

B R I T I S H *C U S T O M S*

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ACG Badge

PART NUMBERS: *BC805-001-PF* *BC805-001-TB*
 BC805-004-PF *BC805-004-PF*



Tools Required: *4mm Allen Wrench*
 Medium Strength Thread Locker
 Clean Microfiber Cloth
 Rubbing Alcohol

WARNING: Always properly support vehicle with a stand and/or lift when servicing or performing any work.

Unstable vehicles may present dangerous conditions and may cause property damage and/or personal injury.

NOTE: Read through all instructions before beginning installation.

Removal

1. With clean microfiber cloth and rubbing alcohol, wipe down the right-hand side case.



2. Using 4mm allen wrench, remove the two factory screws.



3. Remove the Factory Cover Plate.

Installation

1. Reusing the factory 4mm allen screw, apply a drop of medium strength thread locker, and install the upper screw approximately half way to hold up the badge.



2. Apply a drop of medium strength thread locker to the lower screw, install, and tighten snugly. Do not torque.
3. Tighten the upper screw snugly.
4. Firmly tighten each screw to **2 Nm (17 in-lbs)** *Note Inch-Pounds



5. Wipe down the badge and engine side case with a clean microfiber cloth and rubbing alcohol to remove any fingerprints or oils.

If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call **British Customs Customer Support at (877) 999-2748.**