Organisation for Economic Co-operation and Development
EC50	Effective Concentration (required to induce a 50% effect)	OEL	Occupational Exposure Limit
EEC	European Economic Community	OSHA	Occupational Safety and Health Administration
EWC	European Waste Catalogue Code	PBT	Persistent Bioaccumulable Toxic
IDLH	Immediately Dangerous to Life or Health	PNEC	Previsible Non Effect Concentration
IBC	International Bulk Chemical	QSAR	Quantitative Structure-Activity Relationship
Koc	Soil/Water Partition Coefficient	STOT	Specific Target Organ Toxicity
Kow	Octanol/Water Partition Coefficient	TCLo	Toxic Concentration Low
LC50	Lethal Concentration 50	TDLo	Toxic Dose Low
LD50	Lethal Dose 50	UN	United Nations
LEL	Lower Explosive Limit	UVCB	Unknown or Variable Composition Complex Reaction Products, or Biological Materials
LL100	Lethal Loading	vPvB	very Persistent, very Bioaccumulative
LOEC			Lowest Observed Effect Concentration

16.3 Key literature references and sources for data

<http://esis.jrc.ec.europa.eu/>

<http://echa.europa.eu/>

<http://gestis-en.itrust.de>

16.4 Relevant R-phrases and/or H-statements (number and full text):

H220	Extremely flammable gas	R10	Flammable
H225	Highly flammable liquid and vapour	R11	Highly flammable
H226	Flammable liquid and vapour	R12	Extremely flammable
H301	Toxic if swallowed	R20	Harmful by inhalation
H311	Toxic in contact with skin	R23/24/25	Toxic by inhalation, in contact with skin and if swallowed
H315	Causes skin irritation		
H317	May cause an allergic skin reaction	R36	Irritating to eyes
H318	Causes serious eye damage	R37	Irritating to respiratory system
H319	Causes serious eye irritation	R38	Irritating to skin
H331	Toxic if inhaled	R40	Limited evidence of a carcinogenic effect
H332	Harmful if inhaled	R41	Risk of serious damage to eyes
H335	May cause respiratory irritation	R43	May cause sensitisation by skin contact
H340	May cause genetic defects	R45	May cause cancer
H350	May cause cancer	R46	May cause inheritable genetic damage
H351	Suspected of causing cancer	R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
H400	Very toxic to aquatic life		
H411	Toxic to aquatic life with long lasting effects	R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

16.5 Training advice: -**16.5 Further information:**

According to the guidance version 2.0 for monomers and polymers from the European Chemicals Agency dated as of April 2012, the classification of the polymer takes into account the classification of all its constituents, such as unreacted monomers. These constituents in fact should be taken into account for classification of the polymer. This means that the same classification methods as for mixture should be applied to polymer substances.

In order to determine a classification for the studies about the water soluble fraction as well as the absorption should be performed on the polymer as such.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.



PRIMA PRINTER NORDIC AB

KANTYXEGATAN 25 F • 213 76 MALMÖ • SWEDEN • WWW.PRIMACREATOR.COM