



PARTS LIST FOR MODEL 1397/1374

ITEM	QTY	P/N	A*	B*	DESCRIPTION	ITEM	QTY	P/N	A*	B*	DESCRIPTION
1	2	2-00-2704			SCREW PAN HD 10-32 x 1/4" LG.	39	1	41-1497			EXHAUST RING SMALL, MACHINED
2	3	2-00-2706			SCREW PAN HD 10-32 x 3/8" LG.	40	1	41-1499			EXHAUST ROTOR SMALL
3	2	2-01-0120			SCREW HEX HD 1/4-20 x 1-1/4" LG.	41	1	41-1500			END PLATE SMALL, MACHINED
4	2	2-01-0316			SCREW HEX HD 5/16-18 x 1" LG.	42	1	41-1501			DUST CAP FOR EXHAUST
5	1	2-01-0320			SCREW HEX HD 5/16-18 x 1-1/4" LG.	43	1	41-1508	1	1	GASKET, VALVE
6	2	2-01-0324			SCREW HEX HD 5/16-18 x 1-1/2" LG.	44	1	41-1516	1	1	WOODRUFF KEY
7	1	2-01-0344			SCREW HEX HD 5/16-18 x 2-3/4" LG.	45	1	41-1685			SPRING HOLDER
8	4	2-01-6116			SCREW SOCKET HD 1/4-20 x 1" LG.	46	1	41-1736			GAS BALLAST VALVE
9	5	2-01-6314			SCREW SOCKET HD 5/16-18 x 7/8" LG.	47	1	41-2161	1	1	VALVE, PRESSURE RELEASE
10	15	2-01-6316			SCREW SOCKET HD 5/16-18 x 1" LG.	48	1	41-2164			VALVE COVER
11	4	2-01-6320			SCREW SOCKET HD 5/16-18 x 1-1/4" LG.	49	1	41-2165			GUARD STUD FOR 1397
12	7	2-01-6324			SCREW SOCKET HD 5/16-18 x 1-1/2" LG.	50	1	41-2253			DISCHARGE COVER, VALVE
13	1	2-01-8132			SETSCREW 1/4-20 x 2" LG.	51	1	41-2256			VALVE SPRING
14	4	2-31-0112			HEX NUT 1/4-20, STEEL	52	1	41-2257			LARGE SLEEVE FOR BYPASS VALVE
15	5	2-61-0000			WASHER, STEEL 3/16	53	1	41-2258			SMALL SLEEVE FOR BYPASS VALVE
16	1	2-63-0193			WASHER, LOCK 1/4" MEDIUM	54	1	41-2259			VALVE SPRING
17	1	2-69-7007			WASHER, S.S.	55	46	41-2363			WASHER 5/16 ID x 1/2 OD
18	1	4-40-1200	1	1	STEEL BALL 3/8" DIA.	56	1	41-2553	1	1	SPACER
19	1	41-0055			SPACER	57	1	41-2757			LOCK NUT
20	1	41-0672			SHAFT END PLATE	58	1	61-8309B			PRESSURE RELEASE TUBE #1
21	1	41-0937	1	1	INTAKE SCREEN FILTER	59	1	61-8310A			PRESSURE RELEASE TUBE #2
22	1	41-0992	1	1	PRESSURE RELEASE VALVE	60	1	61-8469A			HOSE ADAPTER 1-5/8"ID
23	2	41-1136			VENTED EXHAUST PLUG	61	1	61-8475	1	1	O-RING #224
24	2	41-1137			WASHER	62	1	61-8538A	1	1	VALVE, BACKER
25	2	41-1304	2	2	VANE SPRING	63	1	61-8539A	1	1	VALVE, FLAPPER
26	1	41-1469	1	1	SPACER DISK	64	1	61-8595B			BAFFLE ASSEMBLY S.S. 1374N
27	2	41-1477	2		LARGE METAL VANE	65	4	61-8609A	4	4	VANE SPRING
28	1	41-1478			INTAKE ROTOR LARGE, MACHINED	66	1	61-8689			CENTER PLATE, FINISHED
29	1	41-1482			OIL CASE ASSEMBLY	67	1	61-8691			INTAKE RING, LARGE
30	1	41-1484			SHAFT AND COLLAR	68	1	61-8693			INTAKE CHAMBER
31	2	41-1486			PUMP LEG	69	2	61-8712	1	1	O-RING # 372
32	2	41-1487	2		VANE, SMALL	70	1	61-8770			END PLATE w/BEARING
33	2	41-1489	2	2	SPRING HOLDER FOR LARGE VANES	71	1	61-8880			COVER FOR CONVERSION VALVE
34	2	41-1490	2	2	WOODRUFF KEY #809	72	1	61-6240A			SHAFT SEAL ASSEMBLY
35	1	41-1492			PULLEY, 2-A GROOVES, 12"OD	73	5	62-0213			SCREW SOCKET HD 5/16-18 x 1-3/4" LG
36	1	41-1494			GASKET, SEAL HOLDER	74	5	62-0222			SCREW SOCKET HD 5/16-18 x 2-3/4" LG
37	1	41-1495	1	1	GASKET, INTAKE CHAMBER	75	3	62-0259			SCREW #6-1/4, SELF-TAPPING
38	1	41-1496	1	1	GASKET, OIL CASE			1-99-5282	1	1	SEALANT, 6 cc
								1401F	1	1	MECHANICAL SEAL OPTION**

** 1401F is mechanical seal includes mechanical seal, gasket and 4 screws
 *** Minor Repair Kit Cat# 1397K-09 for refrigeration pumps use neoprene seals
 A* : MAJOR REPAIR KIT CAT# 1397K-08
 B* : MINOR REPAIR KIT CAT# 1397K-07