

B R I T I S H *C U S T O M S*

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Clutch Badge



Tools Required:

- 4mm Allen Wrench*
- Thread Lock Compound*
- Clean Microfiber Cloth*
- Rubbing Alcohol*

WARNING: Always properly support vehicle with a stand and/or lift when servicing or performing any work.

Unstable vehicles may present dangerous conditions and may cause property damage and/or personal injury.

NOTE: Read through all instructions before beginning installation.

Removal

1. With clean microfiber cloth and rubbing alcohol, wipe down the left-hand side case.



2. Using 4mm allen wrench, remove the two factory screws.



3. Remove the Factory Cover Plate

Installation

1. Using the factory 4mm allen screw, apply a drop of thread locker, and install the upper screw approximately half way, to hold up the badge.



2. Apply a drop of thread locker to the lower screw, install, and tighten snugly. Do not torque.
3. Tighten the upper screw snugly.
4. Firmly tighten each screw to **2 Nm (17 in-lbs) *Note Inch-Pounds**



Wipe down the badge and engine side case with a clean microfiber cloth and rubbing alcohol to remove any fingerprints or oils.