



Model 1380

67-0896
Rev. 06 04/05

PARTS LIST FOR MODEL 1380

ITEM	QTY	P/N	A*	B*	DESCRIPTION	ITEM	QTY	P/N	A*	B*	DESCRIPTION
1	3	2-00-2706			SCREW PAN HD 10-32 x 3/8" LG.	25	2	41-1685	2	2	SPRING HOLDER
2	3	2-00-6712			SCREW SOCKET HD 10-32 x 3/4" LG.	26	1	41-1736	1	1	GAS BALLAST VALVE
3	10	2-01-0114			SCREW HEX HD 1/4-20 x 7/8" LG.	27	1	41-1742	1	1	O-RING #011 BUNA-N
4	6	2-01-0316			SCREW HEX HD 5/16-18 x 1" LG.	28	1	41-1766	1	1	THRUST DISK
5	6	2-01-0318			SCREW HEX HD 5/16-18 x 1-1/8" LG.	29	1	41-1771			ROTOR
6	2	2-01-5106			SCREW SOCKET HD 1/4-20 x 3/8" LG.	30	1	41-1772			RING
7	4	2-01-6112			SCREW SOCKET HD 1/4-20 x 3/4" LG.	31	1	41-1773			SHAFT
8	3	2-31-0112			HEX NUT 1/4-20, STEEL	32	3	41-1775	3	3	EXHAUST VALVE, LOWER
9	4	2-61-0000			WASHER, STEEL 3/16	33	1	41-2045			SMALL END PLATE, FINISHED
10	10	2-63-0193			WASHER, LOCK 1/4" MEDIUM	34	1	41-2074			PULLEY w/ SET SCREW
11	1	4-06-0754			ROTOR CLIP	35	1	41-2175			SETSCREW 1/4-20 x 2.25" LG
12	1	4-40-1200	1	1	STEEL BALL 3/8" DIA.	36	12	41-2363			WASHER 5/16 ID x 1/2 OD
13	1	41-0234	1	1	GASKET, INTAKE CHAMBER COVER	37	1	41-2757			LOCK NUT
14	1	41-0403	1	1	GASKET, OIL CASE	38	1	61-8101			OIL CASE ASSEMBLY
15	1	41-0508	1	1	WASHER, THRUST	39	1	61-8309B			PRESSURE RELEASE TUBE #1
16	1	41-0612			DUST CAP	40	1	61-8310A			PRESSURE RELEASE TUBE #2
17	2	41-0624	2	2	WOODRUFF KEY	41	1	61-8329A			BRACKET, INTAKE SCREEN
18	1	41-0643			GASKET, SEAL	42	1	61-8378A			SHAFT SEAL ASSEMBLY
19	1	41-0660	1	1	INTAKE SCREEN	43	1	61-8468A			HOSE ADAPTER 13/16 HOSE ID
20	1	41-0672			SHAFT END PLATE	44	1	61-8507B			BAFFLE ASSEMBLY
21	3	41-0695	3	3	EXHAUST VALVE, UPPER	45	1	61-8671			COVER, FINISHED
22	2	41-0959	2	2	VANE, LARGE	46	1	61-8907			LARGE END PLATE
23	1	41-0992	1	1	PRESSURE RELEASE VALVE	47	1	61-9284A	1	1	O-RING #214 VITON
24	4	41-1304	4	4	VANE SPRING	48	3	62-0259			SCREW #6-1/4, SELF-TAPPING
								1-99-5282	1	1	SEALANT, 6 cc
								1401D	1	1	MECHANICAL SEAL OPTION**

A* : MAJOR REPAIR KIT CAT# 1380K-04

B* : MINOR REPAIR KIT CAT# 1380K-03

** : 1401D is mechanical seal kit includes mechanical seal, gasket and 3 screws