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1. Identification

Name 1-(tert-Butoxy)-2,3-dimethoxypropane

CAS Number 172888-77-6

Recommendation for the chemical and restrictions on use

Applications Research and development only. This product is being sent to you as

a Research and Development product as defined by the Toxic Substances Control Act (TSCA) of 1976. Due to TSCA's R&D exemption, this product is not listed on the U.S. EPA's Toxic

Substances Control Act inventory.

Restricions This product may not be used for commercial purposes or in

formulations used for commercial purposes.

Supplier's Details

InKemia Green Chemicals, Inc.

1213 West Loop North Suite 140, Houston, TX 77005

+1 (713) 909-7717

web@inkemiagreenchemicals.com

Emergency contact number

InKemia Green Chemicals, Inc.

Tel: +1 (713) 909-7717 For emergency calls only.

2. Hazards

Classification of the substance or mixture

Classification Combustible liquid (Category 4), H227.

Label elements

Pictogram None Signal word

Warning

Hazard Statements H227 - Combustible liquid.

Precautionary Statements P210 - Keep away from heat/sparks/open flames/hot surfaces. - No

smoking.

 ${\tt P280-Wear\ protective\ gloves/protective\ clothing/eye\ protection/face}$

rotection.

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-

resistant foam for extinction.

P403 + P235 - Store in a well-ventilated place. Keep Cool

P501 - Dispose of contents/container to an approved waste disposal

plant

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Other Hazards None.

3 - Composition/information on ingredients

Substances

Chemical Name 1-(tert-Butoxy)-2,3-dimethoxypropane

Synonyms (1,1,4t) Glycerol ether.

CAS Number 172888-77-6

Molecular Formula C9H20O3

Molecular Weight (g/mol) 176.260

Hazardous components

Component	Classification	Concentration
1-(tert-Butoxy)-2,3 dimethoxypropane	Flam. Liq. 4; H227	<=97 % wt.

Note: For the full text of the H-Statements mentioned in this Section, see Section 16.

Impurities and stabilizing additivesAdditivised with 1000 ppm of butylated hydroxytoluene (BHT).

Mixtures Not applicable.

4 - First-aid measures

Description of first aid measures

General information Show this Safety Data Sheet to the medical personnel.

Inhalation Remove from exposure, moving to fresh air. Artificial respiration

and oxygen are necessary if not breathing. Consult a physician.

Ingestion Wash out mouth with water if the person is conscious. Do not

induce vomiting. Consult a physician.

Skin contact Immediately wash skin with soap and copious amounts of water.

Eye contact Immediately irrigate with copious amounts of water for 15

minutes. Consult a physician.

Protection of first-aiders First aid personnel should wear appropriate protective equipment

during any rescue.



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Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described might vary depending on

the concentration and length of exposure.

Inhalation No data available.

Ingestion No data available.

Skin contact May cause irritation.

Eye contact No data available.

Indication of immediate medical attention and special treatment need

Notes for the doctor Treat symptomatically.

5 - Fire-fighting measure

Extinguishing media

Suitable extinguisher media Dry chemical, carbon dioxide or water fog. Do not use water directly

on the fire.

Unsuitable extinguisher media No data available.

Special hazards arising from the substance of mixture

Specific hazards Carbon oxides.

Advice for firefighters

Protective actions during firefighting

Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control runoff water by containing and keeping it out of sewers and watercourses. If the risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighting

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots, and gloves provide a basic level of protection for chemical incidents.

6 - Accidental release measures

Personal precautions, protective equipment, and emergency procedures

Personal Precautions



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Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into the spilled material.

Environmental precautions

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Methods and materials for containment and cleanup

Methods for cleaning

Contain and remove the spillage, soaking up the residue with non-flammable absorbent. Place in an adequate container for immediate disposal. Eliminate sources of ignition. For waste disposal see Section 13.

Reference to other sections

For personal protection see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For disposal see section 13.

7 - Handling and storage

Precautions for safe handling

Usage precautions

Wear protective clothing as described in Section 8 of this safety data sheet. Keep container tightly sealed when not in use. Do not handle until all safety precautions have been read and understood. Do not reuse empty containers. For precautions see Section 2. As a TSCA-exempt R&D substance, this product must be used by or directly under the supervision of a technically qualified individual(s) as defined by TSCA.

Advice on general occupational hygiene

Promptly wash if in contact with skin. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Conditions for safe storage, including any Incompatibilities

Storage precautions

Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well-ventilated place. Keep containers upright. Protect containers from damage. Keep in a fresh and dry place, avoiding direct sunlight. Keep container tightly sealed.

Storage class

Miscellaneous hazardous material storage. Preferably in a well-ventilated solvent cabinet.



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Specific end uses

The identified uses for this product are in Section 1.

8 - Exposure controls/personal protection

Control parameters

Occupational exposure limits:

Contains no substances with occupational exposure limit values.

Protective equipment



Engineering control measures

Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Eye/Face protection

Wear safety glasses with side-shields.

Hand protection

Avoid skin contact. Wear protective clothes and solvent resistant gloves (nitrile).

Other skin and body protection

Use engineering controls to reduce air contamination to permissible exposure level. Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures

Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

Respiratory protection



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Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with a multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Environmental exposure

Not available.

9 – Physical and chemical properties				
Appearance	Colorless liquid.	Water miscibility @	11 (Moderately miscible, EPI	
Odor threshold	No data available.	20°C, g/L Solubility (other)	Suite estimation)	
Melting point/Freezing point, °C	Lower than -40		Miscible with ethers and acetone.	
		Partition coefficient, log Pow	0.75	
Boiling point, °C	180	@ 25 °C		
Flash point	66	Autoignition temperature, °C	No data available.	
Evaporation rate	No data available.			
Upper / lower flammability or/and	No data available.	Decomposition temperature, °C	No data available.	
explosive limits		Dynamic viscosity @	1.634 @ 20 °C	
Vapor pressure @ 20 °C, kPa	0.06	25 °C, cP		
		Explosive properties	Not classified.	
Vapor density	No data available.	Oxidizing properties	No data available.	
(air=1)		Flammability	Non-flammable liquid.	
Relative density @ 25 °C, g/cm ³	0.898			

10 - Stability and reactivity

Reactivity No data available.

Chemical stability Stable under normal storage conditions.

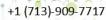
Possibility of hazardous reactions No data available.

Incompatible materials Strong oxidizing agents. Strong bases. Strong acids.

Conditions to avoid Ignition sources.

Hazardous decomposition products No data available.







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11 - Toxicological information

Acute toxicity - oral

Acute toxicity - oral (LD50,mg/kg) >3,000

Species Rat (EPA-T.E.S.T Estimation)

Acute toxicity - dermal

Acute toxicity – dermal (LD50,mg/kg) No data available.

Acute toxicity - inhalation

Acute toxicity - inhalation (LC50,dust/mist

mg/l)

No data available.

Skin corrosion/irritation

Result Based on available data the classification criteria are not met.

Serious eye damage/irritation

ResultBased on available data the classification criteria are not met.

Respiratory sensitization

Result Based on available data the classification criteria are not met.

Skin sensitization

Result Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitroBased on available data the classification criteria are not met.

Carcinogenicity

IARC No component of this product present at levels greater than or equal

to 0.1% is identified as human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal

to 0.1% is identified as a carcinogen or potential carcinogen by

ACGIH.

NTP No component of this product present at levels greater than or equal

to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHANo component of this product present at levels greater than or equal

to 0.1% is identified as a carcinogen or potential carcinogen by

OSHA.

Reproductive toxicity

Fertility No data available.

Development No data available.

Specific target organ toxicity





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STOT-single exposure No data available.

STOT-repeated exposure No data available.

Additional information

General information This product is not classified as hazardous.

Target organs Not specific target organ known.

12 - Ecological information

Toxicity

Ecotoxicity Not regarded as dangerous for the environment. However, large or

frequent spills may have dangerous effects on the environment.

Acute toxicity

Toxicity to fish LC50 (96h.) = 763 mg/L (Fathead minnow; EPA-T.E.S.T. Estimation)

Aquatic invertebrates LC50 (48h.) = 426 mg/L (Daphnia magna; EPA-T.E.S.T. Estimation)

Aquatic plants IGC50 (48h.) = 568 mg/L (T. pyroformis; EPA-T.E.S.T. Estimation)

Chronic toxicity

Toxicity to fish No data available.

Aquatic invertebrates No data available.

Aquatic plants No data available.

Persistency and biodegradability

Persistency and biodegradabilityNo data available.

Result: - Not readily biodegradable.

Biodegradability Slowly biodegraded (EPI suite estimation).

This product is unlikely to bioaccumulate and/or persist in the

environment (BCF<500, logPow=0.75).

Biological oxygen demand(mg/g)No data available.

Chemical oxygen demand(mg/g)No data available.

BOD/COD ratio No data available.

Bioaccumulative potential No data available.



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Mobility in soil No data available.

Results of PBT and vPvBNo data available.

Other adverse effects No data available.

13 - Disposal considerations

Waste treatment methods

General information

The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of safely. When handling waste, the safety precautions applying to the handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues

Disposal methods

Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration and landfill should only be considered when recycling is not feasible.

14 - Transport information

DOT (US)UN number: NA 1993

Proper shipping name: Combustible liquid, n.o.s. (1-(tert-Butoxy)-2,3-

dimethoxypropane) Reportable Quantity (RQ): Poison Inhalation Hazard: No

(Remark: The combustible liquid classification only applies when

shipped in single package sizes >119 gallons).

IMDG Not dangerous goods.

IATA Not dangerous goods.

Transport in bulk according toTransport in bulk according to

Annex II of MARPOL 73/78

and the IBC Code

Not applicable.

15 - Regulatory information

US Federal Regulations and state regulations



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Components of the product are listed in the quoted regulations. For details, please refer to the regulations directly. This list is not exhaustive; please check for other applicable regulations.

This product has been classified by hazard criteria of the Controlled Products Regulations, and the SDS contains all the information required by the Controlled Products Regulations.

US Federal Regulations

SARA 302 Section 302 (Specific toxic chemical listings)

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA Section 311/312 (Specific toxic chemical listings)

Fire Hazard.

SARA Section 313 (Specific toxic chemical listings)

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

RCRA (hazardous waste code)

None of the ingredients are listed.

TSCA (Toxic Substances Control Act)

Not TSCA listed. This product is TSCA certified for research and development uses only.

CERCLA (Comprehensive Environmental Response, Compensation, and Liability Act)

None of the ingredients are listed.

US State Regulations

Proposition 65 (California)

Chemicals are known to cause cancer

None of the chemicals in this product are listed.

Chemicals are known to cause reproductive toxicity for females

None of the chemicals in this product are listed.

Chemicals are known to cause reproductive toxicity for males

None of the chemicals in this product are listed.

16 - Other information

Full text of H-Statements referred to under sections 2 and 3

H227 Combustible liquids Flam. Liq. Flammable liquids

GHS Column Model 2017 Classification

Acute health hazards (single exp)

Chronic health hazards (repeated exp.)

Environmental hazards

Negligible

Physical-chemical hazards

Low

Further Information



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The information above is believed to be accurate and represents the best information available. However, we make no warranty of merchantability or any other warranty, express or implied, on such information and we assume no liability resulting from its use. Users should make their investigations to determine the suitability of the information for their purposes. In no event shall the InKemia Green Chemicals, Inc. be liable for any claims, losses or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages arising, even if the InKemia Green Chemicals, Inc. has been advised of the possibility of such damages.

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