



# Roth Lettering Enamel<sup>®</sup>

## Technical Data Sheet

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Lil' Daddy Roth Pinstriper Lettering Enamel is a lead free lettering enamel. It is an extremely high hiding, high gloss enamel specially formulated to meet the requirements of the sign industry for an easy working, one stroke enamel. It is designed to have excellent flow, dry to a clean edge and to leave no brush marks. Preferred usage would be for small scale signage and applications that require hand lettering.

Available in half pints, pints, quarts and gallons.

Dry Time: @ 70 deg. F; 50 % relative humidity

Dries to touch 3 to 4 hours; to handle: 6 to 8 hours, to re-coat: 12 hours, full cure: 7 days.

It will take longer to dry under colder or more humid conditions.

### Application Methods:

Brush, roller, spray or airbrush.

### Reduction:

Reducer suitable for Alkyd Enamel

### Clearcoat:

If you choose to use clear coat over this product you must add hardener to it. Add 10% of the clear coat's hardener to the can of Lettering Enamel, let the paint dry and clear coat on top.