

B R I T I S H *C U S T O M S*

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Rear Shock Mount Turn Signal Kit

Part Number: BC501-038-BS



NOTE: Rear Turn Signal Kit removes Rear Grab Bar and it will NOT be reused.

Tools Required: *T40 Torx* *Torque Wrench*
 12mm Socket
 5mm Allen

WARNING: Always properly support vehicle with a stand and/or lift when servicing or performing any work.

Unstable vehicles may present dangerous conditions and may cause property damage and/or personal injury.

NOTE: Read through all instructions before beginning installation.

Removal

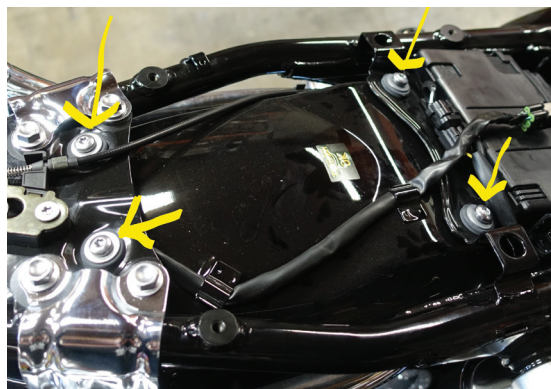
1. Remove Riders Seat
 1. Insert the ignition key into the seat lock and turn it counter-clockwise while pressing down on the rear of the seat.
 2. Lift the seat up from the back and slide rearwards for complete removal.
2. Disconnect the battery, negative (black) lead first.
3. Disconnect Factory Rear Light Harness at the connector.



4. Un-clip Seat Release Cable from left side of fender



5. Use T30 Torx to loosen the four fender mounting screws. Do not fully remove at this time.





PRO-TIP

Fender is weighted heavily toward the rear because of the factory light assembly. Use caution when removing the final screws, so the fender does not fall or hit the underside of the tail section.

6. Support the rear of the fender, then continue loosening the fender mounting screws until the fender is free. Leave screws in their location.
7. Use T40 Torx to remove the grab bar screws located behind each rear shock. Place screws to the side. **NOTE: Rear grab bar will not be reused.**



8. Use 12mm socket to remove the grab bar rear mounting bolts.



Installation

1. **NOTE:** Turn Signals have screw on one side which should be placed face-down for a clean appearance.



- Use 5mm allen to secure British Customs Turn Signal to the inside of the rear shock mount. Check the hardware sequence below. Torque to **20 Nm (15 ft-lbs.)**



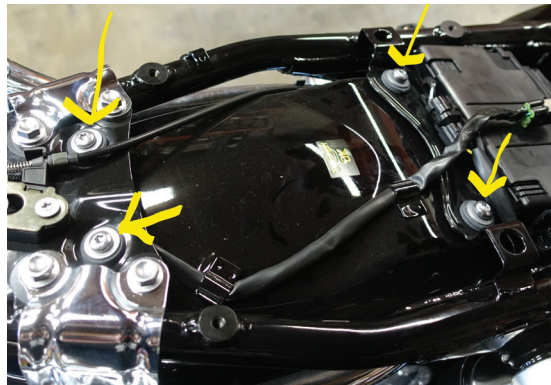
Bolt > Lock Washer > Washer > Turn Signal Mount > External Tooth Lock Washer > Frame



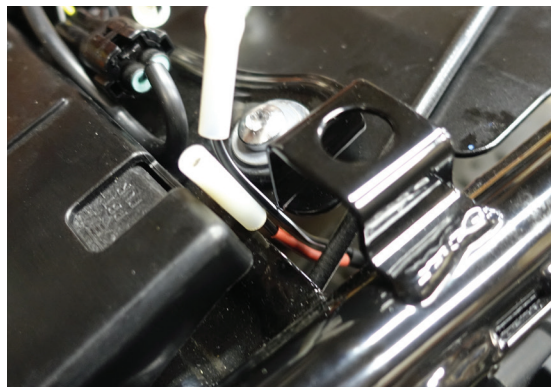
(If installing with British Customs Fender Eliminator Kit, Skip Steps 3 and 4)

- Support the rear of the fender and place back into stock location.

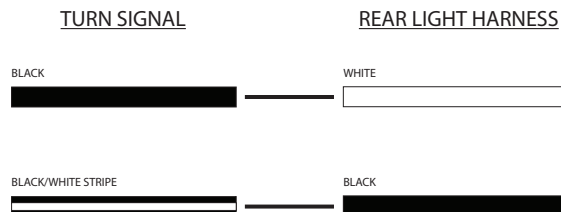
- Use T30 Torx to secure fender to underside of tail section. Torque to **10 Nm (88 in-lbs)** Note IN-LBS

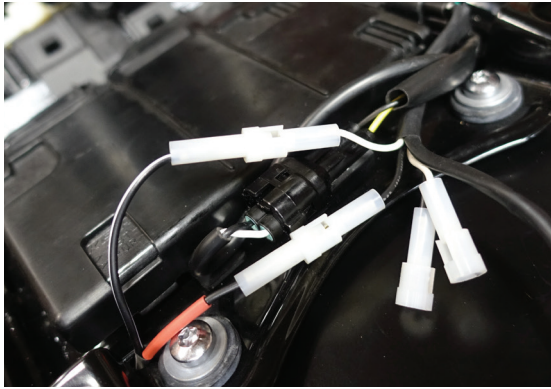


- Route turn signal wires over the top of the fender, toward the rear taillight harness connector.



- Connect Black left turn signal wire to White rear light harness wire. Connect Black/White stripe left turn signal wire to Black rear light harness wire. Repeat other side.





7. Reconnect battery, positive (red) lead first.
8. Check turn signal and tail light functionality to make sure indicators are working properly.
9. Snap seat release cable back into clip on left side of fender.
(Not Applicable to Fender Eliminator Kit)
10. Install rider seat.

If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call **British Customs Customer Support at (877) 999-2748.**