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## TECHNICAL DATA SHEET

HOT MELT ADHESIVE

DOT-M

FDA STATUS: A letter is available upon request.

Typical physical properties and general information

<b>Property</b>	<b>Value</b>
APPLICATION TEMPERATURE	350 DEGREES F
PEEL (180 DEGREE PEEL(60 SEC/75f, 1 MIL))	1.2 LB-MASS/IN
PEEL (90 DEGREE PEEL TEST)	.9 LB-MASS/IN
SHELF LIFE	365 DAYS
STATIC ADHESION FAILURE TEST TEMPERATURE ((500 GMS/IN <sup>2</sup> LOAD))	163 DEGREES F
TACK, LOOP	40 OUNCES
VISCOSITY (@ 300 DEGREES F)	60,500 CP
VISCOSITY (@ 325 DEGREES F)	20,200 CP
VISCOSITY (@ 350 DEGREES F)	9,650 CP

### CLEANUP INSTRUCTIONS

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

### SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.