



FIGURE 8-A — EXPLODED ISOMETRIC  
DRAWING OF THE SV 16/25  
DOOR AND PUMP HOUSING

REV 21  
REV 04-02

TABLE 8-2

REPLACEMENT PARTS FOR THE SV 16/25 DOOR AND PUMP HOUSING  
(see Figure 8-A)

Item No.	Quantity		Part Name	Part Number	Remarks
	SV16	SV25			
A1	1	1	Cover with tube	710 74 674	
A2*	2	2	O-ring for demister cap	239 49 181*	Buna, 50 x 3 mm
A3	1	1	Demister	710 64 753	
A3a	1	1	Gasket	710 65 803	Included with demister.
A4	1	1	Rod/end cap assembly	710 42 834	
A5	1	1	Float valve assembly	710 42 763	
A6*	1	1	Float valve seal	712 12 503*	Viton
A7*	1	1	Float valve O-ring	239 49 218*	Buna, 8 x 2
A8	1	1	Inlet baffle assembly	710 70 793	
A9	1	1	Gas ballast valve cap	710 60 153	Buna
A10	1	1	Overpressure valve	710 48 353	
A11	1	1	Oil-fill plug with gasket	710 66 848	
A12*	1	1	Anti-suckback valve with ring	710 77 303*	
A13*	2	2	O-ring	710 62 412*	Buna, 27.46 x 4.5
A14*	1	1	Nonreturn valve assembly	710 41 423*	
A15*	1	1	Flat gasket for door	710 42 874*	
A16	1	1	Oil casing	710 41 157	
A17	4	4	Foot	710 42 802	
A18	1	1	Bottom cowl	710 42 884	
A19a	1	1	Oil-flow pipe (older models#)	710 43 034#	
A19b	1	1	Oil-flow pipe (newer models#)	710 75 324#	
A19c	1	1	Gasket ring (newer models#)	710 75 363#	
A20	1	1	Door	710 48 464	
A21*	1	1	Gasket for sight glass	710 41 388*	Buna, 21 x 28 mm
A22	1	1	Sight glass with gasket	710 41 398	Some models have two sight glasses.
A23*	1	1	O-ring for oil drain	712 17 012*	Buna, 22 x 2 mm
A24	1	1	Oil-drain plug with filter	710 41 463	
A25	1	1	Exhaust hood with gasket	710 77 358	

\*All item or part numbers with an "\*" beside them are included in the gasket set (P/N 971 96 151).

#Use A19b and A19c for SV16 pump models with serial numbers greater than 48891 and for SV25 models with serial numbers greater than 48742.