

Stix® 6999

XL Brands®

WOOD FLOORING REPAIR ADHESIVE

- FOR THE REPAIR OF ENGINEERED WOOD FLOORS • SOLVENT FREE



Stix 6999 is solvent free adhesive used to repair common installation issues associated with engineered flooring. This easy to use system can correct installation issues such as hollow-spots caused by incomplete contact of the original adhesive and irregular substrates. Stix 6999 can also correct issues in problem areas from improper application of the original adhesive which resulted in a poor bond. The Stix 6999 system is ready to use and replaces the costly and sometimes messy two-part epoxy systems.

Each kit comes complete with all the accessories needed to repair the engineered wood floor installation.

SUBSTRATE CONDITIONS

Use on all substrates for the repair of **engineered wood flooring only.**

LIMITATIONS:

- 1 year shelf life
- Protect from freezing
- Do not use to repair solid wood flooring

ACCESSORIES INCLUDED IN KIT

- Stix 6999 repair adhesive quart (1),
- Application syringe (1)
- 3/32" drill bits (2)
- Wood dowels (8)
- Luer lock blunt tips (2)
- Punch (1)

ITEMS NOT INCLUDED

- Drill
- Clean damp rag
- Wood putty to match flooring
- Masking tape

BEFORE YOU BEGIN:

Important: Read instructions completely. If you have questions, contact XL Brands' Technical Department at 706-508-5907 Mon-Fri, 8:00am - 5:00pm EST before you begin.

SUBSTRATES AND FLOORING TYPES:

Use on all substrates for the repair of **engineered wood flooring only.**

INSTRUCTIONS:

Identify all of the areas which require repair and prepare them at the same time. Doing all repairs at the same time will reduce the chance of the Stix 6999 drying in the syringe.

1. Drill hole(s) with a 3/32" drill bit provided. Masking off the area with tape will protect the surrounding floor. More than one hole may be required depending upon size of the hollow spot. For larger areas, at least two holes are recommended. Drill a hole at each side of the area to be repaired.

2. Fill the syringe with Stix 6999 by drawing up adhesive directly from the bottle into the syringe.

NOTE: Adhesive is thin – It may drip without pressure being applied to the syringe.

3. Place the applicator tip into the hole and inject adhesive until you feel back pressure. If two holes were drilled, inject adhesive until it comes out of the other hole. Inject adhesive into the second hole to be sure the entire area has been filled.

4. Do not weigh down the repaired area, this allows the adhesive to seek its own level.

5. Use the dowels provided in kit as a plug for the hole(s) drilled. This will keep the adhesive trapped beneath the floor. The dowels will fit tightly in the hole. Tap the dowel into the hole and cut it off even with the floor. Use a punch to drive the dowel below the surface of the flooring.

6. Putty the hole with wood filler.

7. Clean up any adhesive residue with a damp cloth. Dried adhesive may be removed with an appropriate solvent cleaner. Wash out syringe and applicator tip with warm water while still wet so that it can be reused.

This repair system can be used with most glue down engineered wood floors, provided the original adhesive has completely cured. It is up to the installer to check installation for compatibility if the original adhesive was not manufactured by XL Brands.

NOTE: If the repair area was large, some cupping of the flooring may occur. Cupping is a natural occurrence that sometimes happens when moisture at the bottom of the board exceeds the moisture at the top of the board — cupping should not be considered an adhesive or labor defect. This is usually a temporary occurrence that will disappear when the board moisture returns to equilibrium.

TRAFFIC:

Follow the flooring manufacturer's installation guidelines; otherwise restrict foot traffic for 24 hours after repair. No heavy traffic, rolling loads, or furniture placement for 72 hours after repair. Additional time may be necessary if the repair is over a non-porous substrate.

CLEAN UP:

To clean up while wet, use soapy water. Dry residues may require the use of a solvent remover.

DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. Manufacturer is not responsible for the misuse of this product. It is up to the installer to check installation for compatibility if the original adhesive was not manufactured by XL Brands/Bostik, Inc..

This Technical Data sheet and the information conveyed herein supersede all previous versions. XL Brands and Stix are registered trademarks of Bostik, Inc..

PACKAGING:

One gallon refill jug

One quart refill bottle

Repair kit: contains one quart of adhesive plus accessories

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