

**Use the following instructions if you have a JessEm
Rout-R-Lift II or JessEm Mast-R-Lift II. Template Part # 03003**

1. With two-way tape, stick MDF template to the top where you want your Mast-R-Lift II or Rout-R-Lift II to sit.
2. With a $\frac{3}{4}$ O.D template guide bushing and a $\frac{1}{2}$ inch straight cutter, rout the recess using the inside of the template as a guide.

***NOTE: Recess should be $\frac{3}{8}$ " or slightly deeper.

3. In order to use a jigsaw to cut out the opening, use a $\frac{1}{2}$ inch drill to drill a hole near a corner of the area to be removed (do not drill into the recess lip you routed in step 2)
4. With your jigsaw, then cut out the remaining table surface to be removed, cut around the inside edge of the recess you created in step 2. When done you should then be left with a recessed lip of $\frac{1}{2}$ inch and $\frac{3}{8}$ inch deep.
5. Your table should then be ready for your Mast-R-Lift II or Rout-R-Lift II to be placed in, once you have mounted your router to the Mast-R-Lift II or Rout-R-Lift II.