



1 Compound placement may extend up to the cut edge at a given point but should not exceed .50 inch total length along the cut edge.

		CDL+	
A	CURL DIAMETER (in)	2.337 ± .010	
B	CURL HEIGHT (in)	.081 ± .005	
C	INSIDE CURL DIAMETER (in)	2.270 MIN	
D	COUNTERSINK DEPTH (in)	.235 ± .005	
E	COMPOUND EDGE WIDTH (in)	.040 ± .023	
F	COMPOUND BAND WIDTH (in)	.125 ± .035	
	COMPOUND WEIGHT	22 ± 5 mg	
		BEER	BEVERAGE
	BUCKLE PRESSURE	92 psi min	90 psi min
	POP	5 lbs MAX	
	PUSH	5.5 lbs MAX	
MATERIAL THICKNESS INFO			
	UNCOATED (in)	.0082 ± .0002	
	BEVERAGE COATING (in)	.0086 ± .0003	
	BEER COATING (in)	.0084 ± .0003	



METAL BEVERAGE CONTAINER OPERATIONS
 9300 W. 108TH CIRCLE
 WESTMINSTER, CO 80021-3682
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202 CDL+ BEER / BEVERAGE .0082 GAUGE MANUFACTURING SPECIFICATION	DATE CREATED 10/1/14	APPROVED D FRANK
	CREATED BY ZANETELL	APPROVED J GORSUCH
PRODUCT STANDARD	DATE REVISED	REV.
END-246		A