by FC

# Specification Sheet 425 

| Type: | Hot Melt Adhesive |
| :--- | :--- |
| Viscosity ${ }^{1}:$ | 3000 cps @ $375^{\circ}(\mathrm{F})$ |
|  |  |
| Open Time: | Up to 7 minutes(bead), up to 3 minutes(spray) |
| R \& B Softening Point: | $200^{\circ}(\mathrm{F})$ |
| Tensile Strength: | MPA -2.42 |
|  | PSI- 3.50 |
| Color: | Light Amber |
| Odor: | Slight |
| Shelf Life: | Indefinite |
| Flash Point: | Above $450^{\circ}(F)$ |

FDA Status: Compositional compliance with FDA Regulation \#21CFR175.105 for food packaging.
Storage: Common Storage
Application Temperature: $350^{\circ}(\mathrm{F})$ to $375^{\circ}(\mathrm{F})$
Common Applications: Low viscosity formula with long open time for wood, foam and fabric. Sprayable.

Precautions: Do Not Mix with other adhesives.
Severe burns will result if contact is made in molten state.
Material safety data sheets provide safety precautions that should be observed in handling and storing.

The buyer should conduct it's own tests of this product before use to determine proper preparation technique and suitability for proposed application. FPC warrants that the product conforms with FPC written specifications, and is free from defects. FPC disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

## AVAILABLE SIZES

425R10-7/16" x 10" sticks
Q-425-15-5/8" x 15" sticks

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[^0]:    ${ }^{1}$ Brookfield Viscosity - ASTM D3236
    ${ }^{2}$ R \& B Softening Point -ASTM E28

