# Just listen to the experts!

"... I am a big advocate for standardization in machining; if I can reduce the number of options and choices available, I can make money! Every variable I introduce into the process, increases the likelihood of increased cost...."

Jerry Halley, Tech Manufacturing User of Invert-A-Bolt<sup>™</sup> Products.

Former Boeing Fellow and recognized expert in high speed machining. Credited with developing robust methods for producing thin, lightweight, chatterfree, monolithic parts using high-speed machining. He and his team are credited with savings of over \$1 Billion on the F/A-18 E/F program.

# ELIJAH Be true to your machine

www.invert-a-bolt.com







# Finally get rid of

- ✓ Tool Design
- ✓ Tool Build
- ✓ Duplicate Fixturing
- ✓ Tool Rework for Engineering Changes
- ✓ Storage of Dedicated Fixtures
- Maintenance of Dedicated
  Fixtures
- ✓ Inventory of Dedicated
  Fixtures
- Non-Standardized Methods of Machining

### "The name you trust,"

#### Elijah Tooling, Inc.

Toll Free: 877-462-2658 Fax: 940-482-8307 WWW.Invert-a-Bolt.com



# **Modular Tooling**

## Innovative to the core

Specially designed to save you money

## Consider

Setup Time Reduced 92% Over 5000 Dedicated Fixtures Replaced Saved the company \$Millions



**Combines** the benefits of legacy modular tooling systems + the compelling advantages of using Invert-A-Bolt<sup>™</sup> Fasteners. Savings come from the elimination of Dedicated Fixtures and the reduction of Setup Time & Cycle time. Other Modular Fixture Solutions are decidedly INFERIOR.

"... The savings from using your products boiled down to a reduction of fixtures (from 5000 to 1), a reduction of the use of floor space to house fixtures, as well as going to a standard method of holding. We saved all kinds of time and tool design by using this method..."

Russell Hanus, Bombardier Wichita Methods Engineer "... On the X47B program, we machined 347 parts on ONE Invert-A-Bolt™ Modular Fixture! ... We reduced our flow times from purchase order to on the dock ready to ship significantly .....

Don Trower, GKN Aerospace Specialist Manufacturing Engineer



Bushed/Inserted holes are set on a standard grid pattern. These "multipurpose" holes are used for location and holding where a dowel pin or shoulder screw is used at these locations and accepts standard modular components.

*Invert-A-Bolt™ fasteners* are placed in the grid pattern and used primarily for hog-out & picture frame machining.



GET THE WHOLE STORY AT <u>www.invert-a-bolt.com</u> Toll Free 877-462-BOLT (2658)

