



2017-2020 Honda Civic 4DR Si TYPE-R REAR DIFFUSER (Unpaint)

Assembly guide

Note: Rear Diffuser only fit on si sedan model bumper.

1.- First rear bumper need to remove off the car. Remove following screw and hex bolts on each side.



2.- Remove the clips on the bottom of the bumper.

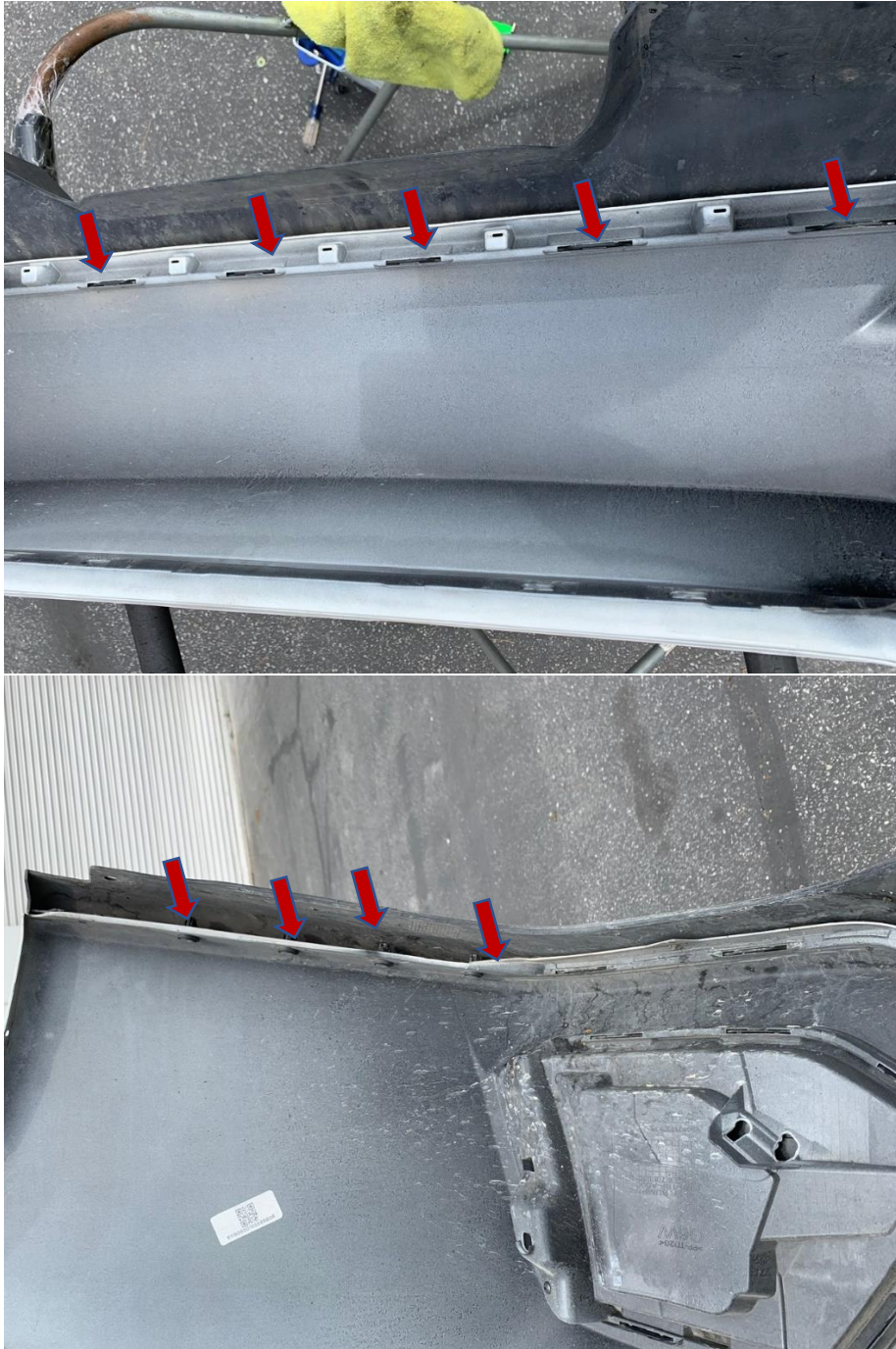


3. – Take the diffuser out of the package. There should be one big diffuser in the package.



4.- Remove the stock rear diffuser off the bumper. Remove all the clips and tapes.





5.- Next step is to put the Type-r diffuser on the bumper. Now insert the taps into the bumper slots.



6.- Each side of the diffuser that connect to the bumper need to drill 5 holes on each side. If you want to insert the oem tapes back on drill the same size holes as rear bumper or you can use our golden color nuts, bolts and washers to connect them together.







7. After the diffuser install on the bumper. It is ready to put the bumper back on the car. Reverse the disassemble steps.

8. – On each side of the rear diffuser install Bracket PPR 657. Make sure the bracket come in left and right side. Reverse install bracket will make the diffuser install incorrectly.

Note: Holes will be drill according to position plastic cover under the bumper. Put the bracket closely by hand then market where to drill the holes. One side of the bracket is flat and the other side have a notch will sit on top of the lip see picture 4.



Picture 4



8.- Finally your new Type-R rear diffuser is complete. Enjoy. Make Sure when you install aftermarket exhaust the muffler tips need to stick out more then the diffuser to avoid melting the plastic.



Enjoy the Si Type-r Style Rear Diffuser
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