

Synthetic fully-bonded waterproof sheet membrane, laminated with non-woven fabric for waterproofing underground structures



# WHERE TO USE

Waterproofing horizontal and vertical surfaces of underground structures before pouring concrete such as:

- · carparks and garages;
- underground areas in general;
- swimming pools, basins and storage tanks;
- underpasses.

**Mapeproof FBT** may be applied underneath foundation slabs and against diaphragms, pile walls, sheet piling and other retaining structures for excavation work.

### **ADVANTAGES**

- Mapeproof FBT is made up of a synthetic membrane, laminated with non-woven polypropylene fabric which, once concrete has been poured, forms a monolithic bond with the concrete and remains perfectly bonded over time.
- Mapeproof FBT is a waterproofing system that becomes fully bonded to poured concrete and prevents water from migrating laterally between the foundation structure and the membrane.
- Completely watertight overlaps.
- Mapeproof FBT is cold-applied and no heat and/ or naked flames are required. It is positioned before placing the steel reinforcement and pouring the concrete and does not require a protective layer.

 Easy to install: Mapeproof FBT is extremely flexible and is easy to shape during installation so that it follows the form and geometry of the substrate.

### **TECHNICAL CHARACTERISTICS**

**Mapeproof FBT** is a waterproofing membrane made up of a synthetic FPO sheet tightly coupled to a layer of non-woven fabric. When it comes into contact with poured concrete it forms a tough bond with it.

**Mapeproof FBT** is resistant to natural agents and aggressive substances normally found in groundwater and in the soil. It is highly durable and resistant to ageing from UV rays while normal site activities are being carried out.

**Mapeproof FBT** forms a highly effective barrier against groundwater, moisture in the ground, radon and methane.

**Mapeproof FBT** complies with the requirements of the EN 13967 standard ("Flexible sheets for waterproofing – Plastic and rubber damp proof sheets including plastic and rubber basement tanking sheet").

# **Elements of the system**

Mapeproof FBT system must be used together with other accessory products to guarantee the watertightness of all construction details that are typically found on a construction site. The products used in the system are as follows:



- Mapeproof FBT Tape 600, adhesive tape to form particular features over the top of adjacent sheets Mapeproof FBT, Mapeproof AL and Mapeproof SA;
- Mapeproof SA Tape, adhesive tape to form sealed joints under adjacent sheets;
- Mapeproof BA Tape watertight, doublesided adhesive sheet membrane to treat particular features and critical areas;
- Mapeproof Fix Tape, double-sided adhesive fixing.

#### **APPLICATION PROCEDURE**

Application of the product

Substrates must be sound and stable and may also be damp, but there must be no standing water. The surfaces on which **Mapeproof FBT** is to be applied must be even and have no large protruding areas or hollows

Substrates suitable for applying **Mapeproof FBT** include concrete, rigid insulating panels and wooden panels.

# **Application of the product**

Horizontal surfaces

Pour a poor concrete on the ground to create an even layer on which to apply the membrane. Place **Mapeproof FBT** over the horizontal surface and run it up along the side walls to form a strip wider than the thickness of the foundation slab.

Overlap the sheets lengthways so that the self-adhesive edges hold them in place. Use Mapeproof FBT Tape 600 and also Mapeproof SA Tape to join the ends between each sheet as shown in figure 1. Before placing the steel reinforcement and pouring the concrete, make sure all the joints are well bonded. If any of the joints are poorly bonded, apply more Mapeproof FBT Tape 600 to form a better bond.

# Vertical retaining walls prior to pouring concrete

Before applying the sheets against diaphragms or piles, hydro-blast the surfaces and level off the installation bed and the ends of the tie-rods, which should not be too rough or have large hollows, with **Mapegrout T60** fibre-reinforced, controlled-shrinkage, sulphate-resistant, thixotropic mortar for restoring concrete admixed with 0.25% of **Mapecure SRA**.

When applying the sheets against piles, these only need to be carefully hydro-blasted. Then waterproof the side walls by applying Mapeproof FBT, starting from the top of the walls and working downwards until it joints with the strip at the bottom of the walls, applied before pouring the foundation slab. Once the waterproofing system has been installed, check the overlaps and joints before pouring the concrete to make sure they are all well bonded. If any of them are poorly bonded, apply more Mapeproof FBT Tape 600 to form a better bond.

Between each pour of concrete, the construction joint that forms must be sealed with **Idrostop**, hydro-expanding acrylic

profile to be placed at the midpoint of the construction joint.

## **RECOMMENDATIONS**

- Do not apply Mapeproof FBT if there is water or standing water.
- If Mapeproof FBT is accidentally damaged while carrying out normal site activities, repair the damaged area by inserting an off-cut of the sheet, sealed with Mapeproof FBT Tape 600.
- Concrete must be poured over Mapeproof FBT within 50 days (40 in hot weather) of application.
- When Mapeproof FBT is applied prior to pouring concrete inside formworks, it is only possible to remove the formworks when the concrete reaches a compressive strength of 10 N/mm<sup>2</sup>.
- In case of accidental accumulation of dust, sand and mud on the adhesive surface of Mapeproof FBT, perform a surface washing with water jets to ensure correct bond to the subsequently poured concrete.

### **PACKAGING**

**Mapeproof FBT** is available on 20 m<sup>2</sup> rolls (width of roll 1 metre).

#### **STORAGE**

Mapeproof FBT may be stored for 24 months if kept in its original packaging in a dry place at +10°C to +30°C. Do not stack the pallets during transport and storage.

# SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Mapeproof FBT is an article and referring to the current European regulations (Reg. 1906/2007/EC - REACH) does not require the preparation of the Safety Data Sheet. During use it is recommended to wear protective gloves and goggles and follow the safety requirements of the workplace.

PRODUCT FOR PROFESSIONAL USE.

### **WARNING**

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

### **LEGAL NOTICE**

The contents of this Technical Data Sheet ("TDS") may be copied into another

# **TECHNICAL DATA (typical values)**

PRODUCT IDENTITY				
Appearance/material:	Side in contact with poured concrete: white non-woven PP fabric Side in contact with substrate: white synthetic FPO sheet			
Width of roll (m):	1 (0.9 + 0.1 of self-adhesive edging)			
Nominal thickness (mm):	1.7 (thickness of FPO sheet 1.2)			
Weight (kg/m²):	≥ 1.3			
APPLICATION DATA				
Application temperature:	0°C to +40°C			
FINAL PERFORMANCE				
Watertightness (no lateral migration) according to ASTM D 5385 mod. (bar):	≥7			
Radon gas diffusion coefficient (m <sup>2</sup> s <sup>-1</sup> ):	2.14 E-13			
Permeability to methane gas (ISO 7229) (ml/m²·24 h):	110			
Resistance to root penetration according to CEN/TS 14416:	no penetration or perforation			
Tensile strength (ASTM D 412) (MPa):	> 8.5			
Elongation at failure (ASTM D 412) (%):	≥ 600			
Peel adhesion to concrete (ASTM D 903) (N/m):	> 1000 <sup>(1)</sup>			
Peel adhesion to overlaps (ASTM D 1876) (N/m):	> 450			
Flexibility at low temperatures (ASTM D 1970):	pass			
Water absorption (ASTM D 570) (%):	> 1.2			
Resistance to puncture (ASTM E 154) (N):	> 900			
	Requirements			

Performance characteristic	Test method	Requirements according to EN 13967	Performance of Mapeproof FBT
Watertightness:	EN 1928 (method A)	24 hours at 60 kPa	pass
Visual defects:	EN 1850-2	none	none
Tensile strength (N/mm²):	EN 12311-2 (method B)	Value declared by manufacturer	longitudinal: ≥ 8.5 transversal: ≥ 9.5
Elongation at failure (%):			longitudinal: ≥ 500 transversal: ≥ 700
Water vapour permeability S <sub>D</sub> (m):	EN 1931 (method B)		75
Resistance to static loading (kg):	EN 12730		Method A and Method B, 20 kg load: pass
Resistance to tearing (nail shank) (N):	EN 12310-1		longitudinal: ≥ 600 transversal: ≥ 600
Joints strength (N/50 mm):	EN 12317-2		≥ 300
Resistance to impact:	EN 12691		Method A height of 200 mm: pass Method B height of 1500 mm: pass
Durability, expressed as watertightness after artificial ageing:	EN 1296, test in compliance with EN 1928	Impermeability after 24 hours at 60 kPa	pass
Durability, expressed as watertightness after exposure to chemicals:	EN 1847, test in compliance with EN 1928	Impermeability after 24 hours at 60 kPa	pass
Bitumen compatibility:	EN 1548, test in compliance with EN 1928	Impermeability after 24 hours at 60 kPa	pass
Reaction to fire:	EN 13501-1	Euroclass	Е

<sup>(1)</sup> The membrane peel adhesion to concrete is measured at 305 mm/min at ambient temperature after 28 days of curing



project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website www.mapei.com.

ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.



All relevant references for the product are available upon request and from www.mapei.com

