



"G" CLAMP INSTRUCTIONS

PART NO. 04-29, 04-30, 04-31

For technical support contact Joker Machine
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TOOLS NEEDED

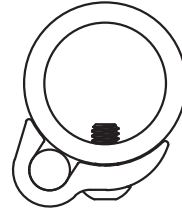
- 3/32 Hex Driver/T-handle
- Blue Loctite
- #29 Drill
- 8-32 Tap (cutting tap)
- Cutting Fluid

INSTALLATION

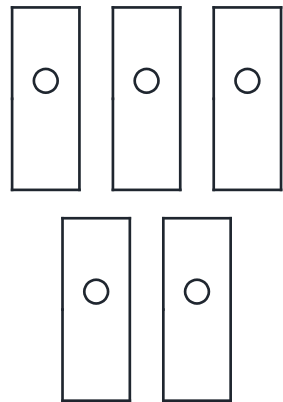
1. Verify "G" Clamps fit cable and tubing.
2. Mark all hole locations.
3. Drill thru one wall of tube with a #29 drill bit.
4. Tap holes with 8-32 cutting tap. Try to keep threads straight. For best results hand tap.
5. Install "G" clamp with blue loctite on hardware.

Fits 1" - 1-1/8" tube

- SMALL 1/4" CABLE
- MEDIUM 5/16" CABLE
- LARGE 7/16" CABLE



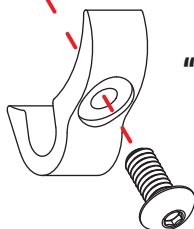
G Clamp Markers



DRILL & TAP TUBE FOR 8-32 THREAD

TUBE

CABLE



"G" CLAMP

8-32 X 3/8 BUTTON HEAD SCREW