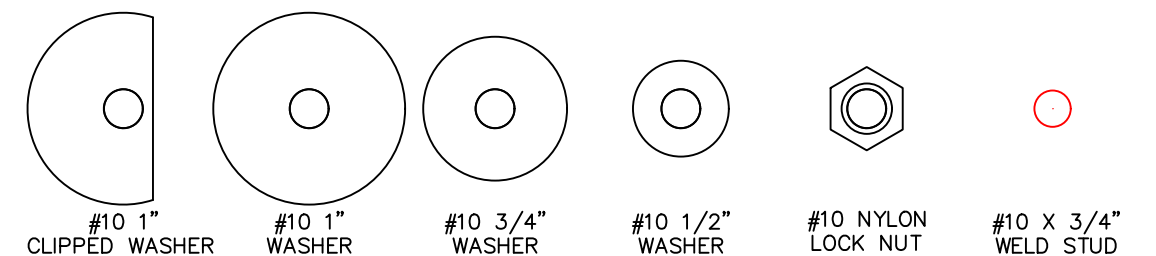


- LEGEND
- ADAPTER PLATE (11 GAUGE)
 - BACK PLATE (11 GAUGE)
 - MOUNTING STUD (10-32x3/4")
 - SEALING GASKET
 - EXISTING HMI BEZEL
 - EXISTING HMI CUTOUT
 - NEW HMI BEZEL



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Existing HMI
 Siemens PC 677 #PC 677B 19 Touch
 Bezel: 19.016 [483] W x 15.748 [400] H Cutout: 17.717 [450] W x 14.961 [380] H

New HMI
 Siemens IPC 677E #PC677E 19 Touch
 Bezel: 18.268 [464] W x 11.575 [294] H Cutout: 17.638 [448] W x 10.945 [278] H

REVISIONS		DATE	DRAWING NAME
NO.	DESCRIPTION		
1	INITIAL ISSUE	03/24/2023	

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