

SRPracing
MADE IN THE USA SINCE 1995



Aluminum Race Pedals Installation Instructions

Warning: These pedals are for off road use only

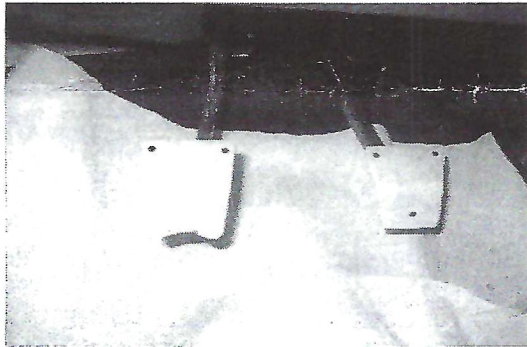
Tools required:

Drill	3/16" drill bit
Phillips head screwdriver	1/16" drill bit
9mm wrench	Center punch

Warning: Make sure you wear safety glasses during this installation.

1. Remove any factory rubber or factory metal/plastic sport covers or any other aftermarket pedal covers from the brake, clutch and/or gas pedal when and if applicable. Most factory rubber covers will pull right off. Some factory metal/plastic sport pedal covers have rivets which must be drilled out (do not drill thru pedal yet) with a 1/8" drill bit to remove the cover.

2. Put masking tape on the brake and clutch and mark the mounting holes using the aluminum pedals as a template. Make note of where the rod is welded to the back side of the pedal pad in relationship to the holes in the billet cover. Align the billet covers in such a way that after you drill through the pedals there will be room to install and hold the nuts on the back side of the pedals.



3. Use your center punch and hammer and punch your mounting holes marked on the brake and clutch. Use the 1/16" drill bit to drill pilot holes, followed by the 3/16" bit. Mount the brake and clutch using machine screws and lock nuts.

4. Put masking tape and the gas pedal and footrest. Using the aluminum cover, mark your mounting holes. Remove aluminum cover. Drill pilot holes with 1/16" drill bit. Tap the holes with the pointy self tapping screws. Remove screws, put pedal into position, and attach using self tapping screws.

- **Check that all pedals are securely attached using all mounting locations.**
- **Make sure all pedals have adequate clearance between adjacent pedals and floor covering.**
- **After driving, recheck all pedals to make sure they are secure.**
- **NOTE: the gas pedal is typically smooth so that your foot will slide across it.**