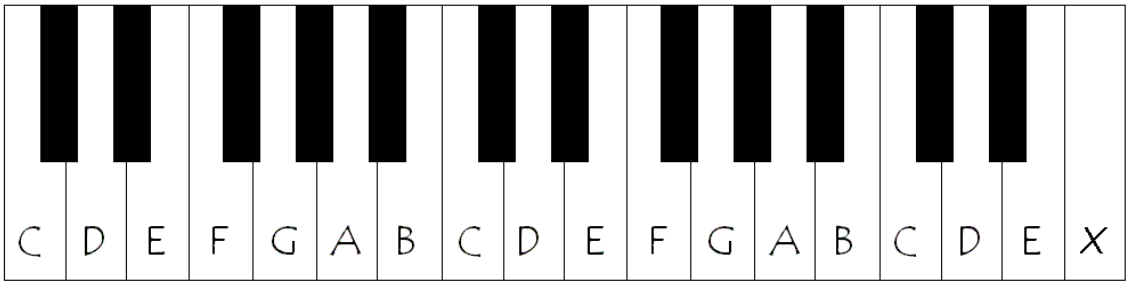
Replacing Disassembled Keys
30 KEY

Prior to beginning, please note:

- **White Keys may have note letters imprinted to aide you**
- **Black keys are interchangeable**

1. Beginning on the Left side of the piano, the first key is “C” and will be notched on the top right side
2. A black key is next in the sequence
3. The third key is “D” and will be notched on both the top left and top right sides
4. A black key is next in the sequence
5. The fifth key is “E” and will be notched on the top left side
6. The sixth key is “F” and will be notched on the top right side
7. A black key is next in the sequence
8. The eighth key is “G” and will be notched on both the top left and top right sides
9. A black key is next in the sequence
10. The tenth key is “A” and will be notched on both the top left and top right sides
11. A black key is next in the sequence
12. The twelfth key is “B” and will be notched on the top left side
13. Repeat steps 1-12 for keys 13-24
14. Repeat steps 1-5 for keys 25-29
15. The last key in the sequence is “X.” The “X” key is solid on all sides and does not have any notches



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