



**FLASH BOND PRIMER**  
**TECHNICAL DATA SHEET**

<b>Resin Type</b>		Modified Acrylic Copolymer
<b>Pigment Type</b>		Titanium Dioxide, Calcium Carbonate
<b>Solvents</b>		Propylene Glycol, Water
<b>Weight</b>	<b>Per Gallon</b>	10.7 lbs.
	<b>Per Liter</b>	1.28 g/l
<b>Solids</b>	<b>By Weight</b>	44.2%
	<b>By Volume</b>	28.6%
<b>Volatile Organic Compounds</b>		<100 g/l (0.83 lbs./gal.)
<b>Recommended Dry Film Thickness (DFT) per Coat</b>		1.0-2.0 mils (25-50 $\mu$ )
<b>Wet Film to Achieve DFT (unthinned material)</b>		3.5-7.0 mils (87.5-175 $\mu$ )
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		200-400 sq.ft./gal. (4.9-9.8 m <sup>2</sup> /l) Varies depending on porosity and type of surface
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	30 to 45 minutes
	<b>Topcoat</b>	3 hours
	<b>Full Cure</b>	7-10 days
<b>Shelf Life</b>		3 years
<b>Flash Point</b>		>200°F (93°C)
<b>Storage</b>		Not to exceed 110°F (43°C) Keep from freezing
<b>Safety Information</b>		For additional information, see SDS