

C & M Topline
Vibratory Finishing Equipment
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TLV-75, TLV-50 & TLV-25 VIBRATORY SYSTEM

OPERATING INSTRUCTIONS

This machine has been pre-run at the factory

CAUTION - Always make sure the power cord is plugged in to a grounded outlet.

This machine is designed to be used on a solid surface.

Do not restrict ventilation to the motor during use.

Dump Plug - Hand tighten wing nut to the dump plug. Excess tightening is not necessary.

Amplitude is preset at the factory for most vibratory jobs. If more or less aggressive action is required, amplitude maybe adjusted.

CUT DOWN

Fill the media to the top of the center cone. The more media used, the better the cascading action.

Add enough water to moisten the media and make the media roll aggressively. Add compound until bubbles appear. Too much compound will kill the media action; too little will not allow the grime to be suspended.

KEEP THE MEDIA CLEAN. Dirty media does not cut well. When running dirty batch jobs (Oily, greasy, etc.); dump fluid between jobs and recharge with water and compound.

With the machine running and media/water/compound cascading, distribute your parts to be processed evenly around the bowl.

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