Recommended FDM Print Settings:
- Nozzle .4mm
- Layer Height .2mm
- Infill 10-15%
- Supports (see individual item types)
- Walls 3

FAST FDM Settings
- Nozzle .6mm
- Layer Height .3mm
- Infill 10-15%
- Supports (see individual item types)
- Walls 2

BookEnds (Support Free)
- Sleeping Dragon
- The Nest in the tree branch
- The Ruins
- Viking Long Ship
- The Swords in the Rune Stones
- Barrel Slats
- The Fountain Courtyard
- The Sand Octopus
- 3 Different Length Tongues
  - We recommend gluing tongues in place

Corbels ("Opening Corbels" use openLOCK Dovetail)
- Stone Dragon
- Elegant Scrolls
  - Solid
  - Open
- Viking Shelf (use z-hop setting)
- Barrel Slats

- Shards of Amethyst
  - Solid
  - Open <mark>(use supports)</mark>
- Sci-Fi Stabilizers
- Mystery Relic, Past or Future
  - Solid
  - Open
- Finials and Tradition
  - Solid
  - Open
- Bevels and Curves
  - Solid
  - Open
- The Arm of Rest

Dice Orbs <mark>(use supports touching build-plate only, support angle 80 degrees)</mark>
- Dragon Egg
  - Nest
- Secret Note
- Ancient Viking Relic
- The Device
- Cosmic Vessel
  - Stand
- Fallen Acorn
  - Stand
- Nuclear Training Orb
  - Stand
- Spider Bot
- The Cube
- Potted Bonsai
- Puzzling Wood Blocks Orb
  - Stand
- Leaves and Filigree
- The Paladins Secret Orb
  - Stand
- Seismic Mining Regulator

Wall Art <mark>(support free)</mark>
- Viking Shield
- Carved Mask
- Lion Banner
- Dragon Banner
- Wolf Banner

Animal Companions (support free)
- Axle The Adventurer
- Felix the Racoon
- Phineas Bartholomew Methuselah Jeeves

Tabletop Clamp Accessory Set
- Tabletop Clamp (support free)
  - Screw Bolt(support free)
  - Screw Cap (soak screw cap in hot tap water if too tight, then snap on)
- Gamer Hub (supports touching buildplat only)
- Bit Bowl 1 (support free)
- Bit Bowl 2 (support free)
- Bit Bowl 3 (support free)
- Cup Holder 1 (support free)
- Cup Holder 2 (support free)
- Cup Holder 3 (support free)
- Cup Holder 4 (support free)
- Cup Holder 5 (support free)
- Snack Bowl 1 (support free)
- Snack Bowl 2 (support free)
- Hanging Tray 1 (support free)
- Hanging Tray 2 (support free)
- Hanging Tray 3 (support free)
- Cell Phone Holder/tray (support free)
- Tabletop Hook (support free)
- Alphabet Set (support free)

Special Items
- Working Cannon (support free, we recommend gluing plunger cap to plunger)
- Decorative Gong (support free, use openLOCK clips. Remove built in supports in joints with pliers before assembly)
  - Gong Wall Art (support free)

Stretch Goals
- Coins (support free)
  - Bronze
  - Silver
  - Gold
  - Platinum
- Magma Ball (use supports touching build-plate only, support angle 80 degrees)
  - Stand
- Alternate Lion Banner (support free)
- Headphone Holder Corbel (support free)

- Mysterious Stone Orb(use supports touching build-plate only, support angle 80 degrees)
  - Stand
- Japanese Lantern (use openLOCK Dovetail)
- Boiling Cauldron Dice Orb (use supports touching build-plate only, support angle 80 degrees)
- Dragon Head Wall Art (BACKER'S CHOICE #1) (support free)
- Community Dragon Item (prints in multiple pieces, glue hooks in place if used.)
  - Bookend Version (support free)
- Owlbear and Cubs BookEnd
- Miniature Shelf with Corbels
- Panda Animal Companion
- Prop Weapon Wall Mount
- PROP WEAPON, Draconic Battle Hammer (Backer's Choice #2) (support free) (Use connection bolt between sections, hammer body can join to hammer pads with either 4 openLOCK dovetails, or 4 openLOCK clips)

Bonus Stuff
- Flag Stand (support free)
- Seismic Mining Regulator Dice Orb (use supports touching build-plate only, support angle 80 degrees)
- Spinning Top Dice Orb (use supports touching build-plate only, support angle 80 degrees)
- Ikea Skadis Hook (support free)

ADD-ON Items (support free, although rafts are beneficial if printing wings separately)
- Owlbear
- Sloth
- Dragon
- Cthulhu

- Dragon Dice Orb (use supports touching build-plate only, support angle 80 degrees)

Thank you for your support!

*Be sure to sign up for our newsletter on **xykit.com** for future project updates!*