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**Contents:**

- (2) Mounting Brackets
- (4) 1/4"-20 X 2" Hex Head Cap Screw
- (4) #10 X 1" Wood Screw

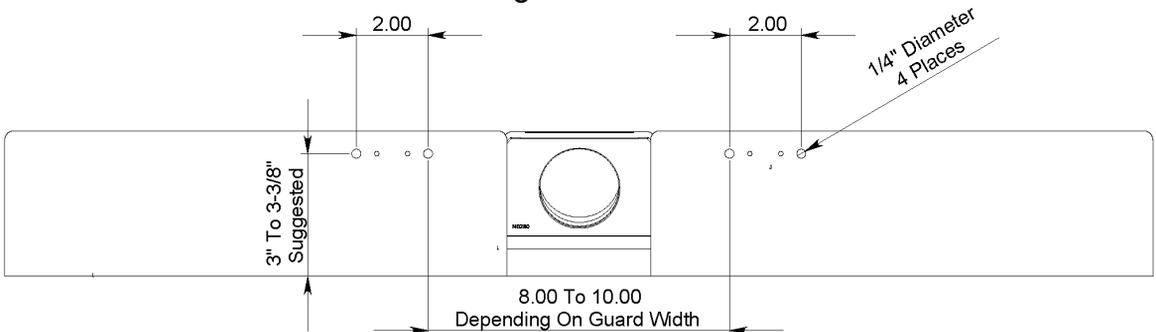
Thank you for choosing this product from JessEm Tool Company. We appreciate your support and hope that our product serves you well. This product is designed to provide many years of reliable service provided it is used as intended and taken care of.

This user manual will assist you in assembly and general operation of this product. It is not our intent to teach you about woodworking. It is assumed that you are an experienced woodworker with the basic skills and experience necessary to use this product safely. If after reading the following instructions, if you are unsure or uncomfortable about safely using this product we urge you to seek additional information through widely available woodworking books or classes.

As part of our Continuous Product Improvement Policy, JessEm products are always advancing in design and function. Therefore there may be differences between what is shown in our catalogs, website or at retail display and what is sold at time of purchase. We reserve the right to make positive changes to our products at our discretion.

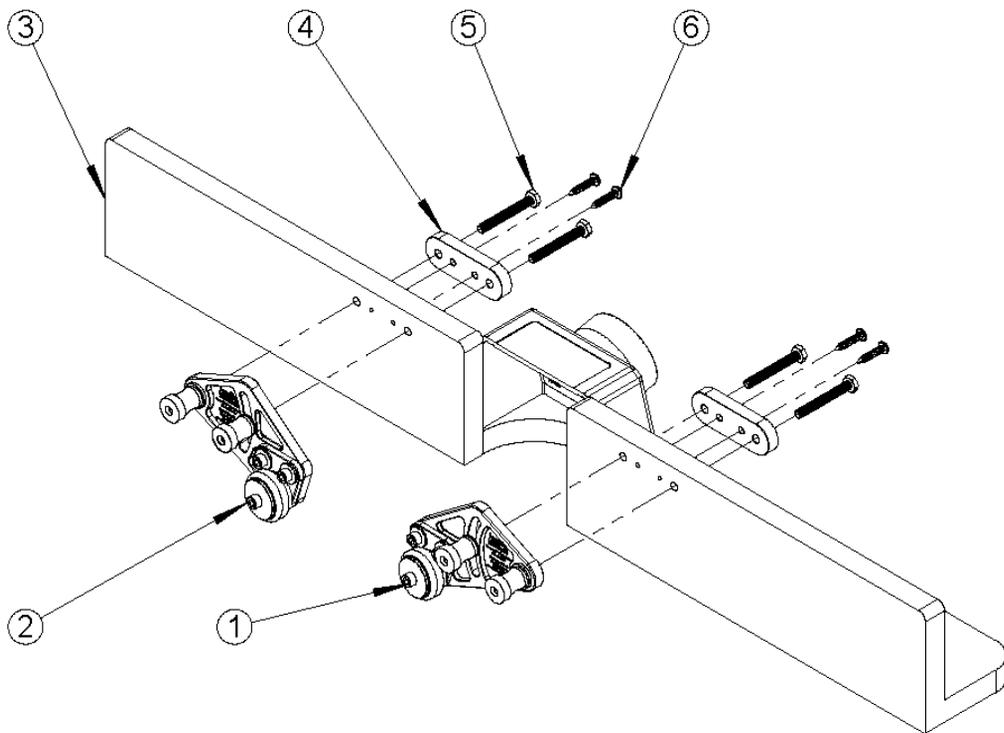
Mounting your Clear-Cut™ Stock Guides to a shop made fence requires drilling four 1/4" diameter holes in your fence, two for the infeed stock guide and two for the outfeed. The mounting brackets included in this kit can be used to guide your drill bit to ensure the holes you drill are spaced correctly. The first step is to locate the stock guides to your desired location. Figure # 1 below can be used as a guideline to where to drill the holes. Once you have determined the desired location, clamp the mounting brackets to your fence in this desired position and drill the four 1/4" holes through your fence.

**Figure #1**



**CLEAR-CUT™ STOCK GUIDES  
MOUNTING KIT FOR SHOP MADE FENCE  
MODEL # 04216**

Once you have drilled the four holes install the four 1/4"-20 X 2" hex bolts into the mounting brackets and from the back of your fence, slide each mounting bracket and set of bolts through the holes you just drilled, see figure # 2 below. Your Clear-Cut™ Stock Guides can now be mounted to the bolts using the clamping knob and pivot knob from each stock guide. Included in this kit are four #10 wood screws that can be used to hold the mounting brackets to your fence when your stock guides are not installed. this is an optional step and is not required. The #10 woodscrews are to be used on a fence made of 3/4" thick stock or thicker. With your mounting brackets in position drill two 1/8" holes into your fence using the two smaller holes in each mounting bracket as a guide. Once these holes are drill use the four #10 wood screws to secure the mounting brackets in position.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	04215-R	Infeed Stock Guide	1
2	04215-L	Outfeed Stock Guide	1
3	Shop Made Fence	Shop Made Fence	1
4	E0246-1	Mounting Bracket	2
5	F0325	1/4"-20 X 2" Hex Head Cap Screw	4
6	F0307	#10 X 1" Wood Screw	4