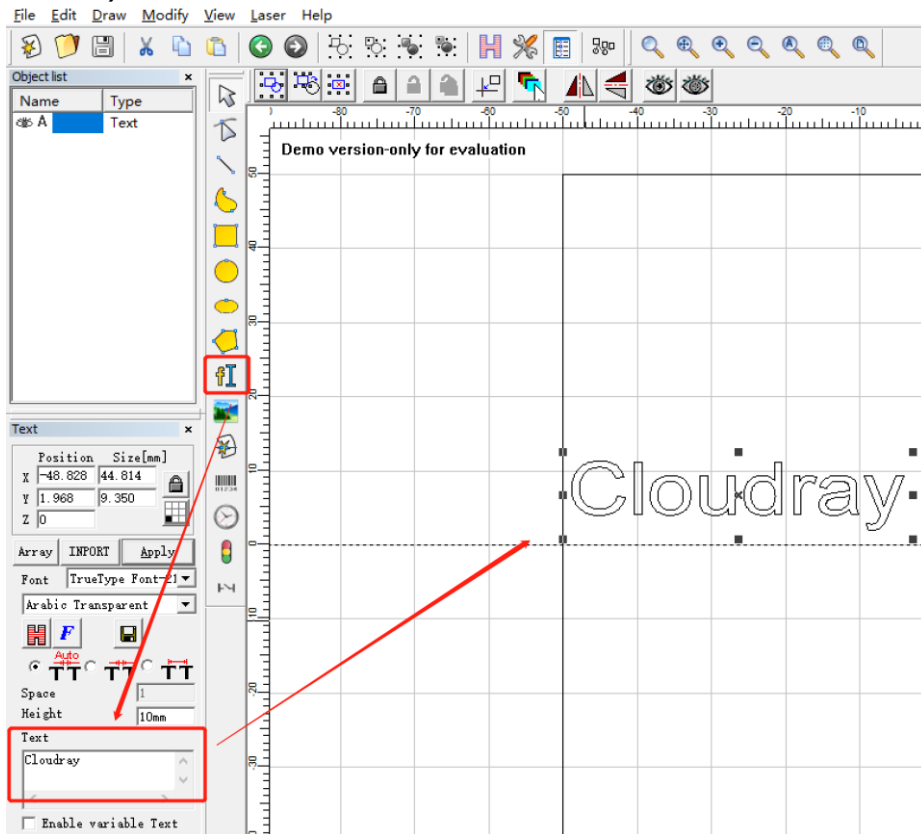


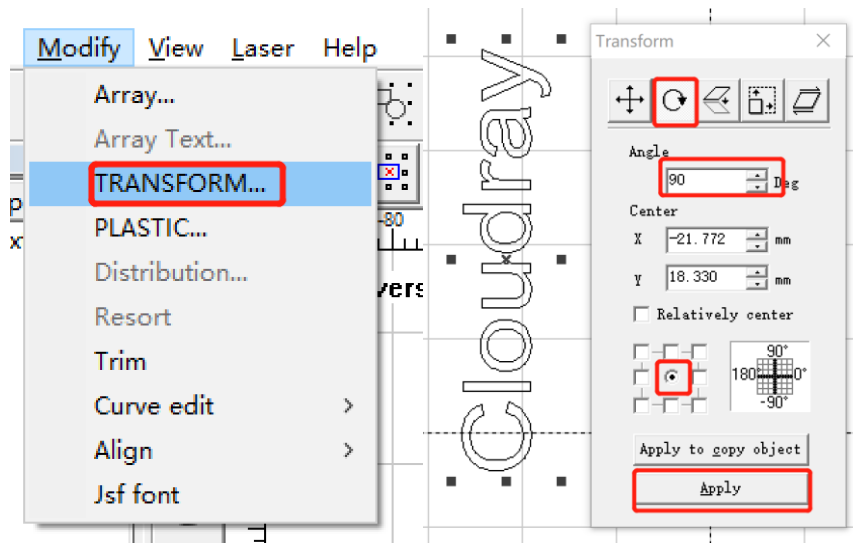
Rotate Marking Instructions

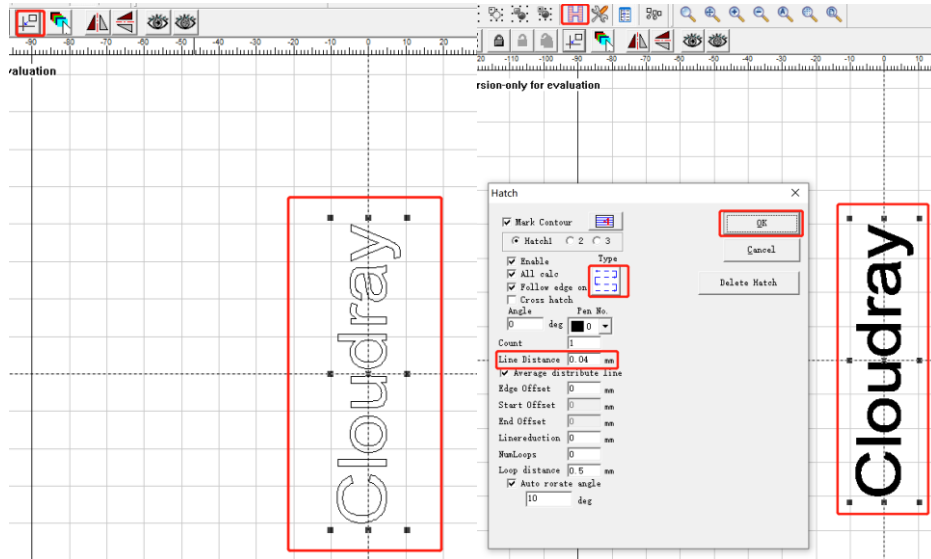
- Text rotate marking

1. Create a new text, click the "fl" icon on the right, enter the text, modify the text size, and the application will take effect (set the text according to the marking requirements)

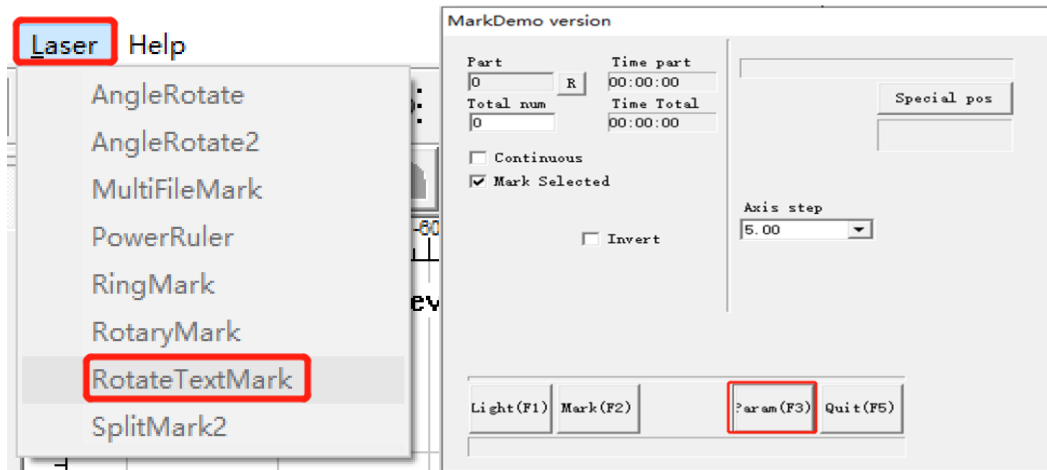


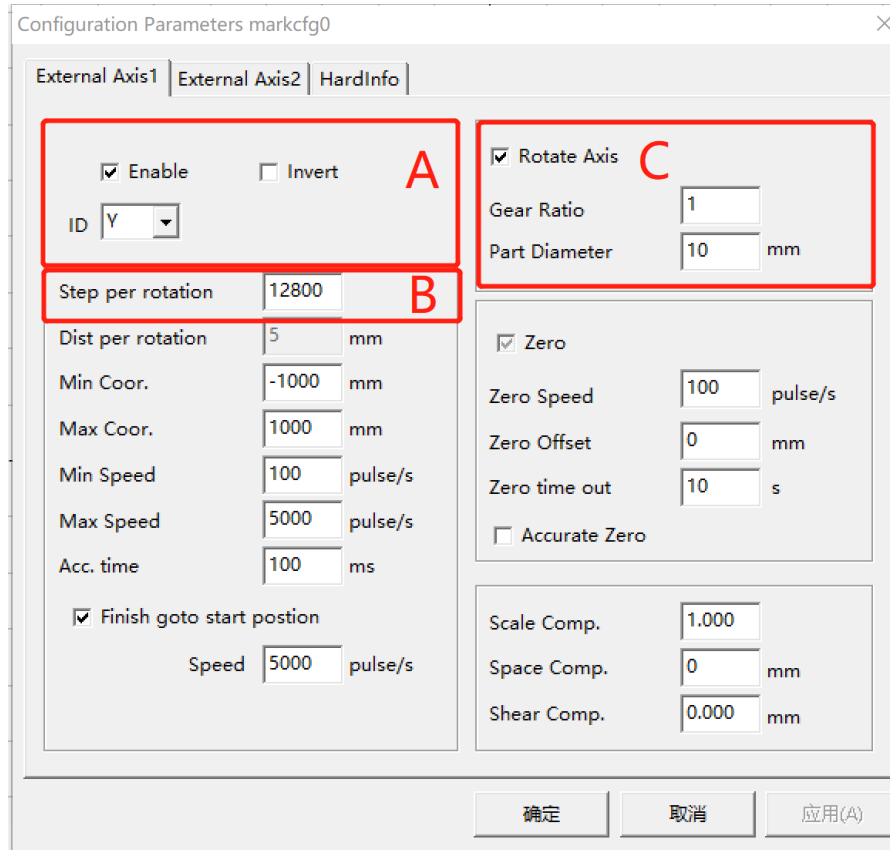
2. Adjust the text direction as required, place the text in the center of the processing area, and fill in the text.





3. Menu bar—laser—Rotate Text Mark—Set parameters



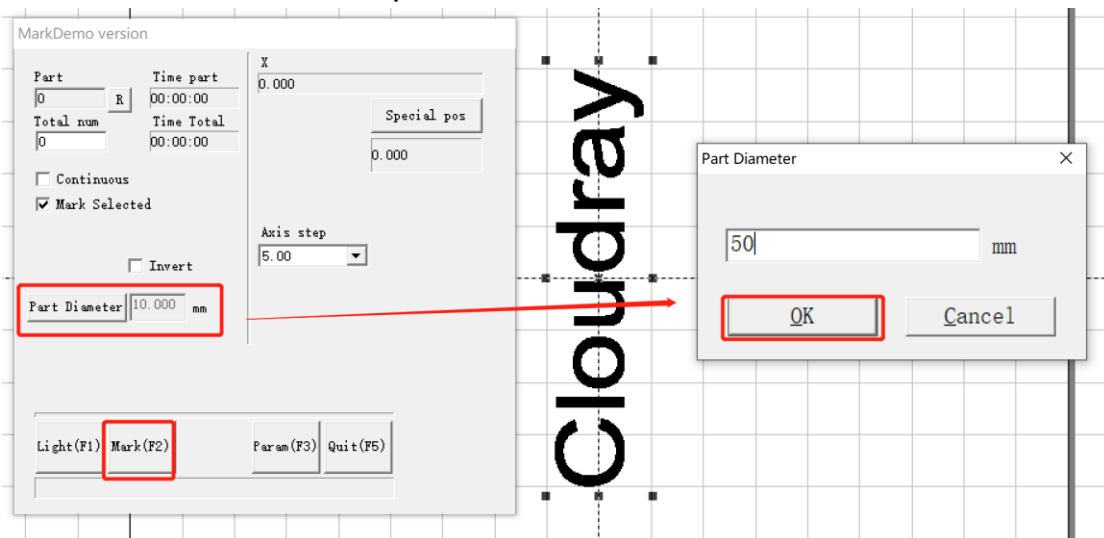


A: Enable extended axis, reverse mode, enable Y axis (enable X or Y axis according to the direction in which the rotation axis is placed).

B: The value of the number of pulses per revolution is the subdivision value on the drive, and the number of pulses usually used is 12800 or 25600.

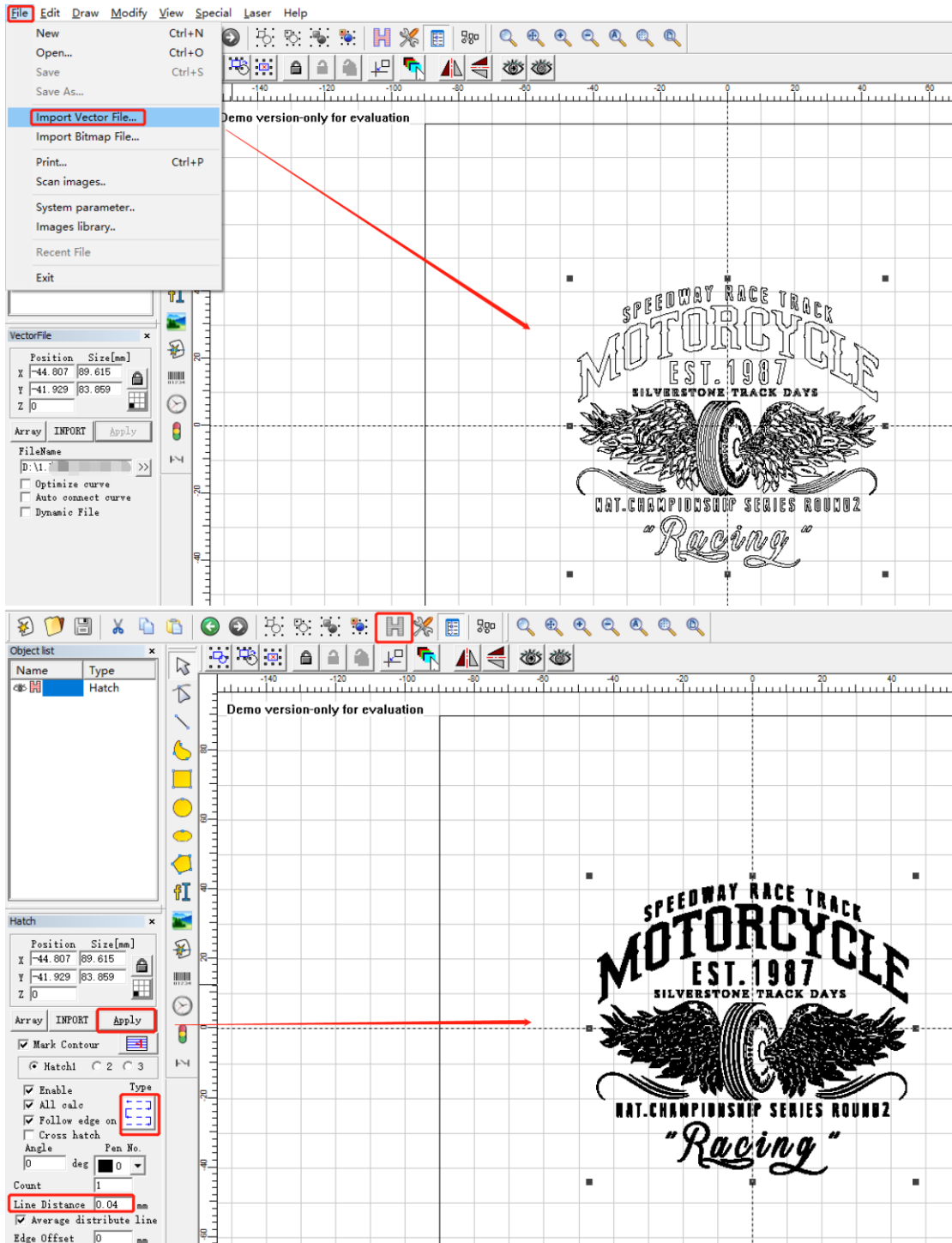
C: Enable the function of the rotary, the gear ratio value is determined according to the reduction ratio of the rotating axis, the workpiece diameter is the actual diameter of the workpiece to be processed.

4. Enter the diameter of the workpiece to mark

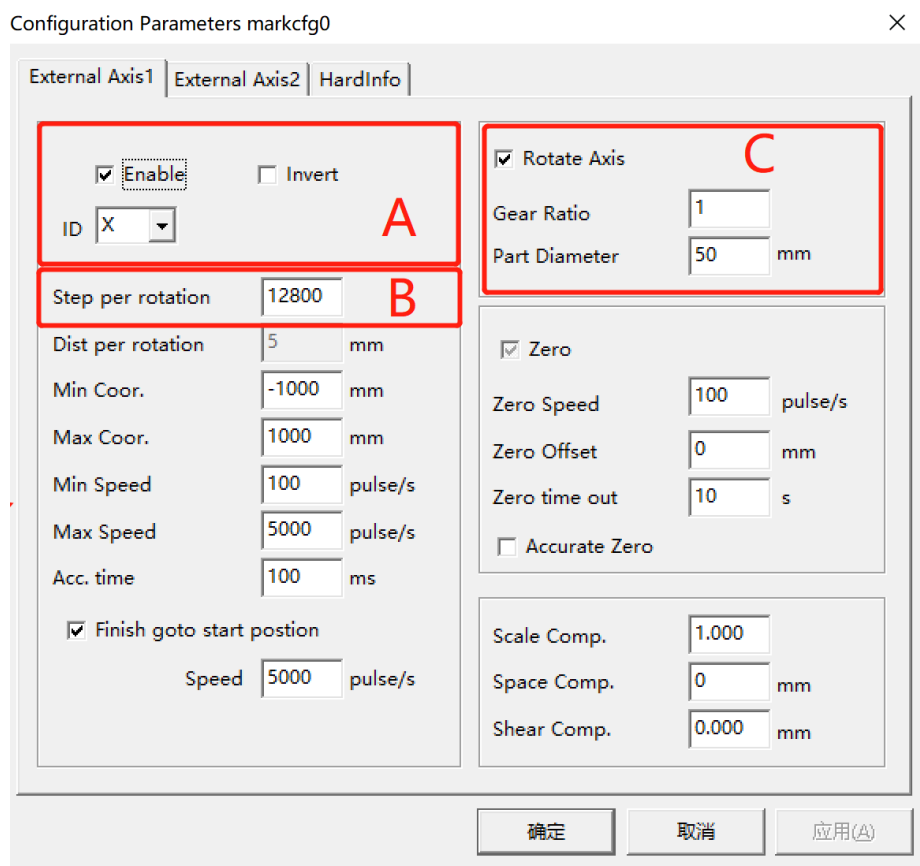
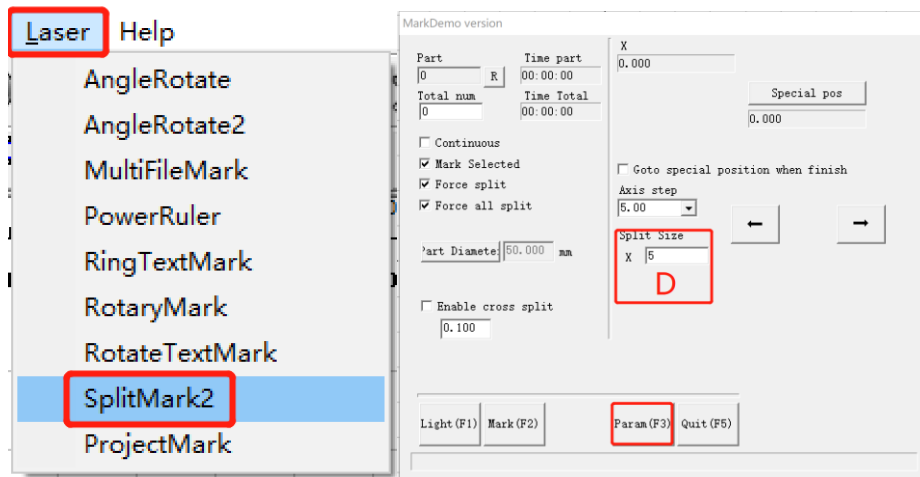


- Vector file rotate marking:

1. Import vector files, modify text size and parameters, and fill files



2. Menu bar—Laser—Split Mark2—Set Parameters



A: Enable extended axis, reverse mode, enable Y axis (enable X or Y axis according to the direction in which the rotation axis is placed).

B: The value of the number of pulses per revolution is the subdivision value on the drive, and the number of pulses usually used is 12800 or 25600.

C: Enable the function of the rotary, the gear ratio value is determined according to the reduction ratio of the rotating axis, the workpiece diameter is the actual diameter of the workpiece to be processed.

D: The smaller the split size, the better the engraving effect. Usually the split size is 1~5mm.

3. Enter the diameter of the workpiece to mark

MarkDemo version

Part	Time part	X
0 R	00:00:00	0.000
Total num	Time Total	Special pos
0	00:00:00	0.000

Continuous
 Mark Selected
 Force split
 Force all split

Part Diameter: 50.000 mm

Enable cross split
0.100

Goto special position when finish

Axis step: 5.00

Split Size: ← →

X: 5

Light (F1) **Mark (F2)** Param (F3) Quit (F5)

Part Diameter

50.000 mm

OK Cancel