



**Specification Sheet
930**

Type:	Hot Melt Adhesive		
Solids:	100%		
Viscosity 1:	@ 325° (F) (cps)	13,600	
	@ 325° (F) (cps)	3,400	
	@ 375° (F) (cps)	1,600	
Open Time:	180 Seconds		
R & B Softening Point	190° (F)		
Color:	Off White		
Odor:	Slight		
Shelf Life:	Indefinite		

Application Temperature: 250° (F) to 390° (F)

Suggested Uses: Long open time hot melt for difficult to bond substrates. Bonds to a variety of plastics, metal, wood, vinyl, glass, ceramics.

Precautions: Do Not Mix with other adhesives
Severe burns will result if contact is made in molten state.
Material safety data sheets provide safety precautions that should be observed in handling and storing.

The buyer should conduct it's own tests of this product before use to determine proper preparation technique and suitability for proposed application. FPC warrants that the product conforms with FPC written specifications, and is free from defects. FPC disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

AVAILABLE SIZES:

425R10 - 7/16" x 10" sticks
Q-425-15 - 5/8" x 10" sticks

