



1 Compound placement may extend up to the cut edge at a given point but should not exceed .50 inch total length along the cut edge.

		B-64	
A	CURL DIAMETER	(in)	2.340 ± .010
B	CURL HEIGHT	(in)	.080 ± .005
C	INSIDE CURL DIAMETER	(in)	2.270 MIN
D	COUNTERSINK DEPTH	(in)	.270 ± .005
E	COMPOUND EDGE WIDTH	(in)	.040 ± .023
F	COMPOUND BAND WIDTH	(in)	.125 ± .035
	COMPOUND WEIGHT		22 ± 5 mg
		BEER	BEVERAGE
	BUCKLE PRESSURE	92 psi min	90 psi min
	POP	5 lbs MAX	
	PUSH	5.5 lbs MAX	

MATERIAL THICKNESS INFO

UNCOATED	(in)	.0088 ± .0002
BEVERAGE COATING	(in)	.0092 ± .0003
BEER COATING	(in)	.0090 ± .0003



METAL BEVERAGE CONTAINER OPERATIONS
 9300 W. 108TH CIRCLE
 WESTMINSTER, CO 80021-3682
 P.O. BOX 589, BROOMFIELD, CO 80038-0589

**202 B-64
 BEER / BEVERAGE
 .0088 GAUGE
 MANUFACTURING SPECIFICATION**

DATE CREATED
8/21/14

APPROVED
[Signature]

CREATED BY
ZANETELL

APPROVED
[Signature]

PRODUCT STANDARD

DATE REVISED

REV.

END-253

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