

Consolidated Alloys Black Patina for Solder

CA Group

Chemwatch: 4979-07

Version No: 4.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 05/03/2018

Print Date: 24/09/2019

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Consolidated Alloys Black Patina for Solder
Synonyms	Not Available
Proper shipping name	CORROSIVE LIQUID, N.O.S. (contains nitric acid, fluoboric acid, selenious acid and HYDROCHLORIC ACID 33%)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Solution to give a black decorative colouring on solder.
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Details of the supplier of the safety data sheet

Registered company name	CA Group
Address	32 Industrial Avenue Thomastown VIC 3074 Australia
Telephone	+61 3 8301 7100
Fax	+61 3 9359 4076
Website	www.cagroup.com.au
Email	jmarchese@cagroup.com.au

Emergency telephone number

Association / Organisation	(03) 8301 7100
Emergency telephone numbers	(03) 8301 7107 (Business hours 9am – 5pm)
Other emergency telephone numbers	0428 904 506 (After Hours)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	3		
Body Contact	3		
Reactivity	1		
Chronic	2		

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	S6
Classification [1]	Metal Corrosion Category 1, Acute Toxicity (Inhalation) Category 3, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Specific target organ toxicity - repeated exposure Category 2, Chronic Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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SIGNAL WORD	DANGER
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Hazard statement(s)

H290	May be corrosive to metals.
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H331	Toxic if inhaled.
H314	Causes severe skin burns and eye damage.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P234	Keep only in original container.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
16872-11-0	5-7	<u>fluoboric acid</u>
7697-37-2	4-6	<u>nitric acid</u>
7758-98-7	1-3	<u>copper sulfate</u>
7647-01-0	1-2	<u>HYDROCHLORIC ACID 33%</u>
7783-00-8	0.5-1	<u>selenious acid</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If there is evidence of severe skin irritation or skin burns:</p> <ul style="list-style-type: none"> ▶ Avoid further contact. Immediately remove contaminated clothing, including footwear. ▶ Flush skin under running water for 15 minutes. ▶ Avoiding contamination of the hands, massage calcium gluconate gel into affected areas, pay particular attention to creases in skin. ▶ Contact the Poisons Information Centre. ▶ Continue gel application for at least 15 minutes after burning sensation ceases. ▶ If pain recurs, repeat application of calcium gluconate gel or apply every 20 minutes. ▶ If no gel is available, continue washing for at least 15 minutes, using soap if available. If patient is conscious, give six calcium gluconate or calcium carbonate tablets in water by mouth. ▶ Transport to hospital, or doctor, urgently.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. <p>For massive exposures:</p> <ul style="list-style-type: none"> ▶ If dusts, vapours, aerosols, fumes or combustion products are inhaled, remove from contaminated area. ▶ Lay patient down. ▶ Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

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	<ul style="list-style-type: none"> ▶ If victim is conscious, give six calcium gluconate or calcium carbonate tablets in water by mouth. ▶ Transport to hospital, or doctor, urgently.
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to strong acids:

- ▶ Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- ▶ Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- ▶ Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- ▶ Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the desiccating action of the acid on proteins in specific tissues.

INGESTION:

- ▶ Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- ▶ **DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.**
- ▶ Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- ▶ Charcoal has no place in acid management.
- ▶ Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- ▶ Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- ▶ Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- ▶ Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. **DO NOT use neutralising agents or any other additives.** Several litres of saline are required.
- ▶ Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- ▶ Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk. ▶ Acids may react with metals to produce hydrogen, a highly flammable and explosive gas. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. <p>Decomposition may produce toxic fumes of:</p> <p>hydrogen chloride hydrogen fluoride nitrogen oxides (NOx) sulfur oxides (SOx) metal oxides</p>
HAZCHEM	2X

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.
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Major Spills

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear full body protective clothing with breathing apparatus.
- ▶ Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ DO NOT use aluminium or galvanised containers ▶ Check regularly for spills and leaks ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges <p>may be used.</p>
Storage incompatibility	<p>Nitric acid:</p> <ul style="list-style-type: none"> ▶ is a strong acid and oxidiser ▶ reacts with water or steam to form toxic and corrosive nitrous fumes ▶ reacts violently with water when added as the concentrated acid with generation of heat (always add acid to water to dilute) ▶ reacts violently with reducing agents, bases, combustible materials, finely dispersed or powdered metals and metal alloys, acetic anhydride, acetone, acetylene, acrolein, acrylonitrile, alcohols, aliphatic amines, allyl chloride, ammonia, aniline, anionic exchange resins, 1,4-benzoquinone diimine, 1,2-bis(trimethylsilyl)hydrazine, bromine pentafluoride, cresol, crotonaldehyde, cumene, cyanides, diethyl ether, 1,2-dimethyl-2-trimethylsilylhydrazine, diphenyltin, divinyl ether, N-ethylaniline, ethyl phosphine, 2-ethynylfuran, fluorine, halides of phosphorus or sulfur, hydrazine, hydrogen peroxide, germanium, hydrogen iodide, lithium triethylsilyl amide, metal acetylides, 2-methylthiophene, pentanethiol, phosphorus and phosphorus vapours, polyurethane foam, potassium permanganate, resorcinol, rubber (containing lead), sulfides, sulfur, sulfur dioxide, stibine, thiophene, triethylgallium, polydibromosilane, vinyl ether, zinc ethoxide, zinc phosphide, organic solvents and many other substances and materials ▶ is incompatible with many substances including acrylates, aldehydes, alkanolamines, alkylene oxides, aromatic amines, amides, cresols, cyclic ketones, epichlorohydrin, glycols, hydrocarbons, isocyanates, ketones, oleum, organic anhydrides, paraldehyde, phenols, silanes, strong oxidisers, substituted allyls, sulfuric acid, terpenes, vinyl acetate, vinylidene chloride ▶ forms heat, impact, friction or shock explosive substances with acetic acid, acetoxyethylene glycol, ammonium nitrate, anilinium nitrate, 1,2-dichloroethane, dichloroethylene, dichloromethane, diethylaminoethanol, 3,6-dihydro-1,2,2H-oxazine, dimethyl ether, dinitrobenzenes, disodium phenyl orthophosphate, 2-hexanal, metal salicylates, 3-methylcyclohexanone, nitroaromatics, nitrobenzenes, nitromethane, beta-propyl acrolein, salicylic acid ▶ increases the explosive sensitivity of nitromethane ▶ may decompose when heated with the formation of nitrogen dioxide (which also produces discolouration - colourless 100% acid cannot be stored in the presence of light with formation of nitrogen dioxide (which cause discolouration) ▶ attacks most metals and some plastics, rubber and coatings ▶ Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive mixture with air. ▶ Segregate from alkalis, oxidising agents and chemicals readily decomposed by acids, i.e. cyanides, sulfides, carbonates.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	nitric acid	Nitric acid	2 ppm / 5.2 mg/m ³	10 mg/m ³ / 4 ppm	Not Available	Not Available
Australia Exposure Standards	hydrochloric acid	Hydrogen chloride	Not Available	Not Available	5 ppm / 7.5 mg/m ³	Not Available
Australia Exposure Standards	selenious acid	Selenium compounds (as Se) excluding hydrogen selenide	0.1 mg/m ³	Not Available	Not Available	Not Available

EMERGENCY LIMITS

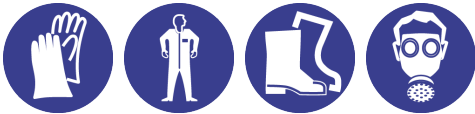
Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
fluoboric acid	Fluoboric acid; (Tetrafluoroboric acid)	8.7 mg/m ³	97 mg/m ³	580 mg/m ³
nitric acid	Nitric acid	Not Available	Not Available	Not Available
copper sulfate	Copper sulfate; (Copper(II) sulfate)	7.5 mg/m ³	10 mg/m ³	59 mg/m ³

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HYDROCHLORIC ACID 33%	Hydrogen chloride; (Hydrochloric acid)	Not Available	Not Available	Not Available
HYDROCHLORIC ACID 33%	Deuteriochloric acid; (Deuterium chloride)	1.8 ppm	22 ppm	100 ppm
selenious acid	Selenious acid	23 mg/m3	250 mg/m3	1,500 mg/m3

Ingredient	Original IDLH	Revised IDLH
fluoboric acid	Not Available	Not Available
nitric acid	25 ppm	Not Available
copper sulfate	Not Available	Not Available
HYDROCHLORIC ACID 33%	50 ppm	Not Available
selenious acid	1 mg/m3	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> Chemical goggles. Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVC	C
SARANEX-23	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

Respiratory protection

Type BE-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	BE-AUS P2	-	BE-PAPR-AUS / Class 1 P2
up to 50 x ES	-	BE-AUS / Class 1 P2	-
up to 100 x ES	-	BE-2 P2	BE-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

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NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Clear blue liquid with no odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	~1.0
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	As for water	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▶ Contact with alkaline material liberates heat
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. Acute effects of fluoride inhalation include irritation of nose and throat, coughing and chest discomfort. A single acute over-exposure may even cause nose bleed. Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness. Inhalation of nitric acid mist or fumes may produce respiratory symptoms. Depending on the concentration and duration of exposure, cough, gagging, chest pain, low body oxygen, lung irritation and damage may occur. Deaths have occurred and may be delayed for several days.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Exposure to nitric acid causes burning pain, severe corrosion and scarring of the digestive tract with adhesions, narrowing and obstruction and even anaemia. There may be vomiting, aspiration, lung inflammation and shock. Death may be delayed 12 hours to 14 days or several months from these complications. Survivors may have strictures of the stomach lining and subsequent pernicious anaemia.
Skin Contact	The material can produce chemical burns following direct contact with the skin. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Skin contact with nitric acid may cause corrosion, skin thickening, yellow discolouration of the skin, blisters and scars depending on the concentration exposed.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. Eye contact with both diluted and concentrated nitric acid may result in burns causing pain, adhesions, corneal damage, blindness or permanent eye damage. Pain may be absent after contact with concentrated nitric acid.
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Extended exposure to inorganic fluorides causes fluorosis, which includes signs of joint pain and stiffness, tooth discolouration, nausea and vomiting, loss of appetite, diarrhoea or constipation, weight loss, anaemia, weakness and general unwellness. There may also be frequent urination and thirst.

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Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs.
Prolonged or repeated overexposure to low concentrations of nitric acid vapour may cause chronic airway inflammation, corrosion of teeth and chemical lung inflammation.

Consolidated Alloys Black Patina for Solder	TOXICITY	IRRITATION
	Not Available	Not Available
fluoboric acid	TOXICITY	IRRITATION
	Oral (rat) LD50: 100 mg/kg ^[2]	Not Available
nitric acid	TOXICITY	IRRITATION
	50500 mg/kg ^[2] Inhalation (rat) LC50: 0.13 mg/l/4h ^[2]	Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (corrosive) ^[1]
copper sulfate	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1] Oral (rat) LD50: 300 mg/kg ^[2]	Not Available
HYDROCHLORIC ACID 33%	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5010 mg/kg ^[2] Inhalation (rat) LC50: 780.108879 mg/l/1h ^[2]	Eye (rabbit): 5mg/30s - mild Eye: adverse effect observed (irritating) ^[1]
	Oral (rat) LD50: =700 mg/kg ^[2]	Skin: adverse effect observed (corrosive) ^[1] Skin: adverse effect observed (irritating) ^[1]
selenious acid	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 4 mg/kg ^[2] Oral (rat) LD50: 25 mg/kg ^[2]	Not Available

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

FLUOBORIC ACID	<p>Goitrogenic: Goitrogens are substances that suppress the function of the thyroid gland by interfering with iodine uptake, which can, as a result, cause an enlargement of the thyroid (a goitre). Goitrogens include:</p> <ul style="list-style-type: none"> - Vitexin, a flavonoid, which inhibits thyroid peroxidase, contributing to goitre - Thiocyanate and perchlorate, which decrease iodide uptake by competitive inhibition and consequently increase release of TSH from the pituitary gland - Lithium, which inhibits thyroid hormone release - Certain foods, such as soy and millet (containing vitexins) and vegetables in the genus Brassica (which includes broccoli, Brussels sprouts, cabbage, cauliflower and horseradish). - Caffeine (found in coffee, tea, cola and chocolate), which acts on thyroid function as a suppressant. <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>
NITRIC ACID	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. Oral (?) LD50: 50-500 mg/kg * [Various Manufacturers]</p>
COPPER SULFATE	<p>For copper sulfate Copper sulfate is corrosive. Side effects are diverse and multi-systemic, and include severe gastrointestinal symptoms and signs, metallic taste in the mouth, burning pain in the chest, headache, sweating, shock and damage to brain, liver and kidneys. It has been reported as a cause of human suicide. On exposure, it can cause dose dependent damage to the skin and eye, also, eczema and allergic reactions.</p>
HYDROCHLORIC ACID 33%	<p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
FLUOBORIC ACID & NITRIC ACID & COPPER SULFATE & HYDROCHLORIC ACID 33%	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p>
FLUOBORIC ACID & HYDROCHLORIC ACID 33%	<p>No significant acute toxicological data identified in literature search.</p>
FLUOBORIC ACID & NITRIC ACID	<p>The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.</p>

Consolidated Alloys Black Patina for Solder

FLUOBORIC ACID & NITRIC ACID & HYDROCHLORIC ACID 33%	For acid mists, aerosols, vapours Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airway from direct exposure to inhaled acidic mists (which also protects the stomach lining from the hydrochloric acid secreted there).		
Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Consolidated Alloys Black Patina for Solder	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
fluoboric acid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2-600mg/L	2
	EC50	48	Crustacea	>100mg/L	2
	EC50	72	Algae or other aquatic plants	>100mg/L	2
NOEC	72	Algae or other aquatic plants	100mg/L	2	
nitric acid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	1-354mg/L	2
	EC50	48	Crustacea	490mg/L	2
NOEC	720	Fish	58mg/L	2	
copper sulfate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.000057mg/L	4
	EC50	48	Crustacea	0.001-0.213mg/L	2
	EC50	72	Algae or other aquatic plants	0.0004mg/L	4
	BCF	1440	Fish	1800.00mg/L	4
	EC10	32	Crustacea	0.000085mg/L	4
NOEC	384	Fish	0.00005mg/L	4	
HYDROCHLORIC ACID 33%	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	70.057mg/L	3
	EC50	96	Algae or other aquatic plants	344.947mg/L	3
NOEC	0.08	Fish	10mg/L	4	
selenious acid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.002-0.06mg/L	2
	EC50	48	Crustacea	0.001-0.12mg/L	2
	EC50	72	Algae or other aquatic plants	0.015-0.57mg/L	2
	BCF	720	Crustacea	0.000015mg/L	4
NOEC	72	Algae or other aquatic plants	0.004-0.57mg/L	2	

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
fluoboric acid	LOW	LOW
copper sulfate	HIGH	HIGH

Continued...

Consolidated Alloys Black Patina for Solder

HYDROCHLORIC ACID 33%	LOW	LOW
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Bioaccumulative potential

Ingredient	Bioaccumulation
fluoboric acid	LOW (LogKOW = 0.2166)
copper sulfate	LOW (LogKOW = -2.2002)
HYDROCHLORIC ACID 33%	LOW (LogKOW = 0.5392)

Mobility in soil

Ingredient	Mobility
fluoboric acid	LOW (KOC = 48.64)
copper sulfate	LOW (KOC = 6.124)
HYDROCHLORIC ACID 33%	LOW (KOC = 14.3)



SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Treat and neutralise at an approved treatment plant. Treatment should involve: Neutralisation with soda-ash or soda-lime followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
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SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	
HAZCHEM	2X

Land transport (ADG)

UN number	1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (contains nitric acid, fluoboric acid, selenious acid and HYDROCHLORIC ACID 33%)
Transport hazard class(es)	Class : 8 Subrisk : Not Applicable
Packing group	III
Environmental hazard	Environmentally hazardous
Special precautions for user	Special provisions : 223 274 Limited quantity : 5 L

Consolidated Alloys Black Patina for Solder

Air transport (ICAO-IATA / DGR)

UN number	1760	
UN proper shipping name	Corrosive liquid, n.o.s. * (contains nitric acid, fluoboric acid, selenious acid and HYDROCHLORIC ACID 33%)	
Transport hazard class(es)	ICAO/IATA Class	8
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	8L
Packing group	III	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	A3 A803
	Cargo Only Packing Instructions	856
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	852
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y841
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1760	
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (contains nitric acid, fluoboric acid, selenious acid and HYDROCHLORIC ACID 33%)	
Transport hazard class(es)	IMDG Class	8
	IMDG Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number	F-A , S-B
	Special provisions	223 274
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

FLUOBORIC ACID IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
Australia Inventory of Chemical Substances (AICS)	

NITRIC ACID IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	GESAMP/EHS Composite List - GESAMP Hazard Profiles
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	IMO IBC Code Chapter 17: Summary of minimum requirements
Australia Exposure Standards	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Inventory of Chemical Substances (AICS)	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6	

COPPER SULFATE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Air Transport Association (IATA) Dangerous Goods Regulations
Australia Inventory of Chemical Substances (AICS)	International Maritime Dangerous Goods Requirements (IMDG Code)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix A	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4	

HYDROCHLORIC ACID 33% IS FOUND ON THE FOLLOWING REGULATORY LISTS

Consolidated Alloys Black Patina for Solder

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List
 Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes
 Australia Exposure Standards
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Inventory of Chemical Substances (AICS)
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 GESAMP/EHS Composite List - GESAMP Hazard Profiles

IMO IBC Code Chapter 17: Summary of minimum requirements
 IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
 IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 International Maritime Dangerous Goods Requirements (IMDG Code) - Goods Forbidden for Transport
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

SELENIUM ACID IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List
 Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes
 Australia Exposure Standards
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (selenious acid; HYDROCHLORIC ACID 33%; fluoboric acid; copper sulfate; nitric acid)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	05/03/2018
Initial Date	Not Available

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
 PC – STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit,
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

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