

58 Wakis Avenue, Strijdompark Randburg, 2155 PO BOX 55536 Northlands 2116 Republic of South Africa

Tel: +27 11 791 1033 | Fax: +27 11 791 1187 wireless@otto.co.za | www.otto.co.za

DCAH0S04

Dielectric Chip Antenna (3.05x1.6x0.55 mm)



This specification covers the 802.11a/b/g/n

Product Specifications

Working Frequency: 2400~2500MHz; 5150~5825MHz

Dimension: 3.05×1.6×0.55 mm

VSWR: 2.0; 2.0

Peak Gain: 1dBi (typ); 2.5 dBi (typ)

Efficiency(peak): 75%; 80%

Polarization: Linear Impedance: 50 Ω

Operating Temperature: -40~85°C

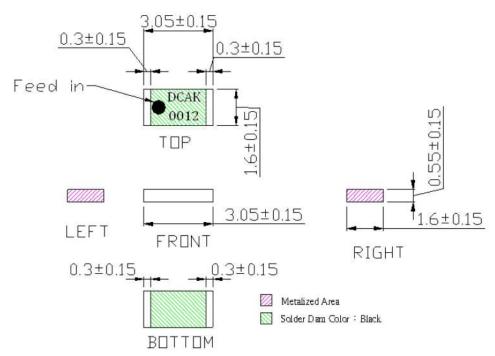


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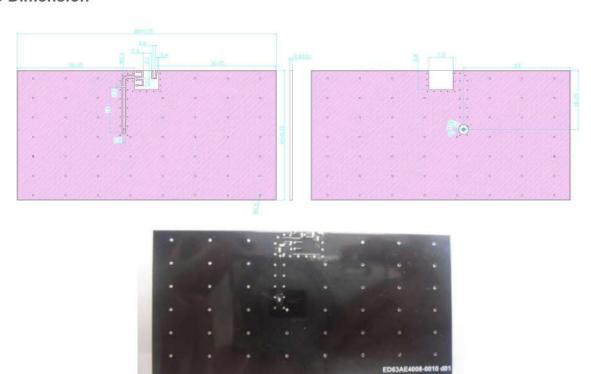
Antenna

Antenna Dimensions



Unit: mm

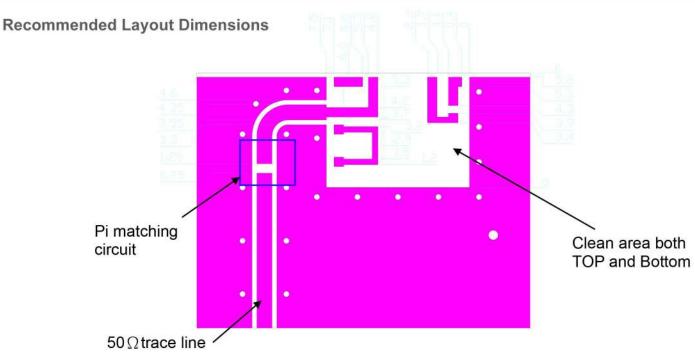
Board Demo Dimension



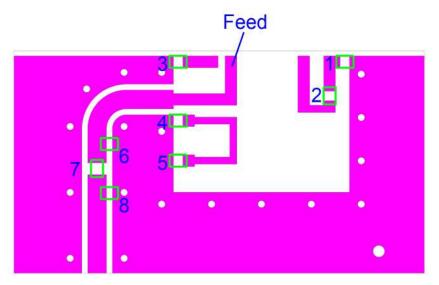


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Matching Circuit



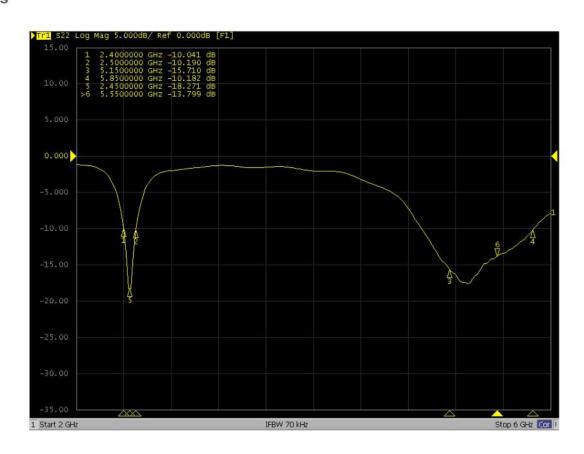
Matching Circuit Component								
NO.	1	2	3	4	5	6	7	8
Description	1.2pF	1pF	N.A	N.A	N.A	1.2nH	1nH	N.A



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Return Loss



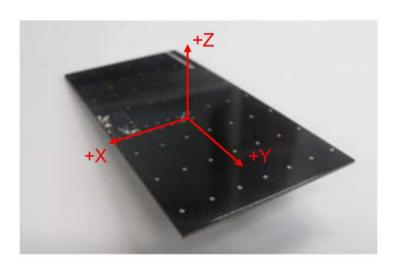
Return Loss	2400MHz	2450MHz	2500MHz	5150MHz	5550MHz	5850MHz
S11	-10.04	-18.27	-10.19	-15.71	-13.79	-10.18

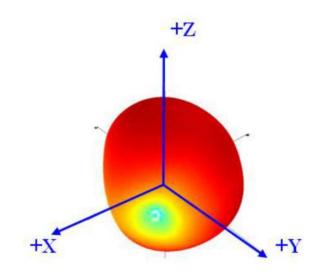


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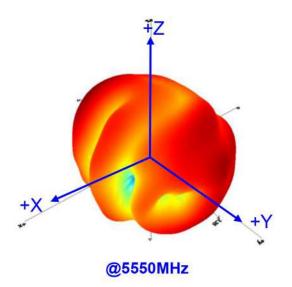
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3D Pattern





@2450MHz





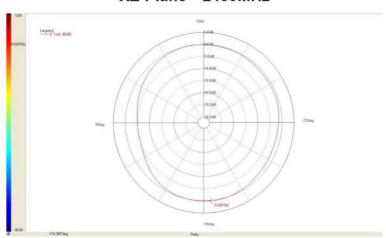
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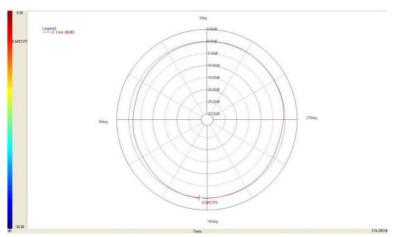
Electrical Performance

2D Radiation Pattern

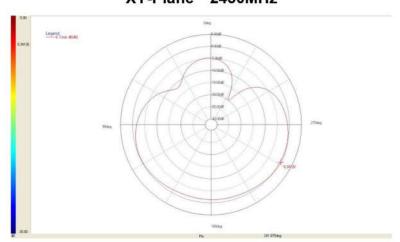
XZ-Plane 2450MHz



YZ-Plane 2450MHz



XY-Plane 2450MHz

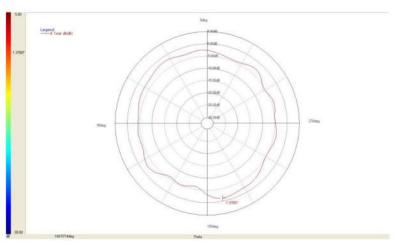




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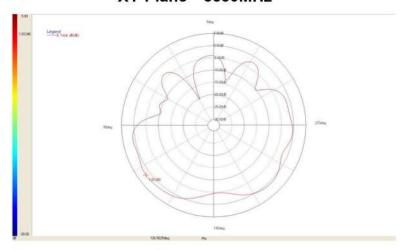
XZ-Plane 5550MHz



YZ-Plane 5550MHz



XY-Plane 5550MHz

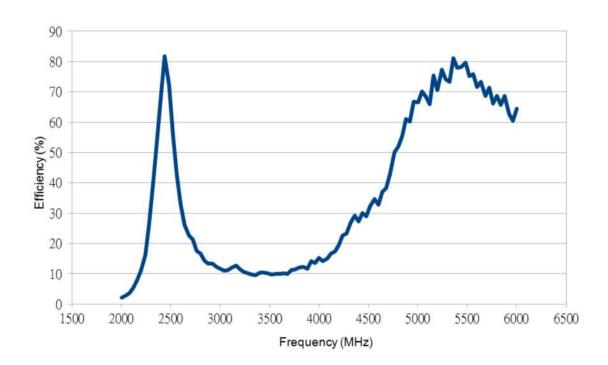




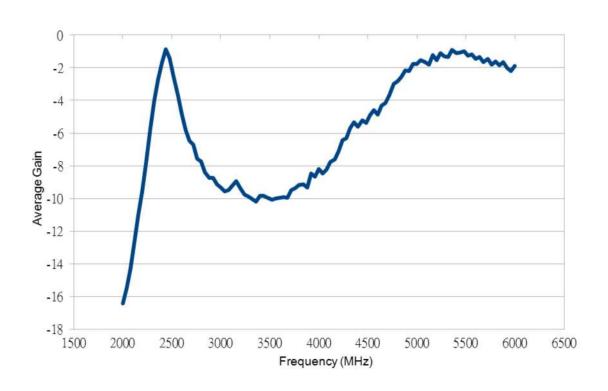
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Efficiency



Average Gain

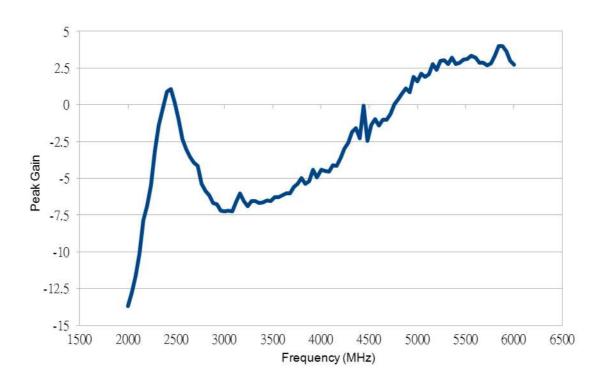




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Peak Gain



WLAN	2400MHz	2450MHz	2500MHz	5150MHz	5850MHz
Efficiency(%)	68.02	79.73	65.16	75.38	65.62
Average	-1.67	-0.98	-1.86	-1.22	-1.82
Peak	0.88	1.05	-0.19	2.56	4.01



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Environmental Conditions

Operating conditions

The antenna has the electrical characteristics given in Tables 1 in the temperature range of -40 $^{\circ}$ C to +85 $^{\circ}$ C and under the environmental conditions of +40 $^{\circ}$ C and 0-95% relative humidity.

Storage temperature range

The storage temperature range of product is -40° C to $+85^{\circ}$ C.

Reliability Tests

Low-temperature test

Expose the specimen to -40°C for 500 hours and then to normal temperature/ humidity for 24 hours or more. After this test, examine its appearance and functions.

High-temperature test

Expose the specimen to +85°C for 500 hours and then to normal temperature /humidity for 24 hours or more. After this test, examine its appearance and functions.

High-temperature/high-humidity test

Subject the object to the environmental conditions of +85°C and 90-95% relative humidity for 96 hours, then expose it to normal temperature/humidity for 24 hours of more. After this test, examine its appearance and functions.

Thermal shock test

Subject the object to cyclic temperature change (-40°C, 30 minutes⇔ +85°C, 30 minutes) for 5 cycles, then expose to normal temperature/ humidity for 24 hours o more.

Vibration test

Sinusoidal vibration test

Subject the object to vibrations of 5 to 200 to 5Hz swept in 10 minutes, 4.5G a maximum (2mm amplitude), in X and Y directions for two hours each and in 2 direction for four hours. After this test, examine its appearance functions.

Vibration test in packaged condition

Subject the object, which is packaged as illustrated, to vibrations of 15 to 60 to 15Hz swept in 6 minutes, 4G at maximum (2mm amplitude at maximum) applied in X, Y and Z directions for two hours each, i.e. six hours in total. After this test, examine its appearance and functions.

Free fall test in packaged condition

Drop the object, which is packaged as illustrated, to a concrete surface from the height of 90 cm, on one comer, three edges and six faces once each, i.e. 10 times in total. After this test, examine its appearance and functions.



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Soldering heat resistance test

The lead pins of the unit are soaked in solder bath at 260 \pm 5°C for 10 seconds. After this test, examine its appearance and functions.

Adhesion test

The device is subjected to be soldered on test PCB. Then apply 0.5Kg (5N) of force for 5±1 seconds in the direction of parallel to the substrate. (The soldering should be done by reflow and be conducted with care so that the soldering is uniform and free of defect by stress such as heat shock).

Warranty

If any defect occurs form the product during proper use within a year after delivery, it will be repaired or replaced free of charge.

Other

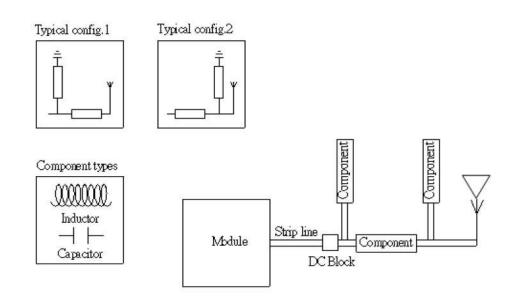
Any question arising from this specification manual shall be solved by arrangement made by both parties.



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Transmission Line and Matching



The matching network has to be individually designed using one, two or three components.

Recommended Reflow Soldiering Profile

Cirocomm products can be assembled following Pb-free assembly. According to the Standard IPC/JEDEC J-STD-020C, the temperature profile suggested is as follow:

Phase	Profile features	Pb-Free Assembly (SnAgCu)		
PREHEAT	-Temperature Min(Tsmin) -Temperature Max(Tsmax) -Time(ts) form (Tsmin to Tsmax)	150℃ 200℃ 60-120 seconds		
RAMP-UP	Avg. Ramp-up Rate (Tsmax to TP)	3°C/second(max)		
REFLOW	-Temperature(TL) -Total Time above TL (t L)	217℃ 30-100 seconds		
PEAK	-Temperature(TP) -Time(tp)	260°C 5-10 second		
RAMP-DOWN	Rate	6°C / second max.		
Time from 25°C to Peak Temperature		8 minutes max.		
Composition of solder paste		96.5Sn/3Ag/0.5Cu		
Solder Paste Mo	odel	SHENMAO PF606-P26		

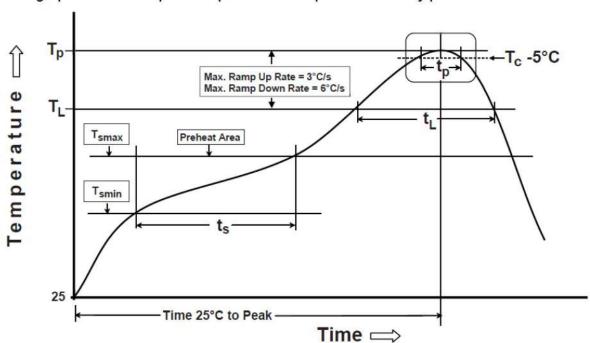
Note: All the temperature measure point is on top surface of the component, if temperature over recommend, it will make component surface peeling or damage.



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The graphic shows temperature profile for component assembly process in reflow ovens



Soldering With Iron:

Soldering condition: Soldering iron temperature 270±10 °C.

Apply preheating at $120\,^{\circ}\mathrm{C}$ for 2-3 minutes. Finish soldering for each terminal within 3 seconds, if soldering iron over temperature $270\pm10\,^{\circ}\mathrm{C}$ or 3 seconds, it will make component surface peeling or damage. Soldering iron can not leakage of electricity.